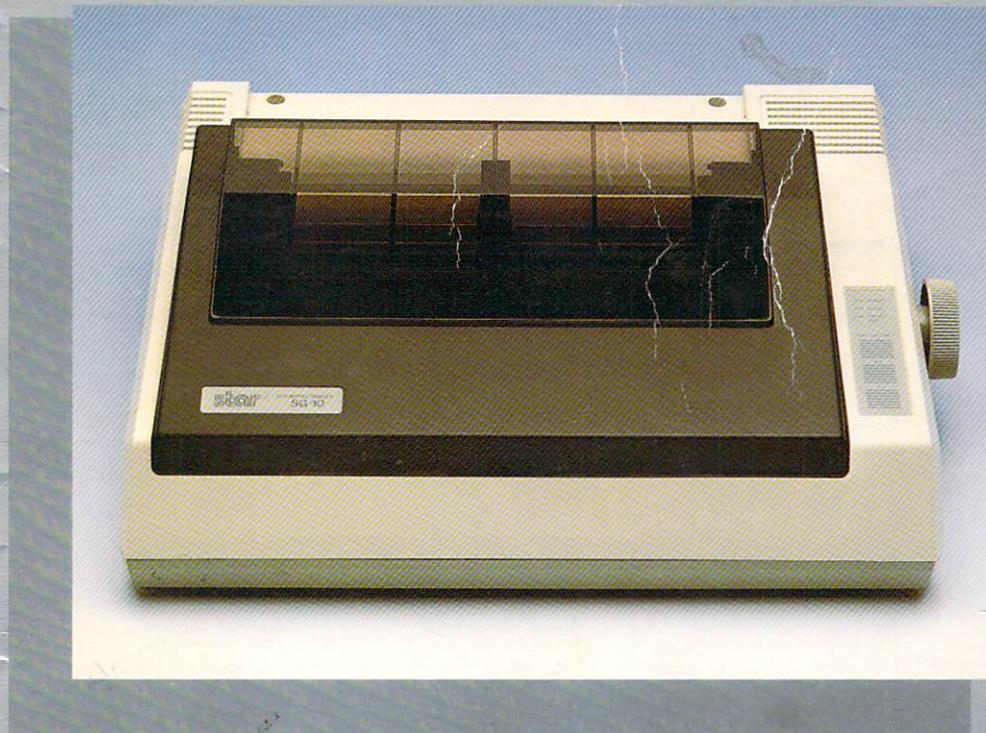


SG-10/15

USERS MANUAL



SG-10/15

USER'S MANUAL

NOT INTENDED FOR SALE

**Federal Communications Commission
Radio Frequency Interference
Statement**

The equipment generates and uses radio frequency energy and if not installed and used properly, that is, in strict accordance with the manufacturer's instructions, may cause interference to radio and television reception. It has been type tested and found to comply with the limits for a Class B computing device in accordance with the specifications in Subpart J of Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference in a residential installation. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient the receiving antenna
- Relocate the computer with respect to the receiver
- Move the computer away from the receiver
- Plug the computer into a different outlet so that computer and receiver are on different branch circuits.

If necessary, the user should consult the dealer or an experienced radio/television technician for additional suggestions. The user may find the following booklet prepared by the Federal Communications Commission helpful: "How to Identify and Resolve Radio-TV Interference Problems." This booklet is available from the U.S. Government Printing Office, Washington, D.C., 20402, Stock No. 004-000-00345-4.

For compliance with Federal Noise Interference Standard, this equipment requires a shielded cable.

A note about the programs in this manual:

This manual contains several programs that help to demonstrate the versatility of the SG-10/15 printers. Star Mfg. Co., Ltd. has made every effort to insure that the programs are functional and accurate. However, Star Mfg. Co., Ltd. cannot guarantee their accuracy or suitability to any particular application.

Trademark Acknowledgement

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CP/M: Digital Research

EasyWriter: Information Unlimited Software, Inc.

IBM Personal Computer, IBM PC, IBM XT: International Business Machines Corp.

Kaypro: Kaypro Computer Corporation

Microsoft BASIC: Microsoft Corporation

Osborne 1: Osborne Computer Corporation

SuperCalc: Sorcim Corporation

TRS-80: Radio Shack, a division of Tandy Corporation

WordStar: MicroPro International Corporation

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A Special Message to the New Owner

Congratulations on your selecting the printer of choice for both the sophisticated as well as the first-time user/owner — the new SG-10/15!

To complement the SG-10/15, we've included this manual. All the information you need to be up and running with your new SG-10/15 is right here!

You'll find using this manual easy and pleasant. We've gone to great length to make it so, as it's master-minded by solid experts in the art of computer science, and written by professionals experienced in presenting technical subjects accurately — and in Plain English!

As an example, look over the Table of Contents and you'll see what we mean. Whether you're a greenhorn or a technical wizard, everything you need to know in order utilize to SG-10/15's wealth of features can be found there. We suggest that each new owner/user take time to at least scan Chapter 2 and 3 — "Getting to Know Your SG-10/15" and "Getting Started With SG-10/15"— as well as Chapter 1, "Setting Up SG-10/15", to become familiar with your SG-10/15 and how it works.

When you're ready to connect your computer to your SG-10/15, look at Appendix J for directions applying to your make of computer.

For you who wish to design your own characters, do your own plotting, your own infinite variety of dot graphic patterns and densities, you'll have a ball! For you, Chapters 5 through 10 are a must, and of course everybody should look at Chapter 11, which tells how to maintain your SG-10/15 for a long and carefree life.

In this manual there are plenty of example programs to demonstrate and show off all of SG-10/15's features. Since many SG-10/15 users have IBM Personal Computers (or the equivalent) all the example programs are written in Microsoft BASIC for the IBM. But throughout the manual, users of other computers will find hints on how to make SG-10/15 work with their computer.

So, gentle reader, with this manual we hand you the key to the wonderful world of SG-10/15. May you enjoy years of handsome, fast, and carefree printing!

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CHAPTER 1

SETTING UP SG-10/15

In this chapter, we'll show you how to unpack your new SG-10/15 printer, set it up in the right location, and get it ready for you to load it with paper and start printing. But first . . .

WHERE SHALL WE PUT IT?

Before you do anything else, give some thought to where you'll be using your printer. Obviously, it will be somewhere near your computer. And both printer and computer will lead longer, healthier lives if they like their environment. For instance, we recommend . . .

- Placing the printer on a flat surface
- Keeping it out of direct sunlight and away from heat-producing appliances
- Using it only in temperatures where you are comfortable
- Avoiding areas with a lot of dust, grease, or humidity
- Giving it "clean" electricity. Don't connect it to the same circuit as large, noise-producing motors
- Power supply voltage should be the same voltage that's specified on the identification plate — not over 10% more or less than the recommended AC voltage.

Warning: Extremely high or low voltage can damage your printer.

WHAT HAVE WE HERE?

Now let's take a look at what's in the carton. Take it slow and easy, and check each item in the box against Figure 1-1. There should be exactly 7 items.

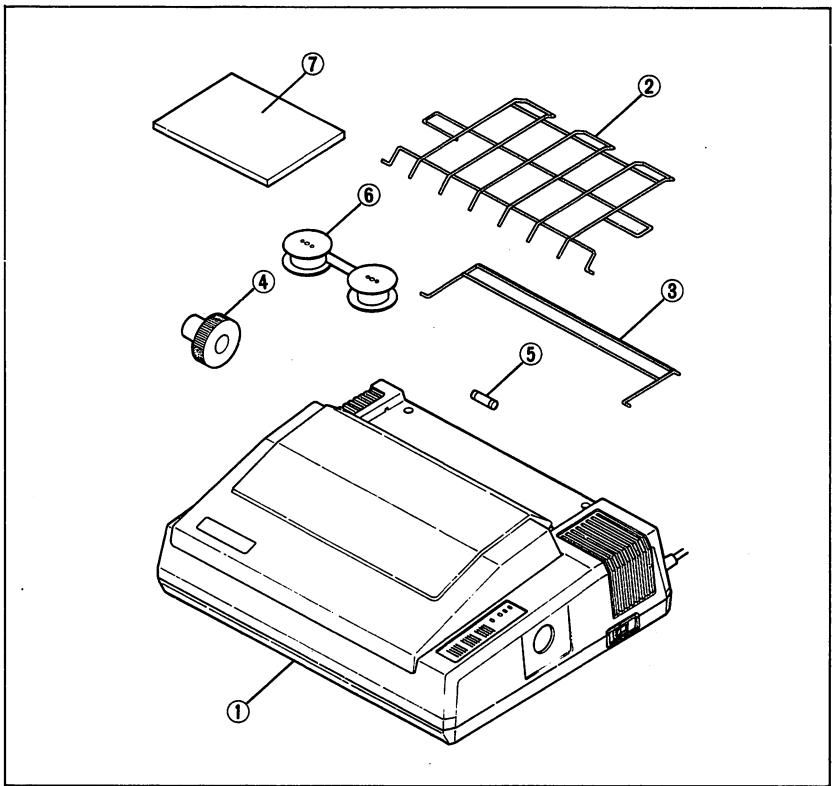


Figure 1-1. Inside the carton you should have received: 1) SG-10/15 printer, 2) paper separator, 3) paper guide, 4) platen knob, 5) spare fuse, 6) ink ribbon, and 7) this user's manual.

Let's move on the next step . . .

■ Removing the printer cover

What is cover for, really? Primarily, for two reasons: one, to keep dust and dirt away from the delicate "innards," and two, to keep the noise level down. So, you should keep the cover on all the time, except when setting the ink ribbon in place, loading paper, or making other adjustments when the cover might be in the way.

To remove the printer cover, lift up the front end, and pull out the two tabs at the back edge of the cover from the two slots of the case, and off the machine. To replace, just reverse the procedure. Figure 1-2 illustrates the proper position and movement for both removal and replacement of the cover.

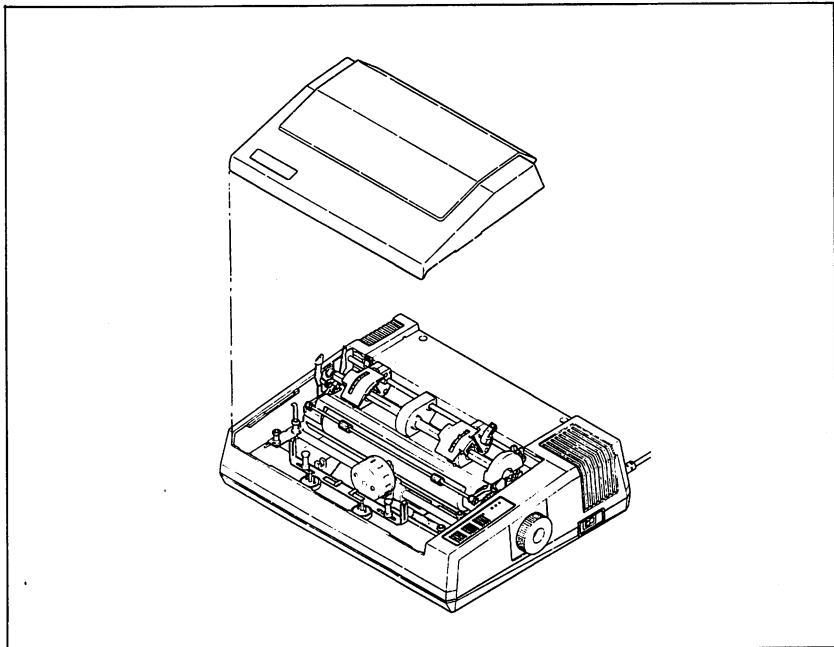


Figure 1-2. Remove the printer cover by lifting carefully.

■ Removing packing and shipping screws

There are two (on an SG-10) or three (on an SG-15) shipping screws on the bottom of the printer, used to hold the internal chassis securely to the external frame during shipping. To get at these, carefully place the printer upside down on a soft surface like a foam cushion. Remove the screws with a Phillips screwdriver as shown in Figure 1-3.

Next, remove the printer cover, and remove the spiral tube on the carriage stay which protects the print head, per Figure 1-4.

You'll be smart to save these screws, along with the rest of the packing material and the shipping carton, in case you ever have to ship the printer. Tape the screws somewhere on the carton or packing.

■ Installing the platen knob

This is the knob that turns the rubber platen cylinder. It fits into the hole on the right side of the printer case. Just match the odd-shaped hole in the knob with the same shape on the shaft you'll see inside the hole in the case, and press it on firmly. Give

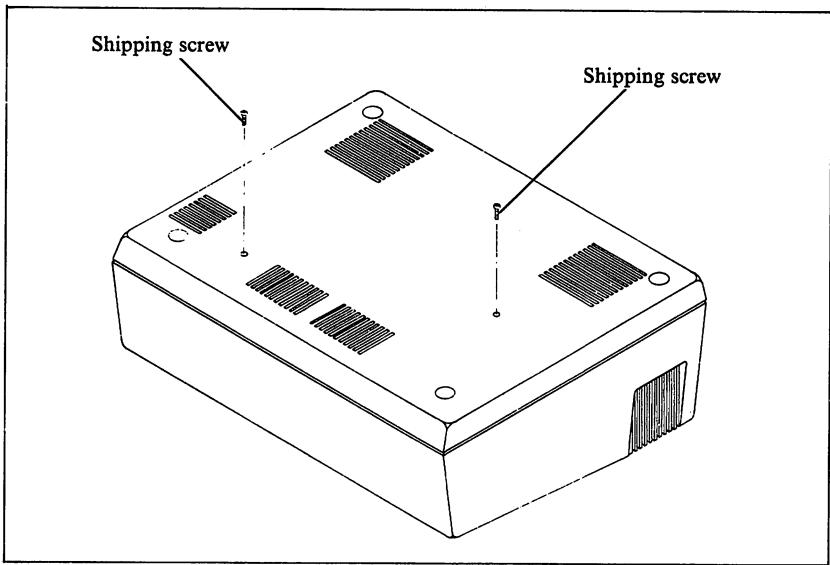


Figure 1-3. SG-10 has two screws which secure the chassis during shipping; SG-15 has three. They should be removed before use.

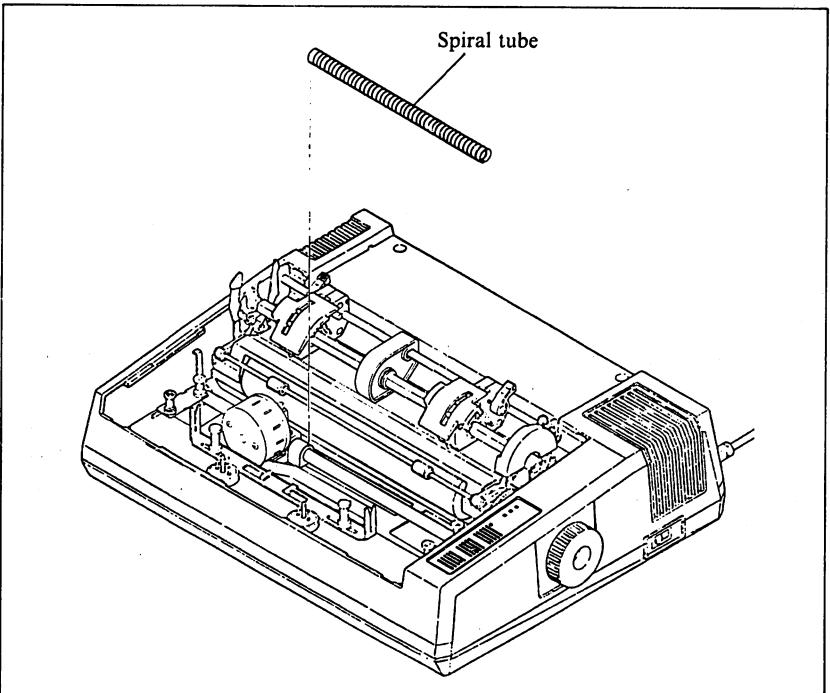


Figure 1-4. Remove the spiral tube on the carriage stay that protects SG-10/15's print head.

the knob a few turns to see that it's turning the platen easily and smoothly.

■ Removing the tractor unit

The tractor unit, shown in Figure 1-5, comes mounted on the printer during shipment. It is used only with sprocket-feed paper. When other papers are used, such as single sheets, the unit should be removed, in the following manner:

Remove the printer cover (if attached).

Identify the "snap levers" as shown in Figure 1-5.

Pull both snap levers forward, and at the same time . . .

Rock the tractor unit up and towards you about half an inch.

Now lift the tractor up and away from the printer.

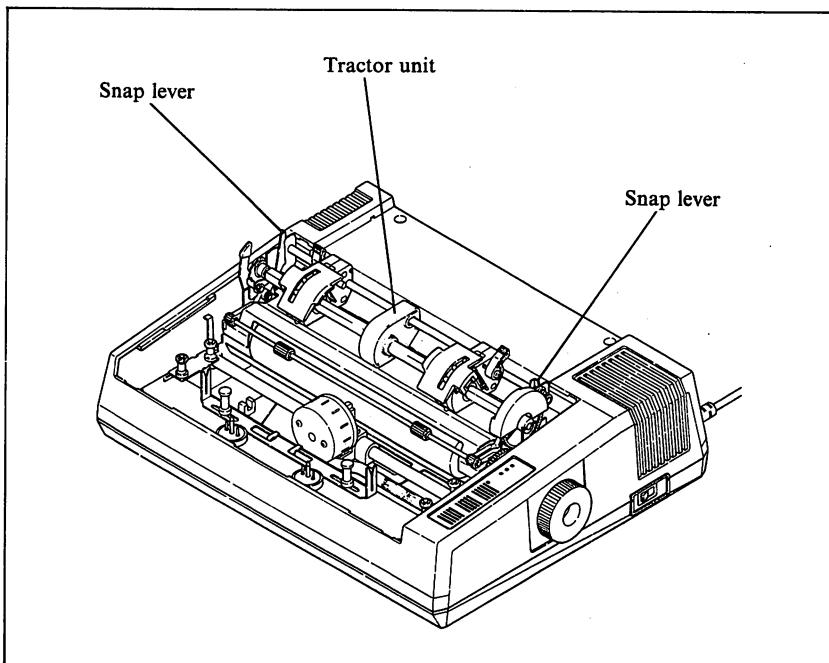


Figure 1-5. Remove the tractor by pulling the snap levers towards you and tilting the tractor unit back.

Up to this point, we've been clearing the decks for action, so to speak. Only two more things are left to do before we can start printing. They are, 1) attach the paper separator and guide, and 2) install the ink ribbon. Actually, if you're planning to print on single sheets only, you won't need to use the paper separator

and guide, which are designed expressly to guide continuous paper (sprocket-feed) through the printer.

■ Attaching the paper separator and paper guide

First, identify the paper separator (the large metal rack), shown in Figure 1-6. Insert one protruding end into the hole shown in the diagram, then gently bend the other protruding end until it snaps into the opposite hole. Follow the same procedure with the smaller metal rack, which is the paper guide.

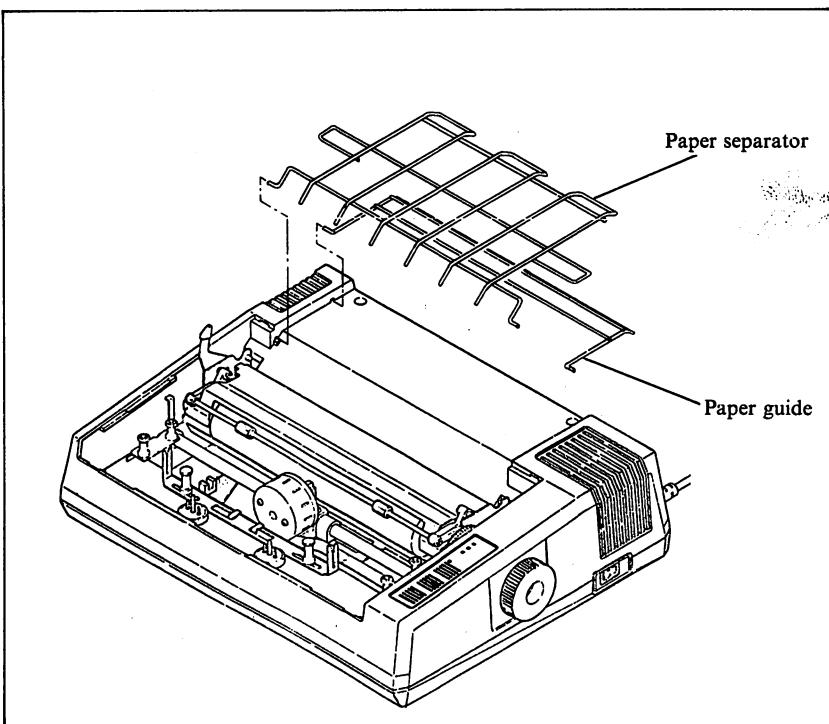


Figure 1-6. Attach the paper separator and paper guide.

Important news: If you get these in upside down, they won't work. So take another sharp look at Figure 1-6 before we pass on to the final act—installing the ink ribbon.

■ Installing the ribbon

Telling you how to set the ribbon is like writing a set of instructions on how to tie your shoelaces. It takes a lot longer to describe it than it does to do it! So, you'll be smart to study the

several figures shown here; they'll tell you all you really need to know.

Nevertheless, if you feel better following written instructions, read on . . .

After looking carefully at the Figure 1-7, begin by turning the power *off*, and removing the printer cover. Then slide the print head gently to the center of the printer. Next, set one of the ribbon spools on a ribbon spool post, being careful to have it wind/

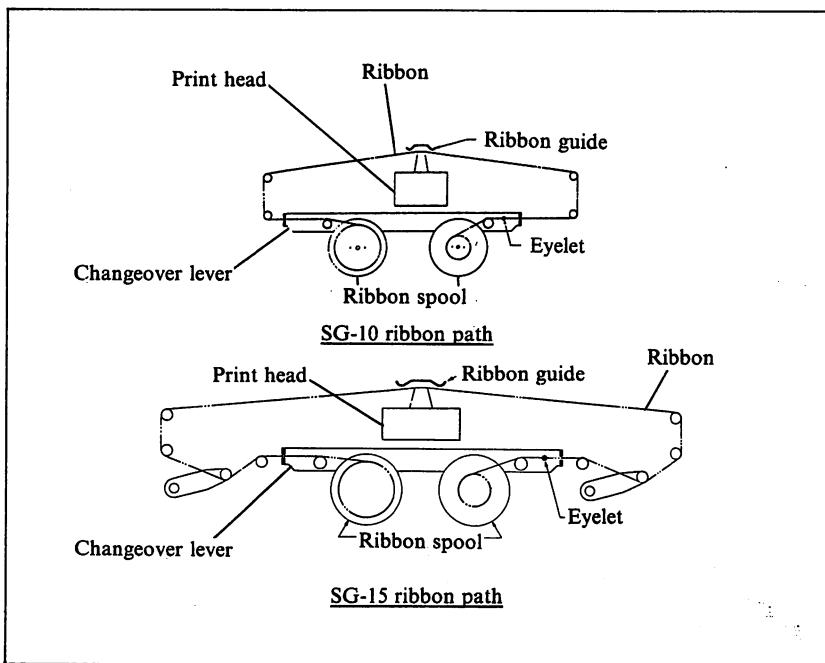


Figure 1-7. You'll find this diagram of the ink ribbon path inside your SG-10/15 for easy reference when you change ribbons.

unwind exactly as shown in the figures. The spool should fit so that the drive pins engage the spool.

Next, you start threading the ribbon. The only tricky part is around the print head, so pay particular attention to Figure 1-9. The ribbon should fit in the slot between the print head and the ribbon guide. Use a ballpoint pen to work the ribbon down between the print head and the ribbon guide.

The other thing to watch is the position of the eyelet near the end of the ribbon. This works exactly like a typewriter ribbon eyelet; it can't get by the slotted guide, which causes the ribbon to automatically reverse its direction.

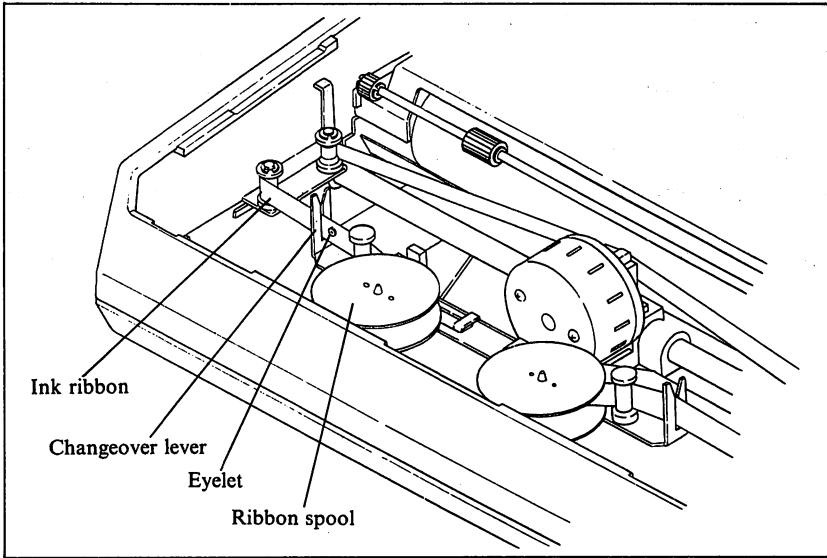


Figure 1-8. The eyelet should be between the ribbon spool and the changeover lever.

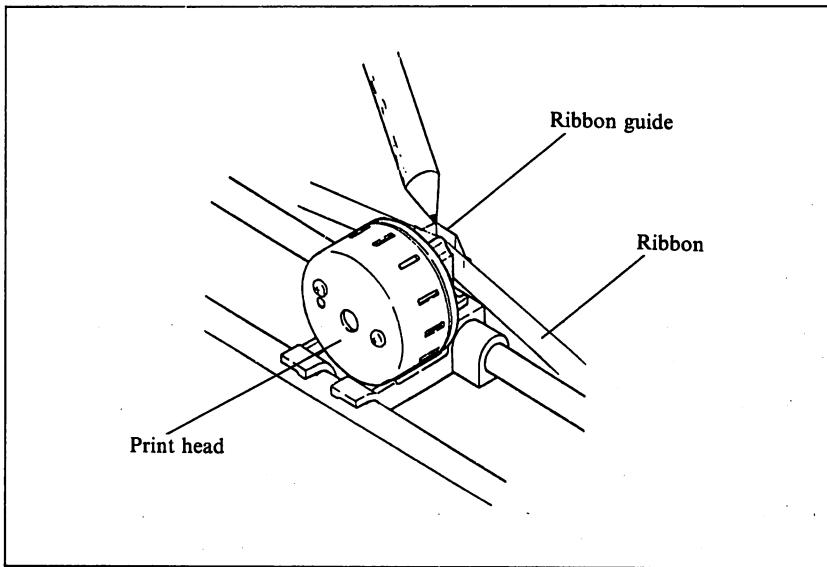


Figure 1-9. You may want to use a ballpoint pen to press the ribbon guide towards the platen and work the ribbon down beside it.

Finally, set the other spool snugly on the opposite spool holder; then turn the spools by hand four or five turns in each direction to verify that everything is properly set and ready to roll.

CHAPTER 2

GETTING TO KNOW YOUR SG-10/15

The more you learn about SG-10/15 and its sophisticated features, old and new, the better SG-10/15 is going to perform for you. Remember, it's not just what you know — it's what you know *how to use!* So, let's start getting acquainted!

Subjects we'll cover in this chapter include:

- Components and controls
- Paper-out and front-cover-open detectors
- Paper selection and loading
- Adjusting the gap — for different paper thickness
- Self-test — printout of available characters

COMPONENTS AND CONTROLS

First, the components. You saw most of these when you unpacked your printer. Now we'll give you a brief explanation of what they do. (For details on your initial set-up of SG-10/15, with all components in place, see Chapter 1.)

PRINTER COVER — This function is to protect the ribbon and print head from dust and dirt, and also to reduce the sound level.

PAPER SEPARATOR and PAPER GUIDE — As you've guessed, these wire racks are used to support and guide the sprocket paper during printing.

POWER CORD — Connects the printer to its power source, usually a wall outlet. It's located at the left rear.

PRINT HEAD — This is the unit which does the actual printing. Like a typewriter, the print head prints through an ink ribbon.

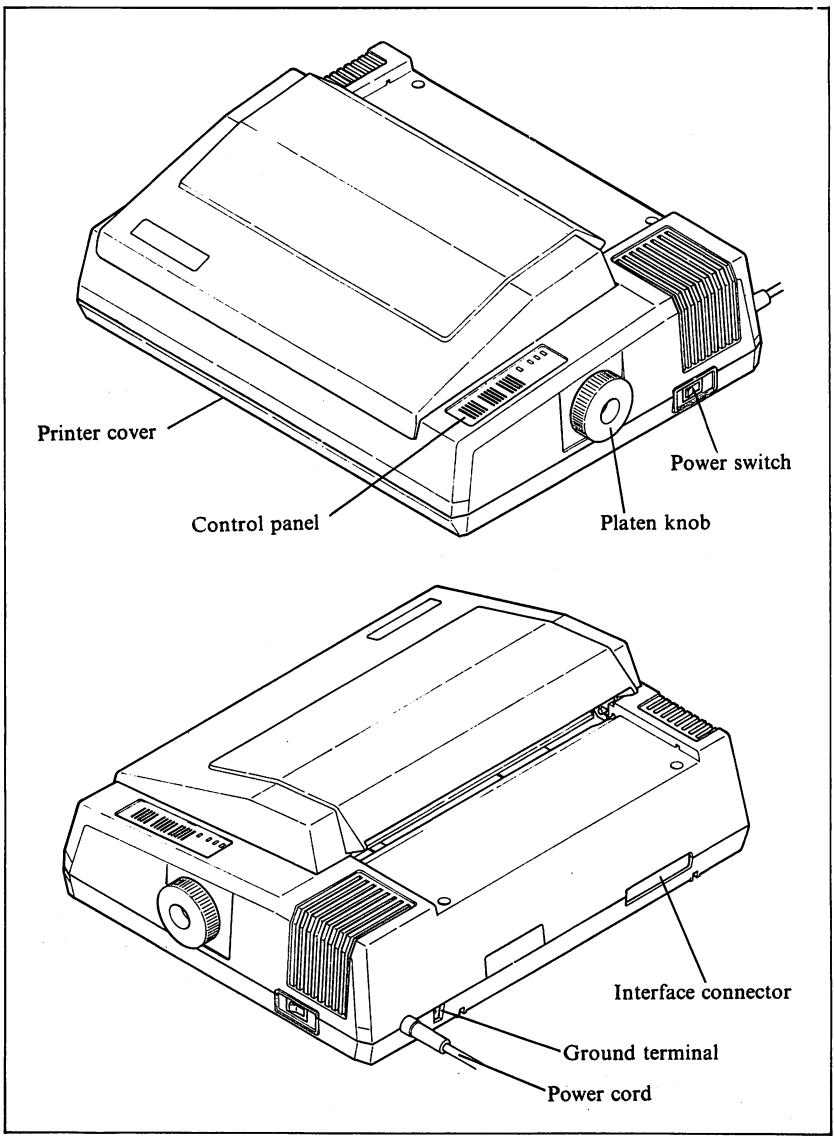


Figure 2-1. Front and rear views of SG-10.

TRACTOR — This unit feeds sprocket-feed paper with its drive gear and sprocket units. It is very easy to remove or to install the tractor unit onto the printer.

PLATEN — This is the rubber cylinder that carries paper to the print head.

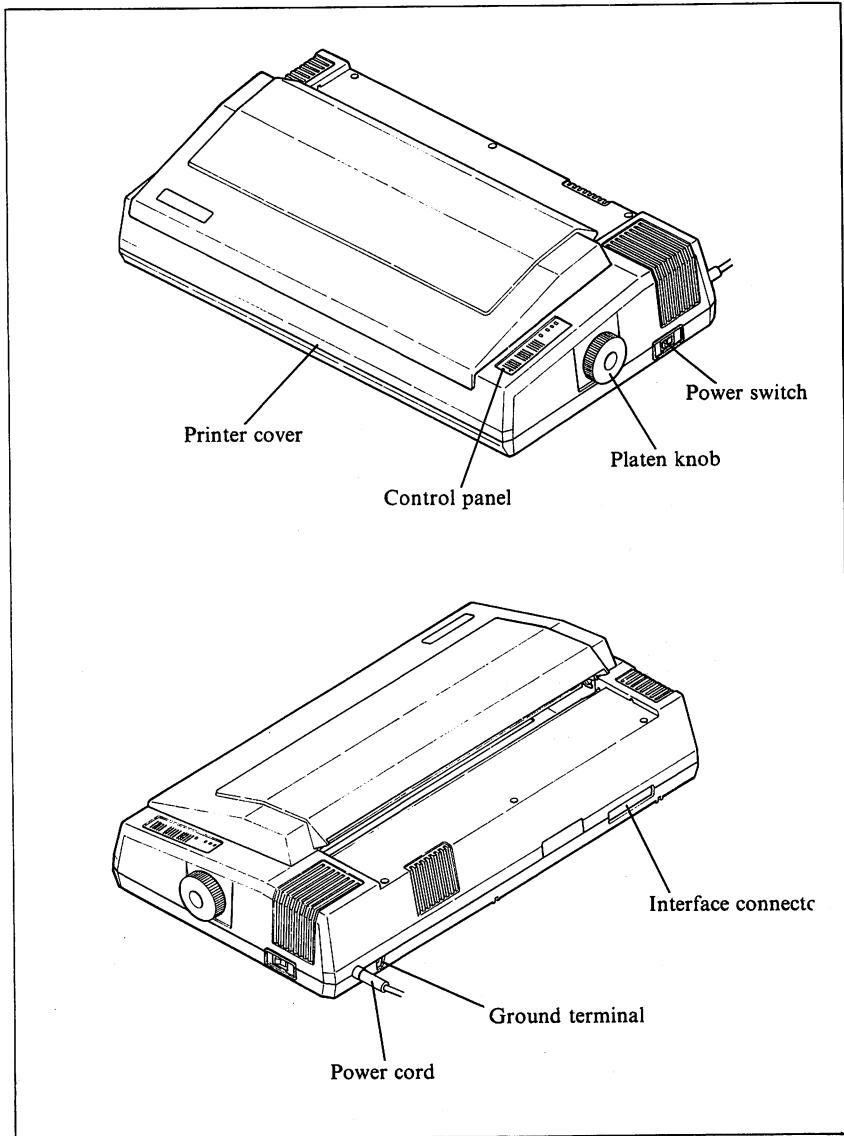


Figure 2-2. Front and rear views of SG-15.

INTERFACE CONNECTOR — Around on the back, this is the place where you connect your computer to SG-10/15, so that they are able to communicate with each other.

Now let's take a tour around the controls, starting with the control panel board, located at the right front. There are 4 lamps and 3 buttons on the panel:

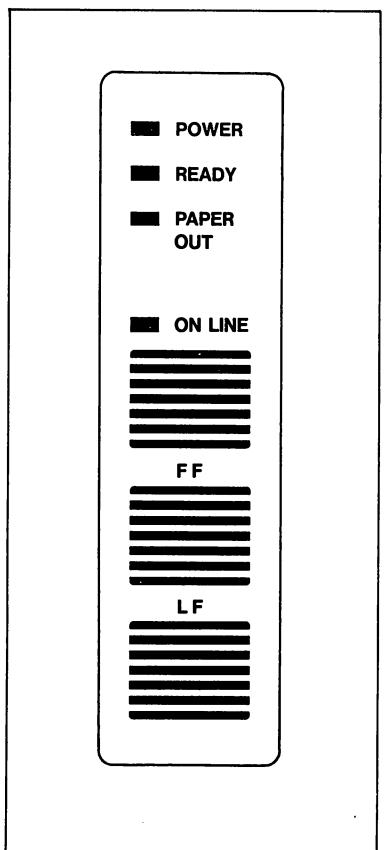


Figure 2-3. SG-10/15's controls.

POWER LAMP — Glows green when the power is *on*.

READY LAMP — Glows green when the printer is ready to accept data. This light flickers during transmission. Don't worry about the flicker; it's normal!

ON LINE LAMP — Glows green when the communication lines to your computer are open.

PAPER-OUT LAMP — Glows red when the printer is out of paper and stops printing.

LF BUTTON — Stands for "Line Feed," and allows you to advance the paper one line at a time when the on line lamp is off. If you hold the button down, you'll get consecutive line feeds, one after another.

FF BUTTON — Stands for "Form Feed." When you tap this button while the on line lamp is off, you advance the paper to the top of a new page or "form."

ON LINE BUTTON — Lets you change the printer status between "off line," and "on line". When it's on line, the printer can receive data from the computer. When it's off line, the printer sends a signal to the computer indicating that it cannot accept data. When you turn the power switch *on*, you are automatically on line.

There are other kinds of controls, not connected to the control panel board. Some of the more important ones are:

POWER SWITCH — Towards the back on the left side. This turns on the electricity to your machine.

PLATEN KNOB — Middle, right side. Lets you manually turn the platen, just like a typewriter. CAUTION: Turn this knob only with power switch *off*. Turning it with the power on could damage the platen drive gears.

RELEASE LEVER — On top, near the left rear corner. You'll be using this particular control often. What it does is control the pressure of the paper against the platen. Its position is crucial to feeding the different paper types — sprocket and single sheets. It has two settings: "Friction," and "Tractor." The Friction position is used for single sheet printing, and the Tractor position for sprocket paper. This will be fully explained in the section describing paper loading procedures.

PAPER BAIL — The bail is the movable bar that presses the paper against the platen during printing, and when moved away from the platen, allows the paper to reach its proper position during the loading operation.

PAPER-OUT DETECTOR — This sensor automatically stops printing and tells you when the printer runs out of the paper. The paper-out lamp glows red and a beep tone alerts you when the printer runs out of paper. The on line lamp also goes off, so you are ready to load more paper.

DIP SWITCHES — Primarily, these switches are used in interfacing SG-10/15 to your particular brand of computer. But there are also switches to set the power-on default settings for print style, and page size. See the appendix for a complete explanation.

PAPER SELECTION AND LOADING

That's it for components and connectors. The next thing we'll look at is the variety of papers available for SG-10/15, and how to load them, ready to print. For starters, SG-10/15 can handle single sheets — whether standard-size stationery, envelopes, multi-part carbonless business forms, or almost any other kind of individual sheets. You can also print on continuous paper — fan-folded perforated paper.

Here's a good place to spend a minute talking about the release lever, which you'll be using often. This lever controls the pressure of the paper against the platen. It has two settings — "F" and "T".

The "F" setting stands for "Friction Feed" and this setting is always used when running single sheets. The "T" position stands for "Tractor Feed" and is used only with sprocket-feed paper. "F" tightens the pressure of the paper against the platen, while "T" loosens this pressure, so it's easier to move the paper around.

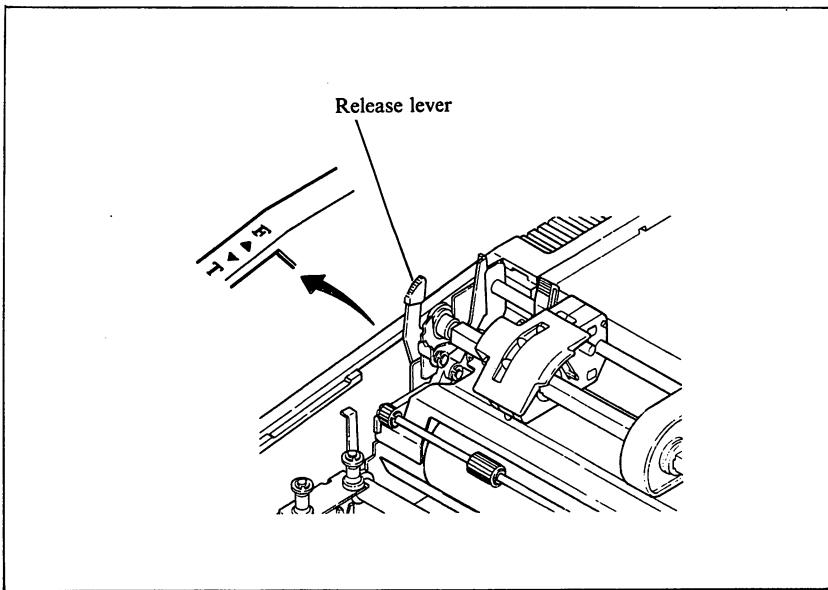


Figure 2-4. The paper release lever has two settings: "F" for friction feed and "T" for tractor feed.

■ Loading single sheets

Paper width must always be between 8 and 10 inches (8 and 15 inches for the SG-15), and paper thickness between .07 mm and .10 mm.

Now, instead of rolling the paper in *manually* by turning the platen knob, we're going to use the L.F. button, with the power switch turned *on*. (This means we'll have to use the "F" (friction feed) position of the release lever.) Remember what we told you about that L.F. (line feed) button? This allows you to advance the paper one line at a time, and if you hold the button down, you'll get multiple line feeds, one after the other.

OK? Now let's start.

1. Remove the printer cover and tractor unit (you can leave the paper separator on if you have installed it).
2. Turn the power switch on.
3. Lift up the paper bail bar.
4. Set the release lever to the "F" position.
5. Insert the sheet from the back side of the platen (between the paper chute and the platen cover plate).

6. Press the ON LINE button until the ON LINE light goes off.
7. Press the L.F. button to roll the paper in until it appears on the front side of the platen, about where you want the first line to start printing.
NOTE: To straighten paper (if it's in crooked):
 - Move the release lever to "T" position.
 - Position the sheet where you want it, moving right or left if necessary to get the paper located between the margins of the printing area.
 - Move release lever back to "F" position.
8. Push the paper bail bar back to its original position, flush against the paper.
9. Replace the printer cover.
10. Presto! You're ready to start printing!

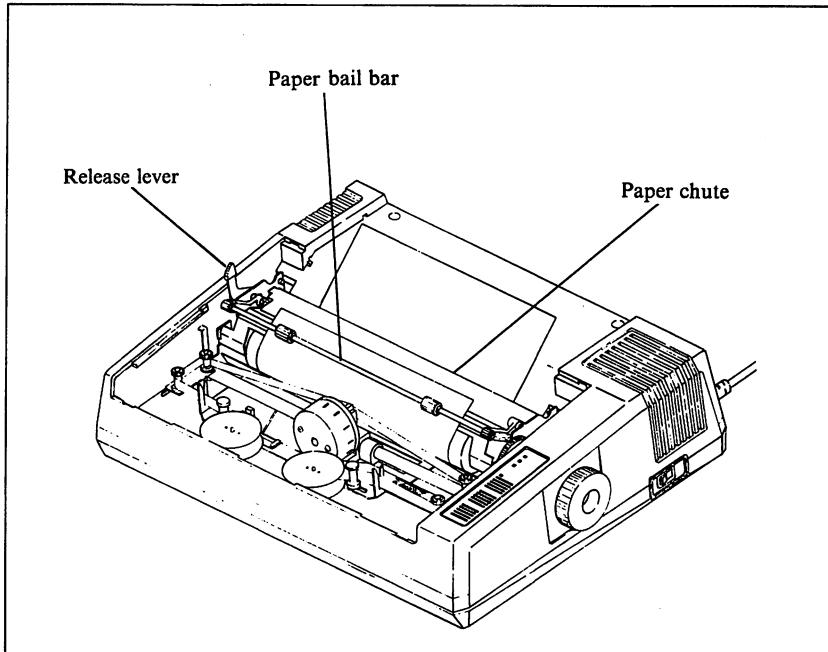


Figure 2-5. Inserting a single sheet of paper can be done "under power" with the line feed button.

■ Loading sprocket-feed paper

This is the familiar perforated paper, with the holes along both sides, also called sprocket, punched, fan-fold, or just plain "computer paper." It can be as narrow as 3", and up to 10" wide (5" to 15½" on SG-15).

To use this kind of paper, you'll need to install the tractor unit, with its two "sprocket" wheels to carry the paper along.

To install the tractor, identify the two "snap levers" shown in Figure 2-6. At the same time, identify the two "stoppers," nickel-plated bars over which the hooked or cut-out bottom edge of the tractor frame fits.

OK? Now pick up the tractor unit. While depressing the two snap levers, guide it down to the two stoppers; when the hooks slide over the stopper bars, let go of the snap levers to lock it in place.

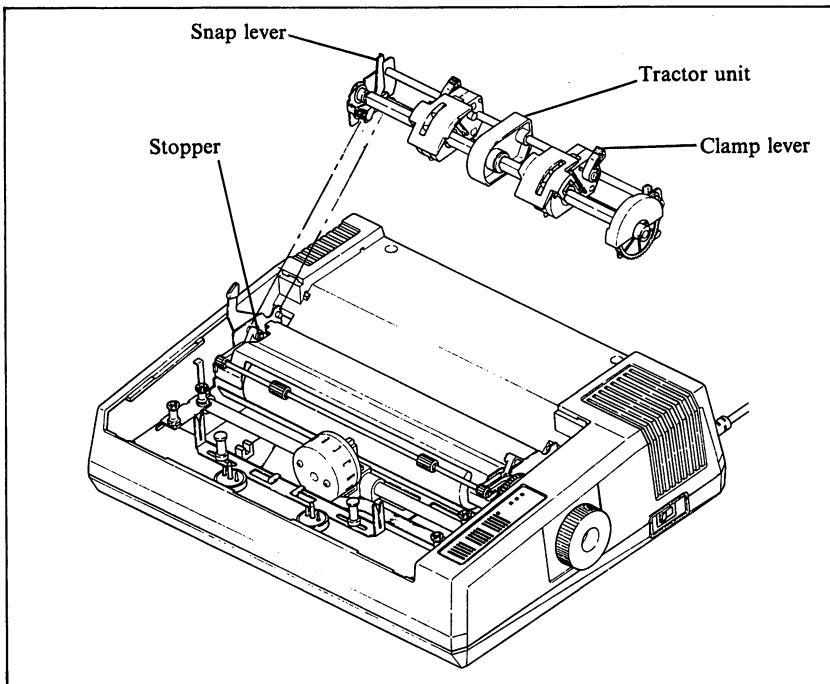


Figure 2-6. Replace the tractor unit by placing the hooks against the stoppers and lower the front into place while holding the snap levers.

Next, if you haven't already, install the paper separator (see Chapter 1), and we're ready to start loading.

1. Turn the power switch off and open the printer cover.
2. Pull the release lever (on left side) to position "T".
3. Raise the paper bail bar; lift the paper separator upright.

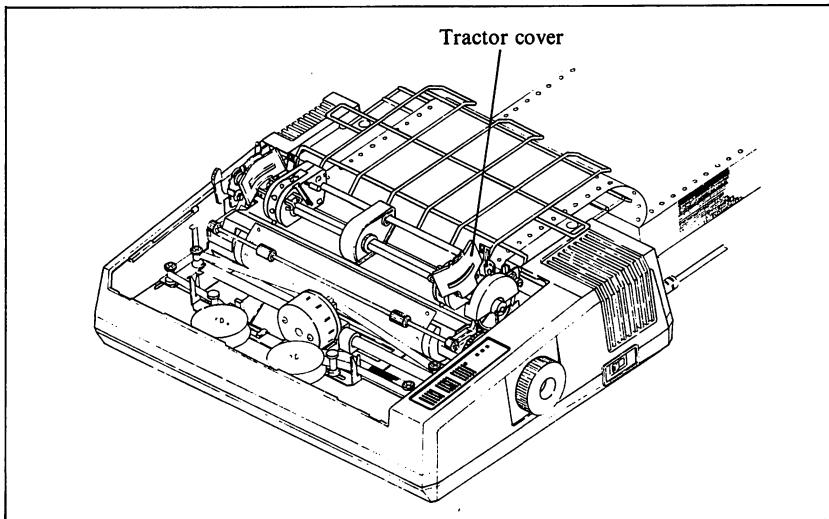


Figure 2-7. Open the tractor covers to expose the sprocket teeth.

4. Place the stack of fan-fold paper behind the printer.
5. Open the tractor covers, atop the right and left sprocket units, as shown in Figure 2-7.
6. Flip the clamp levers forward. This allows the two sprocket units to move freely right and left, so you can align them with the holes in the paper.
7. Pick up the top sheet, and feed it between the paper chute and platen cover plate.
8. Push the paper down and forward, so it wraps around the platen.
9. Return the paper separator to its original flat position.
10. Pull the paper up, past the sprocket units.
11. When holes fit snugly over the nubby teeth in both sprockets, close the tractor covers and snap the clamp levers back into their locked position (Figure 2-8).
12. With the platen knob, roll the paper up or down until the correct “start-print” position is reached. You do this by lining up the horizontal perforation (where you tear apart individual sheets) with the top of the ribbon guide.
13. Now you’re ready to roll! Replace the printer cover and turn the power switch on. Rapid printing!

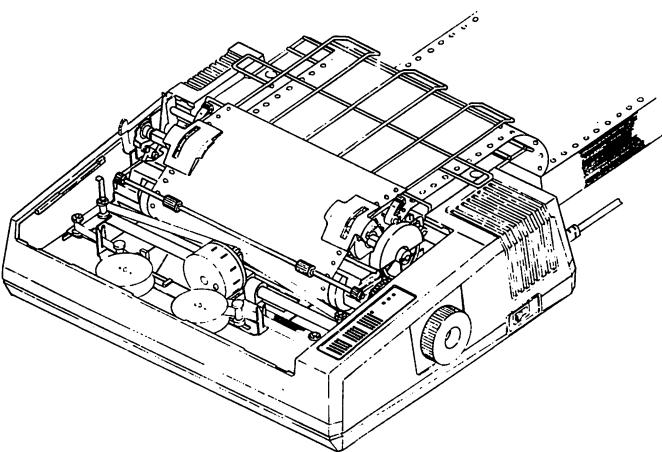


Figure 2-8. SG-10/15 ready to run with sprocket-feed paper.

■ Bottom feeding SG-15

The SG-15 can be loaded with sprocket paper in two different ways – either from the back, as with SG-10, or through a slot in the bottom. To load SG-15 from the back, follow the steps shown in the previous section. But for loading through the bottom slot, you position the SG-15 above the stack of fan-fold paper, with the paper being fed up through the bottom of the printer and on out the back.

To use SG-15 this way, you'll need to install the tractor unit, and the paper separator if you haven't already. If you're unsure how to do it, see Chapter 1 and Figure 2-6.

The steps for bottom loading SG-15.

1. Turn the power switch off and remove the printer cover.
2. Pull the release lever to position "T" (Figure 2-4).
3. Raise the paper bail bar.
4. Place the stack of sprocket-feed paper below the printer, ideally on a specially-built printer table with a built-in slot.

5. Open the tractor covers, right and left (Figure 2-7).
6. Flip the clamp levers forward. This allows the two sprocket units to move freely right and left, so you can align them with the holes in the paper.
7. Pick up the first "sheet" and lift it up and through the slot in the bottom of the SG-15.
8. Push the paper up to the front of the platen roller.
9. Feed the top sheet inside the paper bail bar and past the platen, high enough so you can grip the paper from above the printer.
10. Pull the paper up past the sprocket wheels.
11. When the holes fit snugly over the nubby teeth, close tractor covers and snap the clamp levers back into the locked positions.
12. With the platen knob, roll the paper up or down until the correct "start-print" position is reached. This position is achieved by lining up the horizontal perforation with the top of the ribbon guide.
13. Now we're ready to roll — replace the printer cover, and turn on the power switch. Speedy printing!

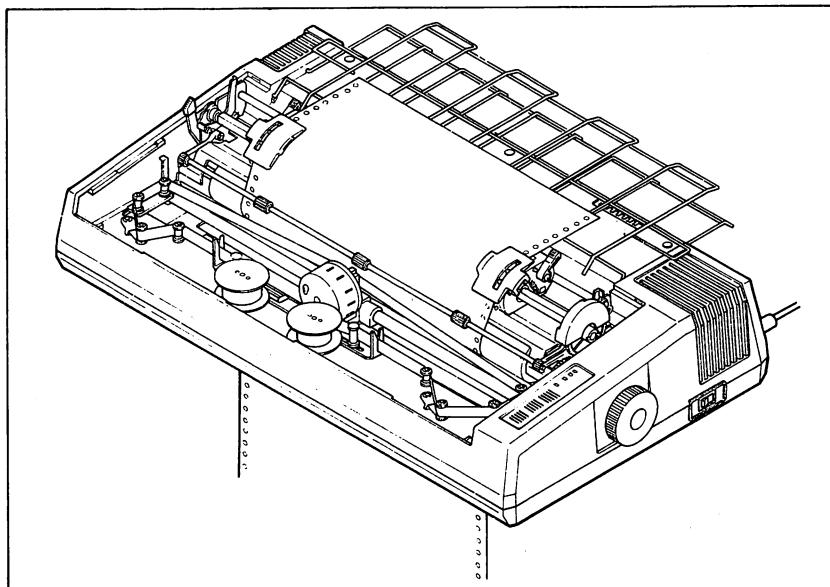


Figure 2-9. SG-15 can be loaded from the back like SG-10 or from the bottom, as shown here.

ADJUSTING THE GAP

The gap is the space between the print head and the platen. Adjusting the gap is simply adjusting the printer to accommodate different thicknesses of paper.

To make this adjustment, move the adjustment lever which is under the printer cover, immediately in front of the release lever shown in Figure 2-10. Pulling the adjustment lever towards you will widen the gap; pushing it away from you will narrow the gap.

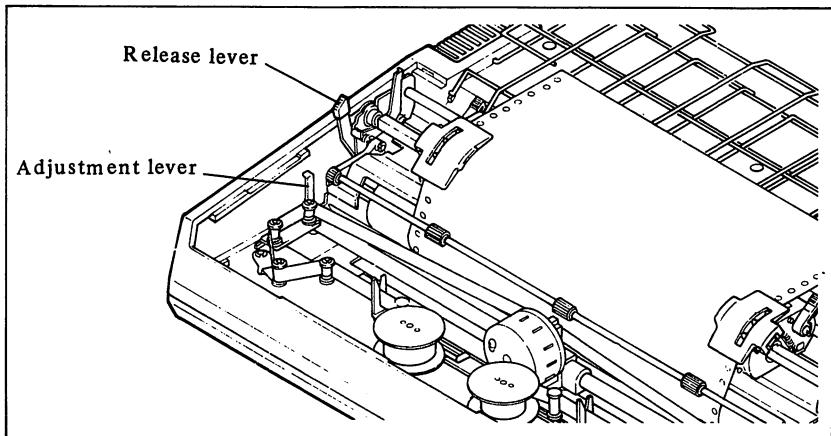


Figure 2-10. The adjustment lever allows for different thicknesses of paper.

Five positions are available; you can feel the lever clicking into the various notches. The second step (illustrated) is the one most commonly used for single sheets of paper. The lever is nearly straight up in this position.

You shouldn't encounter any difficulty in finding the right gap setting to fit your paper. If necessary, experiment; you'll soon find the best position for the paper you're using.

SELF-TEST

The "self-test" is a trial run of your beautiful new machine. SG-10/15 carries a built-in program that prints out sample lines of letters, numbers, and other characters — to show you that everything's in good working order. It also serves as a display of the characters available in the SG-10/15. And finally, it's a

“warm-up” that permits you to check your installation of ribbon and paper, and the adjustment of the print head gap.

Best of all, you don't have to wait another minute — you can print the self-test without hooking up the SG-10/15 to your computer! It's as simple as 1, 2, 3...

1. Plug the printer's power cord into an electrical outlet.
2. Insert a sheet of paper (or sprocket paper, either one).
3. While holding down the LF button, turn the power switch on.

Were you surprised? It's speedy, isn't it? 120 characters a second, to be exact (when printing normal pica type).

(STAR mode; DIP switch 2-2 on)

(IBM mode; DIP switch 2-2 off)

♦♦\$&8 !#\$%<()>*,-./0123456789;:<=>?ABCDEFIGHJKLMNOPQRSTUVWXYZ[]^_`abcdefghijklmnoprstuvwxyz[]~`~
klmnpqrstuuvwxyz[]~`~
♦♦\$&8 !#\$%<()>*,-./0123456789;:<=>?ABCDEFIGHJKLMNOPQRSTUVWXYZ[]^_`abcdefghijklmnoprstuvwxyz[]~`~
klmnpqrstuuvwxyz[]~`~

Figure 2-11. SG-10/15's self-test gives a preview of its capabilities.

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CHAPTER 3

GETTING STARTED

WITH SG-10/15

You have assembled and tested your printer, and seen a quick sample of SG-10/15's capabilities in the self-test. Now it's time to do what you bought SG-10/15 to do: print information from your computer.

But first you need to connect SG-10/15 to your computer. Figure 3-1 shows where the cables connect, but there's more that you need to know complete instructions for connecting SG-10/15 to many popular computers are given in the appendix. Find the appendix that covers your computer and follow the instructions for connecting SG-10/15. If your computer isn't listed in the appendix, then ask your Star dealer which computer that *is* listed is most like yours. If none of the listed computers are similar to yours, then your Star dealer will give you advice on connecting SG-10/15 to your computer.

When everything is connected, come back here and we will check it out!

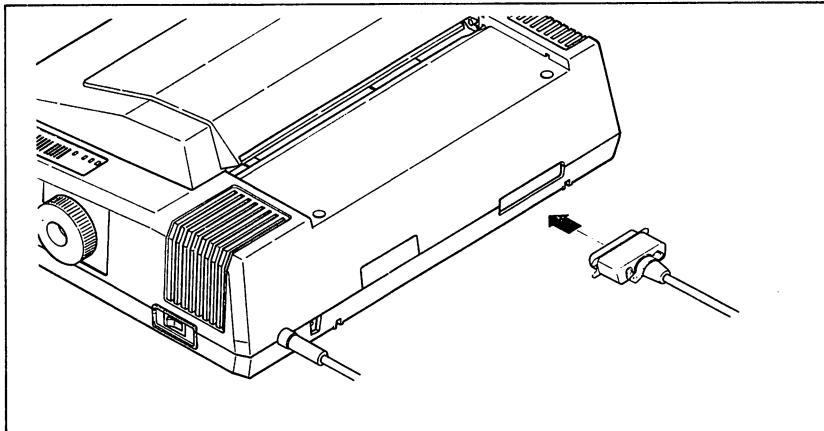


Figure 3-1. SG-10/15 has parallel interface as standard.

USING COMMERCIAL SOFTWARE

Many of you purchased SG-10/15 to use with commercial software. You made a good choice because SG-10/15 is compatible with most commercial programs, from word processing programs to spreadsheet programs to accounting programs.

Many of these programs have a routine for describing your printer. These routines are often in "installation programs". They typically give you a choice of printers or printer types to pick from. Some typical descriptions that you might pick for SG-10/15 are: "TTY type printer with backspace", "IBM-dot matrix printer", "Centronics-type printer", "Dot matrix ASCII printer". SG-10/15 should work fine with any of these descriptions.

Some printer lists are not very clear, and may not include anything that you think describes SG-10/15. If you can't decide which description best fits SG-10/15 we recommend that you narrow the list to two or three choices (you can quickly eliminate all the daisywheel printer types) and then experiment. You won't hurt anything if you guess wrong; it just won't work right. This should quickly tell you if your guess is right. If all else fails, though, your Star dealer will be happy to give you some advice.

Some programs don't ask you what kind of printer you have, but instead they ask some questions about what your printer can do. Here are the answers to the "most asked" questions. SG-10/15 *can* do a "backspace". SG-10/15 *can* do a "hardware form feed".

With these questions answered, you are ready to start printing. Read the manual that came with your commercial software to see how to make it send information for SG-10/15 to print. This is all you need to know to use SG-10/15 as a regular printer. But SG-10/15 isn't just a regular printer. SG-10/15 has many capabilities that your commercial software isn't aware of. A little later we will see what it takes to use some of SG-10/15's advanced features with commercial software.

■ First, some terminology

SG-10/15 knows what to print because it knows how to interpret the codes that the computer sends to it. These codes are numbers that the computer sends to SG-10/15. Both the computer and SG-10/15 know the meaning of these codes because they are a set of standard codes used by almost all microcomputers. This set of codes is the *American Standard Code for Information Interchange*, which is usually referred to as ASCII (pronounced

ask-key). There are ASCII codes for all the letters of the alphabet, both lower case and capital, the numbers from 0 to 9, most punctuation marks, and some (but not all) of SG-10/15's functions.

ASCII codes are referred to in several different ways, depending on the way they are used. Some times these codes are treated as regular numbers. For example, the letter "A" is represented by the number 65 in ASCII. Appendix F shows all of the ASCII codes.

In BASIC, ASCII codes are used in the CHR\$ function. This function is used to print the character that is represented by the number in the CHR\$ function. The BASIC statement PRINT CHR\$ (65) will print an "A" on the terminal.

In some other programming languages, ASCII codes are referred to by their *hex* value. "Hex" is short for *hexadecimal* which is a base-16 number system (our usual numbers are base-10). Since hex needs 16 digits, it uses the numbers 0 through 9 and then it uses the letters A through F for digits. The ASCII code for the letter "A" is 41 in hex.

Of course, most of the time we don't even need to think about this code system. Our computers are smart enough to know that when we press the "A" key on our keyboard we want to print the letter "A". The computer takes care of all the rest.

But there are a number of ASCII codes that don't have keys on the keyboard. The most important of these codes are the codes that have ASCII values below 32. These codes control many of SG-10/15's functions. Even though there aren't keys for these codes, most keyboards can send these codes. It's done by holding down the "control" key (many times marked CTRL) and simultaneously pressing a letter key. The particular letter key that is pressed determines what code is sent. Control and A sends ASCII code 1, control and B sends ASCII code 2, and so on. Because of the way they are created, these codes are often referred to as "control-A" etc.

So there are four common ways of referring to the same set of codes: the character or name of the code, the decimal ASCII value, the hexadecimal ASCII value, and the "control-" value.

For example, the code that causes SG-10/15 to advance the paper one line is ASCII 10 (decimal). This code is commonly referred to by all the following names:

line feed — its name

- <LF> — the abbreviation of its name
- ASCII 10 — its decimal value
- ASCII 0AH — its hexadecimal value (the H signifies hex)
- CHR\$(10) — the way it's used in BASIC
- control-J — the way you send it from a keyboard.

There's a chart in Appendix F that shows these side-by-side so that you can convert back and forth.

The reason that we are telling you all this about ASCII codes is that people are not very consistent about how they describe ASCII codes. We are going to help you use SG-10/15 with commercial software, but we don't know what its documentation is going to call the various codes. So if you know all the different things that the codes might be called, it will be easier to figure out what it is trying to tell you.

Now, armed with the knowledge of what to look for, you can delve into the manuals of your commercial software and dig out the secrets of how to send "control codes" to your printer. When you find the method that your program uses, then you can shop through this manual to find the function that you want to use. By translating the codes from the system that we use, to the system that your commercial software uses, you should be able to use many of SG-10/15's advanced features. It may help, however if we look at a couple of examples.

■ Using SG-10/15 with SuperCalc

SuperCalc is typical of the many spreadsheet programs that are now available. It has the capability of using several of the advanced features of SG-10/15. Perhaps the most often used feature with spreadsheet programs is compressed printing. Let's see how to use compressed printing with SuperCalc.

In SuperCalc, the /Output command provides output to the printer. One of the options of the /Output command is S(etup). This option provides you with a menu of functions to configure SuperCalc to match your printer. You can change the number of characters that SuperCalc will print on a line and the number of lines that will print on a page. You should be sure that these values match your printer. SG-10's print 80 characters per line of pica type, or 136 characters of condensed type. SG-15 can print 136 characters per line of pica type, or 233 characters per line of condensed type. One of the other options on this menu is "send setup codes to printer". This is how we tell SG-10/15

that we want to use condensed print. The code to switch SG-10/15 into condensed print is ASCII 15, or control-O. So to switch on condensed type, use the /Output command and, after selecting D(isplay) and entering the range to print, select the S(etup) option, and the S(etup)—“Manual setup codes” sub option. Then, at the prompt that says “Enter codes (CR when done)”, type control-O. Remember, to enter control-O you hold down the CTRL key while you press the O key (That’s the letter Oh, not the number zero). Then just press return and select P(rint) to print your report.

You only need to go through this procedure once each time you use SuperCalc because SG-10/15 will stay in compressed print until it’s turned off or reset.

You might also wish to use some of SG-10/15’s other features with SuperCalc. Find the code for the feature you wish to use in Appendix D and use the same procedure given here. Remember that Appendix F can be used to translate between the different names for the codes.

■ Using SG-10/15 with word processors

Not many word processing programs recognize the advanced features of printers like SG-10/15. They usually provide for some method of making bold characters and underlining. But SG-10/15 can do much more than that. The people that write word processing programs do, however, know that there are a lot of different printers on the market, and so they usually, (but not always) provide a way of sending special codes to a printer. We will study one example of this to see how a typical word processor handles it. Once you understand the concept you should be able to use your program manual to figure out how your word processor does it.

The program that we will study is the EasyWriter word processor for the IBM Personal Computer. This uses a fairly typical method of handling special codes. Generally, word processing programs don’t want you to put non-printing codes in the file. They “know” that they won’t print anything, and so they “protect” you by not letting you use them. But the non-printing codes are the ones that you need to use SG-10/15’s features. So EasyWriter provides a way to override this protection. If you precede a special code with a “control-O” then EasyWriter will accept the next non-printing code.

Let’s look at a specific example. Suppose you want to print the title of a book in italic. The code sequence to select italic type with STAR mode is Escape 4 (that’s two separate characters).

Entering the 4 is no problem; it's a printing character so Easy-Writer won't object (although in this case it's not going to print). The Escape, however, is a non-printing character so it requires special handling. To enter the Escape code first enter control-O (hold the Ctrl key while you press the letter O). Then press the Esc key. The Escape character shows on the screen as a left pointing arrow. Now just type the number 4 and you're done.

When you want to end the italic, you need to enter Escape 5. Use the same procedure: enter control-O, Esc, and then 5.

You can use many of SG-10/15's features this way. Find the codes that you need in Appendix D, and then if necessary, use Appendix F to translate the codes into the form your word processor uses.

A note to WordStar users: WordStar is probably the most popular word processing program in the world. But it provides no way to enter special printer control codes from the keyboard. WordStar does, however, provide you with a way to use some of SG-10/15's advanced features. WordStar has four special commands that you can use to access SG-10/15's features. These are called "user printer controls" and are control-P Q, control-P W, control-P E, and control-P R. You might use two of these to turn italic on and off and the other two for some other function. The process of setting up these codes is called "patching" and is done with the install program that comes with WordStar. The procedure is fairly involved, but it is explained in the WordStar manual. If you have trouble figuring it out, ask for assistance where you bought WordStar.

■ Using this book without learning BASIC

Throughout the latter part of this book we will be teaching you how to use all of SG-10/15's features using the BASIC programming language in our examples. This is because it is easy to communicate with SG-10/15 from BASIC and because, despite its shortcomings, BASIC is the nearest thing to a universal language among users of personal computers. But it's not the only way to communicate with SG-10/15. Even if you don't know BASIC, you can learn how to use SG-10/15's features by reading on. When you find a function that you want to use, just apply what you already know about translating from one name for codes to another. The examples will still show you how the commands are used, even if you are not using BASIC.

CHAPTER 4

CONTROLLING

SG-10/15 WITH BASIC

Throughout the rest of this book we will be teaching you how to use SG-10/15's features using the BASIC programming language in our examples. It is easy to communicate with SG-10/15 from BASIC and, though it has its detractors, BASIC is the nearest thing to a universal language among users of personal computers. But remember that it's not the only way to communicate with SG-10/15, as we have already seen.

Subjects covered in this chapter include:

- Listing BASIC programs on the printer
- Printing from BASIC
- CHR\$ function
- Problem codes
- Command syntax used in this manual
- Selecting the right software mode

All of the examples in this manual are written in Microsoft BASIC (specifically, Microsoft BASIC for the IBM Personal Computer). With minor modifications, the examples can be adapted to run in any version of BASIC. In this chapter, we'll tell you what modifications need to be made and how to do it. In this chapter we assume that you have some familiarity with BASIC.

SOME BASICS ABOUT BASIC

Probably the simplest thing to do with your printer in BASIC is to list a program on the printer. But in this world of proliferating microcomputers even this presents a problem. It seems that every computer uses a different system of communicating with the printer. We are going to tell you about some of the more common

ways, and hope that between this and your computer's BASIC manual you will be able to stay with us.

First on our list is Microsoft BASIC's way of communicating with the printer. They just add an "L" to the beginning of the LIST and PRINT commands, making them LLIST and LPRINT. This method is used by more computers than any other and so we will use it throughout this book, after telling the rest of you how to follow along.

Microsoft BASIC is used by TRS-80 computers, IBM-PC computers, many CP/M computers, and many other computers. (Look in your BASIC manual; it will probably say if it's Microsoft BASIC.)

Next we need to talk about Apple II computers. They have a real simple system. To list a program that you have loaded into memory, just type:

```
PR#1  
LIST  
PR#0
```

The PR#1 says "send everything to the printer," the LIST sends it, and the PR#0 says "OK, back to the screen now."

Some other computers require you to open the printer as a numbered device, and then direct the output to that device. For example, to list a program on the printer with a Commodore C-64 computer you type the following:

```
OPEN4,4  
CMD4  
LIST  
CLOSE4
```

This says that the printer is device 4, directs the output to it, lists the program, and finally closes device 4.

The appendix gives more information about listing programs on various computers. Find the appendix that tells how your computer works, and try it.

Now that we all know how our computers address the printer, let's try listing a BASIC program. Load a BASIC program and

LLIST it (or however your computer does it). We've crossed the first major hurdle—learning how to list programs on SG-10/15.

Now we are ready to jump into the world of programming with SG-10/15. But first, there are a few fundamentals that we need to cover.

■ Establishing communications

We've learned something about communicating with our printer. Now we need to adapt what we know to printing in a BASIC program. Generally, computers use about the same procedure for printing in a program as they do to list a program.

Let's try what we learned. Type the following:

```
NEW  
10 LPRINT "TESTING"  
RUN
```

Remember—we use LPRINT; you may have to use something else!

At any rate, you should have the word “TESTING” on your printer. Quite an achievement, isn't it? Let's get done with this simple stuff so that we can go on to something interesting.

■ The CHR\$ function

We mentioned CHR\$ in Chapter 3 as one way to express ASCII codes. We are going to use it a lot in communicating with SG-10/15. SG-10/15 uses many of the ASCII code that don't represent letters and numbers. The CHR\$ function gives us an easy way to send these codes to the printer. Try this to see how the CHR\$ function works:

```
NEW  
10 LPRINT CHR$(83)  
RUN
```

That should print an “S” for Star. If you check the chart in Appendix B you will see that 83 is the ASCII code for “S”.

■ Control codes

SG-10/15 uses many of the non-printing ASCII codes for control codes. These codes perform a function rather than printing a character. Let's try an easy one right now:

```
NEW  
10 LPRINT CHR$(7)  
RUN
```

Where did that noise come from? That's SG-10/15's bell. We will learn more about it in Chapter 8. We just wanted to illustrate a code that causes SG-10/15 to perform a function.

■ The escape code

There's one ASCII code that we are going to be using more than all the rest. This is ASCII 27, which is called *escape*. In BASIC it is CHR\$(27). With all of SG-10/15's advanced features, there weren't enough single ASCII codes to access all of them. So escape is used to start sequences of control codes that open a wider range of functions to us.

While you must call this code CHR\$(27) in BASIC, we are going to refer to it as <ESC> in this book. This will make it much easier to recognize when we use it.

A typical escape code sequence starts with <ESC> which is followed by one or more CHR\$ codes. As an example, the escape code sequence to turn on emphasized print is:

```
<ESC> CHR$(69)
```

In a program, this would look like this:

```
NEW  
10 LPRINT CHR$(27) CHR$(69);  
20 LPRINT "TESTING"  
RUN
```

Try this program. It will print the word TESTING in emphasized print.

Some of you fast students may have noticed that CHR\$(69) is the same as "E". That's right, the program will work just as well if line 10 is changed like this:

```
10 LPRINT CHR$(27) "E";
```

That's just another form of the same ASCII code, and it's all the same to SG-10/15.

Here's another shortcut for BASIC programmers: since <ESC> is used so often, assign it to a variable. In a long program, typing ESC\$ is much easier than typing CHR\$(27) each time! Now our program looks like this:

```
5 ESC$=CHR$(27)
10 LPRINT ESC$ "E";
```

Turn your printer off and back on now, or you will be printing in emphasized for quite a while!

■ Some problem codes

Before we go too far we need to mention some codes that may cause you problems. Like most of the subjects in this chapter, we have to be a little vague because of the differences in computers. Nearly all BASICs change some of the ASCII codes between your BASIC program and your printer. Some turn CHR\$(10) (a line feed) into a CHR\$(13) (a carriage return) before sending it on. Some other problem codes are 0, 7, and 9 through 13.

COMMAND SYNTAX USED IN THIS MANUAL

Because SG-10/15 users will be running such a wide variety of applications we just couldn't show the precise method of sending printer control codes to SG-10/15 for every one of them! Instead, as we introduce you to each command, we will show the commands like this example:

<ESC> "W" 1

This is the command to turn on expanded print <ESC>, as we mentioned earlier, is the way we will indicate the escape code, which is ASCII code 27.

A letter or number enclosed in quote marks (such as the "W" above) means that character should be sent to the printer (without the quote marks). In our example, you should send a capital W following the escape code. In BASIC, you could do this in a couple of ways: by sending the character itself (e.g. LPRINT "W";), or by using the CHR\$ function to send the ASCII code for the character (e.g. LPRINT CHR\$(87);).

Many of SG-10/15's commands end with a 1 or 0. When shown as in the above example (i.e. no quotes and no "CHR\$"), you can use either ASCII code 1 (i.e. CHR\$(1)) or the character "1" (which is ASCII code 49). The same idea applies to commands ending with 0.

So for our example above, any of these BASIC statements will have the same result:

```
LPRINT CHR$(27) "W" CHR$(1)  
LPRINT CHR$(27) "W" CHR$(49)  
LPRINT CHR$(27) "W1"
```

There are three commands that require the use of ASCII code 0; the character "0" (ASCII code 48) cannot be substituted. In these cases, instead of an unadorned 0 we will show CHR\$(0) each time these commands are referenced. The commands are <ESC> "C" CHR\$(0) n (set page length to n inches), <ESC> "D" ... CHR\$(0) (set horizontal tabs), and <ESC> "P" ... CHR\$(0) or <ESC> "B" ... CHR\$(0) (set vertical tabs).

There are other non-printing codes that are used (such as ASCII code 15, which is used to turn on condensed pitch). These commands will be introduced using the BASIC CHR\$ function (e.g. CHR\$(15)).

SELECTING THE RIGHT SOFTWARE MODE

For SG-10/15 to correctly respond to control codes, you must make sure that you've set its DIP switch properly. If you're using the IBM Personal Computer, you should put SG-10/15 in IBM mode. If you're using other computer, you should put SG-10/15

in STAR mode. There are some cases where you would use IBM mode with your computer, if you wish.

Chapters 5 through 10 discuss the control codes you send to SG-10/15 to control printing style, horizontal and vertical formatting, graphics, and other features. You'll find that many features have different codes for IBM mode and STAR mode.

That's it for the basics. You are ready to learn how to use the many features of SG-10/15.

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CHAPTER 5

PRINTING TEXT

WITH SG-10/15

Beginning with this chapter we will be exploring all the features of SG-10/15.

In this chapter we'll cover:

- Near letter quality characters
- Italics
- Underlining
- Superscript and subscripts
- Print pitch
- Print emphasis

All our examples will be given in Microsoft BASIC as used by the IBM Personal Computer, but remember that you don't need to know BASIC to use SG-10/15's features. Just use the same ASCII codes as we do in our examples.

You have already printed a few lines on your SG-10/15 printer. Now it's time to start looking at the many variations of printing style that you have available to you.

SOME SPECIAL KINDS OF TEXT

■ Near Letter Quality characters

SG-10/15's Near Letter Quality (sometimes abbreviated as NLQ) character set is ideal for correspondence and other important printing, for it takes a keen eye to detect that it is from a dot matrix printer. Normally (unless you have turned DIP switch 1-4 off), SG-10/15 prints draft quality characters. This is adequate for most work and it prints fastest. But for the final printout, try NLQ. The program below shows how.

```

10 'Demo near letter quality character set.
20 LPRINT CHR$(27) "B" CHR$(4) ; 'Select NLQ.
30 LPRINT "This line shows NEAR LETTER QUALITY!"
40 LPRINT CHR$(27) "B" CHR$(5) ; 'Select draft.
50 LPRINT "This line shows standard print."

```

In this program, line 20 selects NLQ characters with the <ESC> "B" CHR\$(4) command. Line 30 prints a sample before line 40 switches SG-10/15 back to draft printing with an <ESC> "B" CHR\$(5). When you run the program you should get this:

This line shows NEAR LETTER QUALITY!
This line shows standard print.

If you are using with the IBM mode, change the following lines to the program given above.

```

20 LPRINT CHR$(27) "4" ; 'Select NLQ.
40 LPRINT CHR$(27) "5" ; 'Select draft.

```

Table 5-1
Near letter quality commands

Function	Mode	Control code
Near letter quality ON	STAR	<ESC> "B" CHR\$(4)
	IBM	<ESC> "4"
Near letter quality OFF	STAR	<ESC> "B" CHR\$(5)
	IBM	<ESC> "5"

■ Italic printing

Italic letters are letters that are slanted to the right. SG-10/15 can print all of its letters except NLQ characters in *italic* as well as the roman (standard) letters you are accustomed to. Italics can be used to give extra emphasis to certain words. The command codes to turn italic on and off are shown in Table 5-2.

Table 5-2
Italic commands

Function	Mode	Control code
Italic ON	STAR	<ESC> "4"
	IBM	<ESC> "I" 1
Italic OFF	STAR	<ESC> "5"
	IBM	<ESC> "I" 0

Use this program with STAR mode to see italic characters:

```
10 'Demo italic and roman.  
20 LPRINT CHR$(27) "4" ; 'Italic on.  
30 LPRINT "This line is in ITALIC characters."  
40 LPRINT CHR$(27) "5" ; 'Italic off.  
50 LPRINT "This line is in ROMAN (normal) characters."
```

Here is what you should get:

This line is in ITALIC characters.
This line is in ROMAN (normal) characters.

This program is easy; line 20 turns italic on with <ESC> “4”, and line 40 turns it off with <ESC> “5”.

■ Underlining

Not only can SG-10/15 print all styles of printing in both roman and italic, but it can underline them too. The control codes are shown in Table 5-3.

Table 5-3
Underline commands

Function	Mode	Control code
Underline ON	STAR	<ESC> “-” 1
	IBM	<ESC> “-” 1
Underline OFF	STAR	<ESC> “-” 0
	IBM	<ESC> “-” 0

Again, that's simple. Let's try it with this program:

```
10 'Demo underlining.  
20 LPRINT CHR$(27) “-” CHR$(1) ; 'Underline on.  
30 LPRINT "This phrase is UNDERLINED;" ;  
40 LPRINT CHR$(27) “-” CHR$(0) ; 'Underline off.  
50 LPRINT " this is not."
```

It should come out like this:

This phrase is UNDERLINED; this is not.

In this program underline is turned on in line 20 with <ESC> “-” CHR\$(1), and then off in line 40 with <ESC> “-” CHR\$(0). There's a new little wrinkle in this program, though. It all printed on one line. The semicolons at the end of the first three lines told BASIC that those lines were to be contin-

ued. Therefore, BASIC didn't send a carriage return and line feed at the end of those lines. We just did this to illustrate that all these control codes can be used in the middle of a line. It's easy to underline or *italicize* only part of a line.

■ Superscripts and subscripts

SG-10/15 can print in two different heights of characters. The smaller characters are called *superscripts* and *subscripts* and are half the height of normal characters. *Superscripts* print even with the tops of regular printing while *subscripts* print even with the bottom of regular printing. They are frequently used to reference footnotes, and in mathematical formulas.

Table 5-4 has the codes for using superscripts and subscripts.

Table 5-4
Superscript and subscript commands

Function	Mode	Control code
Superscript ON	STAR	<ESC> "S" 0
	IBM	<ESC> "S" 0
Subscript ON	STAR	<ESC> "S" 1
	IBM	<ESC> "S" 1
Super & subscript OFF	STAR	<ESC> "T"
	IBM	<ESC> "T"

Try this program to see them work:

```
10 'Demo subscripts and superscripts:  
20 LPRINT "Look! " ;  
30 LPRINT CHR$(27) "S" CHR$(0) ; 'Superscript on.  
40 LPRINT "Superscripts " ;  
50 LPRINT CHR$(27) "T" ; 'Cancel superscripts.  
60 LPRINT "& " ;  
70 LPRINT CHR$(27) "S" CHR$(1) ; 'Subscripts on.  
80 LPRINT "subscripts " ;  
90 LPRINT CHR$(27) "T" ; 'Cancel subscripts.  
100 LPRINT "on one line."
```

Look! ~~Superscripts & subscripts on one line.~~

Here line 30 turns on superscripts with <ESC> "S" CHR\$(0). It's turned off in line 50 with <ESC> "T". Then, between printing text, subscripts are turned on in line 70 with <ESC>

"S" CHR\$(1), and finally off in line 90. Again, everything prints on one line because of the semicolons.

CHANGING THE PRINT PITCH

In "printer talk," character width is called *pitch*. Normally, SG-10/15 prints 10 characters per inch. This is called *pica* pitch because it's the same spacing as a standard pica typewriter.

SG-10/15 can also print 12 characters per inch. This is called *elite* pitch because it is the same spacing as an elite typewriter.

Condensed print is approximately 17 characters per inch. Condensed pitch allows you to get 136 columns of printing on an 8½ inch page.

Proportional spacing provides an alternative to the block-style output of a defined pitch. It moves its print head only as far as each character needs. Thus, the print head moves further for "M"s and "W"s than for "l"s and "i"s.

The table below shows four options of this command.

Table 5-5
Print pitch commands

Pitch	Characters/inch	Mode	Control code	
Pica	10	STAR	<ESC> "B" CHR\$(1) or CHR\$(18)	
		IBM	<ESC> "P" or CHR\$(18)	
Elite	12	STAR	<ESC> "B" CHR\$(2)	
		IBM	<ESC> "M"	
Condensed	17	STAR	<ESC> "B" CHR\$(3) or CHR\$(15)	
		IBM	CHR\$(15)	
Proportional ON		STAR	<ESC> "p" 1	
		IBM	<ESC> "p" 1	
Proportional OFF		STAR	<ESC> "p" 0	
		IBM	<ESC> "p" 0	

Let's see how these four pitches look. Try this program with STAR mode:

```
10 'Demo all pitches.  
20 LPRINT CHR$(27) "B" CHR$(3) ; 'Select condensed  
pitch.
```

```
30 LPRINT "This line is CONDENSED pitch."  
40 LPRINT CHR$(27) "B" CHR$(2) ; 'Select elite pitch.  
50 LPRINT "This line is ELITE pitch."  
60 LPRINT CHR$(27) "p" CHR$(1) ; 'Select proportional.  
70 LPRINT "This line is PROPORTIONAL spacing."  
80 LPRINT CHR$(27) "p" CHR$(0) ; 'Cancel proportional.  
90 LPRINT CHR$(27) "B" CHR$(1) ; 'Select pica pitch.  
100 LPRINT "This line is PICA pitch (normal)."
```

When you run this program you should get this:

This line is CONDENSED pitch.
This line is ELITE pitch.
This line is PROPORTIONAL spacing.
This line is PICA pitch (normal).

Line 20 turns on condensed pitch with <ESC> "B" CHR\$(3). Line 30 prints a line at 17 characters per inch. The <ESC> "B" CHR\$(2) in line 40 changes SG-10/15 to elite pitch and line 50 prints a line in elite pitch. Line 60 turns on proportional spacing with <ESC> "p" CHR\$(1), and line 70 prints a line with proportional spacing. Line 80 and line 90 reset SG-10/15 to pica pitch and line 100 prints a line in pica pitch.

Pica pitch and condensed pitch can be set with "shortcut" codes. Instead of using <ESC> "B" CHR\$(n), you can set them with a single code. CHR\$(18) sets pica pitch and CHR\$(15) sets condensed pitch. You can not set elite pitch with a single code.

■ Expanded print

Each of SG-10/15's four print pitches can be enlarged to twice its normal width. This is called expanded print. Try this program to see how it works:

```
10 'Demo expanded mode.  
20 LPRINT "Demonstration of " ;  
30 LPRINT CHR$(14) ; 'Expanded mode on.  
40 LPRINT "EXPANDED" ;  
50 LPRINT CHR$(20) ; 'Expanded mode off.  
60 LPRINT " printing."  
70 LPRINT "Notice that " ;  
80 LPRINT CHR$(14) ; 'Expanded mode on.  
90 LPRINT "EXPANDED mode"  
100 LPRINT "automatically turns off at end of a line."
```

Demonstration of **EXPANDED** printing.
Notice that **EXPANDED mode**
automatically turns off at end of a line.

Expanded print set with CHR\$(14) is automatically canceled at the end of the line. This is convenient in many applications, such as for one line titles. Note that you don't need to put an <ESC> in front of the CHR\$(14), although <ESC> CHR\$(14) works just the same.

You can also cancel one line expanded print *before* a carriage return with CHR\$(20), as done in line 50.

Sometimes you may wish to stay in expanded print for more than one line. Change your program to this:

```
10 'Demo permanent expanded mode
20 LPRINT CHR$(27) "W" CHR$(1) ; 'Expanded mode on
   permanently.
30 LPRINT "Permanent expanded"
40 LPRINT "mode stays on until"
50 LPRINT "it is ";
60 LPRINT CHR$(27) "W" CHR$(0) ; 'Expanded mode off.
70 LPRINT "turned off."
```

Now the results look like this:

**Permanent expanded
mode stays on until
it is turned off.**

When you turn on expanded print with <ESC> "W" CHR\$(1) it stays on until you turn it off with <ESC> "W" CHR\$(0).

Table 5-6
Expanded print commands

Function	Mode	Control code
One line expanded ON	STAR	CHR\$(14) or <ESC> CHR\$(14)
	IBM	CHR\$(14) or <ESC> CHR\$(14)
One line expanded OFF	STAR	CHR\$(20)
	IBM	CHR\$(20)
Expanded ON	STAR	<ESC> "W" 1
	IBM	<ESC> "W" 1
Expanded OFF	STAR	<ESC> "W" 0
	IBM	<ESC> "W" 0

By combining expanded print with the four pitches, SG-10/15 has eight different character widths available.

Enter this program to see how the print pitches and expanded print can be combined:

```
10 'Demo pitches in combination with expanded mode.  
20 LPRINT CHR$(27) "W" CHR$(1) ; 'Permanent expanded  
    mode on.  
30 LPRINT CHR$(27) "B" CHR$(3) ; 'Select condensed  
    pitch.  
40 LPRINT "This line is EXPANDED CONDENSED pitch."  
50 LPRINT CHR$(27) "B" CHR$(2) ; 'Select elite pitch.  
60 LPRINT "This is EXPANDED ELITE."  
70 LPRINT CHR$(27) "B" CHR$(1) ; 'Select pica pitch.  
80 LPRINT "This is EXPANDED PICA."  
90 LPRINT CHR$(27) "p" CHR$(1) ; 'Select proportional  
100 LPRINT "This is EXP. PROPORTIONAL."  
110 LPRINT CHR$(27) "p" CHR$(0) ; 'Cancel proportional.  
120 LPRINT CHR$(27) "W" CHR$(0) ; 'Permanent expanded  
    mode off.  
130 LPRINT "This is UNEXPANDED PICA pitch (default)."
```

If you are using with the IBM mode, change the following lines to the program given above.

```
30 LPRINT CHR$(27) CHR$(15) ; 'Select condensed pitch.  
50 LPRINT CHR$(27) "M" ; 'Select elite pitch.  
70 LPRINT CHR$(27) "P" ; 'Select pica pitch.
```

Here's what you should get from this program:

```
This line is EXPANDED CONDENSED pitch.  
This is EXPANDED ELETE.  
This is EXPANDED PICA.  
This is EXP. PROPORTIONAL.  
This is UNEXPANDED PICA pitch (default).
```

MAKING SG-10/15 PRINT DARKER

SG-10/15 has very good print density when it's just printing regularly. But sometimes you may want something to stand out from the rest of the page. SG-10/15 provides two ways to do this: double-strike and emphasized print. Both of these go over

the characters twice, but they use slightly different methods to darken the characters. Let's try them and see what the difference is.

The following table shows the control codes for getting into and out of double-strike and emphasized modes.

Table 5-7
Print emphasis commands

Function	Mode	Control code
Double-strike ON	STAR	<ESC> "G"
	IBM	<ESC> "G"
Double-strike OFF	STAR	<ESC> "H"
	IBM	<ESC> "H"
Emphasized ON	STAR	<ESC> "E"
	IBM	<ESC> "E"
Emphasized OFF	STAR	<ESC> "F"
	IBM	<ESC> "F"

Try them now with this little program:

```
10 'Demo double-strike and emphasized.  
20 LPRINT CHR$(27) "G" ; 'Double strike on.  
30 LPRINT "This line is DOUBLE-STRIKE printing."  
40 LPRINT CHR$(27) "E" ; 'Emphasized on.  
50 LPRINT "This line is DOUBLE-STRIKE and EMPHASIZED."  
60 LPRINT CHR$(27) "H" ; 'Double strike off.  
70 LPRINT "This line is EMPHASIZED printing."  
80 LPRINT CHR$(27) "F" ; 'Emphasized off.  
90 LPRINT "This line is normal printing."
```

Run this program. The results will look like this:

This line is DOUBLE-STRIKE printing.
This line is DOUBLE-STRIKE and EMPHASIZED.
This line is EMPHASIZED printing.
This line is normal printing.

Line 20 turns on double-strike with <ESC> "G" and line 30 prints a line of text. In line 40 emphasized is turned on with <ESC> "E". Line 50 prints a line of text in double-strike *and* emphasized. Line 60 then turns double-strike off with <ESC> "H" so that line 70 can print in emphasized only. Finally, line

80 turns emphasized off, so that SG-10/15 is set for normal printing.

Look closely at the different lines of printing. In the line of double-strike printing each character has been printed twice, and they are moved down just slightly the second time they are printed. In emphasized printing, they are moved slightly to the right the second time SG-10/15 prints. The last line combined both of these so that each character was printed 4 times. Now that's pretty nice printing, isn't it?

MIXING MODES

We have learned how to use SG-10/15's many different printing modes individually.

Star's engineers have given a unique control command that lets you choose at will between any of different printing styles. This command is called Master Select. The Master Select command consists of <ESC> "?" followed by a single ASCII code. (At IBM mode, use "!" instead of "?".) The value of the ASCII code determines the printing style that is selected, as shown the table below.

Let's see how this master select looks. Try this program with STAR mode:

```
10 'Demo master select print
20 LPRINT CHR$(27) "?" CHR$(16) ;
30 LPRINT "This line is DOUBLE-STRIKE printing."
40 LPRINT CHR$(27) "?" CHR$(24) ;
50 LPRINT "This line is DOUBLE-STRIKE and EMPHASIZED."
60 LPRINT CHR$(27) "?" CHR$(8) ;
70 LPRINT "This line is EMPHASIZED printing."
80 LPRINT CHR$(27) "?" CHR$(2) ;
90 LPRINT "This line is normal printing."
```

When you run this program you should get the same as the previous result.

Table 5-8
Master Select and the 256 ASCII Codes

Pitch	Normal	Emphasized	Double-strike	Double-strike & Emphasized
Pica	0, 2, 64, 66, 128, 130, 192, 194	8, 10, 12, 14, 72, 74, 76, 78, 136, 138, 140, 142, 200, 202, 204, 206	16, 18, 80, 82, 144, 146, 208, 210	24, 26, 28, 30, 88, 90, 92, 94, 152, 154, 156, 158, 216, 218, 220, 222
Elite	1, 3, 5, 7, 9, 11, 13, 15, 65, 67, 69, 71, 73, 75, 77, 79, 129, 131, 133, 135, 137, 139, 141, 143, 193, 195, 197, 199, 201, 203, 205, 207	Elite takes precedence over Emphasized.	17, 19, 21, 23, 25, 27, 29, 31, 81, 83, 85, 87, 89, 91, 93, 95, 145, 147, 149, 151, 153, 155, 157, 159, 209, 211, 213, 215, 217, 219, 221, 223	Elite takes precedence over Emphasized.
Condensed	4, 6, 68, 70, 132, 134, 196, 198	Emphasized takes precedence over condensed.	20, 22, 84, 86, 148, 150, 212, 214	Emphasized takes precedence over condensed.
Expanded Pica	32, 34, 96, 98, 160, 162, 224, 226	40, 42, 44, 46, 104, 106, 108, 110, 168, 170, 172, 174, 232, 234, 236, 238	48, 50, 112, 114, 176, 178, 240, 242	56, 58, 60, 62, 120, 122, 124, 126, 184, 186, 188, 190, 248, 250, 252, 254
Expanded Elite	33, 35, 37, 39, 41, 43, 45, 47, 97, 99, 101, 103, 105, 107, 109, 111, 161, 163, 165, 167, 169, 171, 173, 175, 225, 227, 229, 231, 233, 235, 237, 239	Elite takes precedence over Emphasized.	49, 51, 53, 55, 57, 59, 61, 63, 113, 115, 117, 119, 121, 123, 125, 127, 177, 179, 181, 183, 185, 187, 189, 191, 241, 243, 245, 247, 249, 251, 253, 255	Elite takes precedence over Emphasized.
Expanded Condensed	36, 38, 100, 102, 164, 166, 228, 230	Emphasized takes precedence over condensed.	52, 54, 116, 118, 180, 182, 244, 246	Emphasized takes precedence over condensed.

SUMMARY

Control code

<ESC> "B" CHR\$(4)
<ESC> "B" CHR\$(5)
<ESC> "4"
<ESC> "5"
<ESC> "4"
<ESC> "5"
<ESC> "I" 1
<ESC> "I" 0
<ESC> "—" 1
<ESC> "—" 0
<ESC> "S" 0
<ESC> "S" 1
<ESC> "T"
<ESC> "B" CHR\$(1)
<ESC> "P"
<ESC> "B" CHR\$(2)
<ESC> "M"
<ESC> "B" CHR\$(3)
<ESC> "p" 1
<ESC> "p" 0
CHR\$(18)
CHR\$(15)
CHR\$(14)
<ESC> CHR\$(14)
CHR\$(20)
<ESC> "W" 1
<ESC> "W" 0
<ESC> "G"
<ESC> "H"
<ESC> "E"
<ESC> "F"
<ESC> "?" n
<ESC> "!" n

Function

Near letter quality on (for STAR mode)
Near letter quality off (for STAR mode)
Near letter quality on (for IBM mode)
Near letter quality off (for IBM mode)
Italic on (for STAR mode)
Italic off (for STAR mode)
Italic on (for IBM mode)
Italic off (for IBM mode)
Underline on
Underline off
Superscript on
Subscript on
Super & subscript off
Sets pica pitch (for STAR mode)
Sets pica pitch (for IBM mode)
Sets elite pitch (for STAR mode)
Sets elite pitch (for IBM mode)
Sets condensed pitch (for STAR mode)
Proportional on
Proportional off
Sets pica pitch
Sets condensed pitch
One line expanded
One line expanded
One line expanded off
Expanded on
Expanded off
Double-strike on
Double-strike off
Emphasized on
Emphasized off
Master select (for STAR mode)
Master select (for IBM mode)

CHAPTER 6

LINE SPACING AND FORMS CONTROL

We have learned how to print in many different ways, but so far we haven't looked at how to position the printing on the page.

In this chapter we will learn how to:

- Change the vertical spacing
- Change the length of the page
- Set top and bottom margins

STARTING NEW LINES

Up until now the only time we have thought about printing on a new line is when we *didn't* want it to happen. We learned that putting a semicolon (;) at the end of a BASIC line will *not* end the line of printing. So somehow, the computer is telling the printer when to end one line and start another.

There are two codes that are used to end one line and start another. They are *carriage return* (CHR\$(13)) and *line feed* (CHR\$(10)). Like the espacio code, they have been given abbreviations which you'll find in many texts (including this one): <CR> and <LF>. The codes are simple, but their action is a little confusing (especially with BASIC). Carriage return is the easiest. Each time that the printer receives a CHR\$(13) it returns the print head to the left margin. It does not advance the paper (if DIP switch 2-3 is on; see below).

Line feed is more complicated. Each time the printer receives a CHR\$(10) it both advances the paper one line and returns the print head to the left margin, ready to start a new line.

Now to add a little confusion — most (but not all) versions of BASIC add a line feed (CHR\$(10)) to every carriage return (CHR\$(13)) that they send. If your version of BASIC doesn't do this, then you should turn DIP switch 2-3 off so that SG-10/15

will add the line feed for you. When you have DIP switch 2-3 off the printer will do the same thing when it receives a carriage return as it does when it receives a line feed.

If you find that your printer double spaces when it should single space, then you probably need to turn DIP switch 2-3 on.

Table 6-1
Line feed commands

Function	Mode	Control code
Return print head to left margin	STAR	CHR\$(13)
	IBM	CHR\$(13)
Advance paper one line	STAR	CHR\$(10)
	IBM	CHR\$(10)

CHANGING LINE SPACING

When you turn SG-10/15 on the line spacing is set to 6 lines per inch. This is fine for most printing applications, but sometimes you may want something different. SG-10/15 makes it easy to set the line spacing to whatever value you want.

Try this program with STAR mode to see how easy it is to change the line spacing:

```
NEW
10 FOR I = 1 TO 25
20 IF I = 13 THEN 50
30 LPRINT CHR$(27) "A" CHR$(I);
40 LPRINT "This line spacing is set to" I
50 NEXT
60 LPRINT "Line spacing is set to 1/6 inch (normal)."
70 LPRINT CHR$(27) "2"
```

Line 30 changes the line spacing. The command <ESC> "A" CHR\$(n) changes the line spacing to $n/72$ of an inch. The loop that is started in line 10 increases the value of n (the variable I in the program) each time it is executed. So the line spacing increases as the program continues. Line 20 just shortcuts the loop when I = 13, since BASIC won't let us send CHR\$(13) without adding an unwanted CHR\$(10) to it. Finally, the <ESC> "2" in line 60 resets the line spacing to 6 lines per inch. This is a shortcut that is the same as <ESC> "A" CHR\$(12).

This is what you will get:

```
This line spacing is set to 3
This line spacing is set to 4
This line spacing is set to 5
This line spacing is set to 6
This line spacing is set to 7
This line spacing is set to 8
This line spacing is set to 9
This line spacing is set to 10
This line spacing is set to 11
This line spacing is set to 12
This line spacing is set to 14
This line spacing is set to 15
This line spacing is set to 16
This line spacing is set to 17
This line spacing is set to 18
This line spacing is set to 19
This line spacing is set to 20
This line spacing is set to 21
This line spacing is set to 22
This line spacing is set to 23
This line spacing is set to 24
This line spacing is set to 25
Line spacing is set to 1/6 inch (normal).
```

When you run this program with IBM mode, you cannot get the printout as shown above.

The command <ESC> "A" CHR\$(n) in IBM mode only defines the line spacing as $n/72$ of an inch; the <ESC> "2" command changes the line spacing to the amount defined by the previous <ESC> "A".

So, you need to change the following lines to the previous program as shown below for the IBM mode:

```
30 LPRINT CHR$(27) "A" CHR$(1); : LPRINT CHR$(27)
  "2";
70 LPRINT CHR$(27) "A" CHR$(12); : LPRINT CHR$(27)
  "2"
```

You may wonder why they picked 1/72 of an inch as the increment for the line spacing command. There's a good reason: the dots that the printer makes are 1/72 inch apart. So this means that you can vary the line spacing in increments as fine as one dot—unless you want finer spacing, like one half dot spacing (STAR mode) or one third dot spacing (IBM mode).

The <ESC> "3" CHR\$(n) command sets the line spacing in increments of 1/144 inch (STAR mode) or 1/216 inch (IBM mode). Change line 30 in your program so it is like this:

```
30 LPRINT CHR$(27) "3" CHR$(I);
```

and run the program again. Now the results will look like this: (STAR mode)

```
This line spacing is set to 10
This line spacing is set to 11
This line spacing is set to 12
This line spacing is set to 13
This line spacing is set to 14
This line spacing is set to 15
This line spacing is set to 16
This line spacing is set to 17
This line spacing is set to 18
This line spacing is set to 19
This line spacing is set to 20
This line spacing is set to 21
This line spacing is set to 22
This line spacing is set to 23
This line spacing is set to 24
This line spacing is set to 25
Line spacing is set to 1/6 inch (nomal).
```

(IBM mode)

```
This line spacing is set to 10
This line spacing is set to 11
This line spacing is set to 12
This line spacing is set to 13
This line spacing is set to 14
This line spacing is set to 15
This line spacing is set to 16
This line spacing is set to 17
This line spacing is set to 18
This line spacing is set to 19
This line spacing is set to 20
This line spacing is set to 21
This line spacing is set to 22
This line spacing is set to 23
This line spacing is set to 24
This line spacing is set to 25
Line spacing is set to 1/6 inch (nomal).
```

The program works just the same as before, but the line spacing are just half (STAR mode) or one-third (IBM mode) what they were. This is because <ESC> "3" CHR\$(n) sets the line spacing to $n/144$ inch in the STAR mode, or $n/216$ inch in the IBM mode.

Table 6-2 shows all the line spacing commands, including several "shortcut" commands for commonly used line spacings.

Table 6-2
Line spacing commands

Function	Mode	Control code
Set line spacing to 1/8 inch	STAR	<ESC> "0"
	IBM	<ESC> "0"
Set line spacing to 7/72 inch	STAR	<ESC> "1"
	IBM	<ESC> "1"
Set line spacing to 1/6 inch	STAR	<ESC> "2"
	IBM	(not attached)
Set line spacing to $n/72$ inch	STAR	<ESC> "A" CHR\$(n)
	IBM	(not attached)
Define line spacing to $n/72$ inch	STAR	(not attached)
	IBM	<ESC> "A" CHR\$(n)
Set to <ESC> "A" definition	STAR	(not attached)
	IBM	<ESC> "2"
Set line spacing to $n/144$ inch	STAR	<ESC> "3" CHR\$(n)
	IBM	(not attached)
Set line spacing to $n/216$ inch	STAR	(not attached)
	IBM	<ESC> "3" CHR\$(n)
One-time line feed of $n/144$ inch	STAR	<ESC> "J" CHR\$(n)
	IBM	(not attached)
One-time line feed of $n/216$ inch	STAR	(not attached)
	IBM	<ESC> "J" CHR\$(n)
Advance paper n lines	STAR	<ESC> "a" CHR\$(n)
	IBM	<ESC> "a" CHR\$(n)

Note: If your computer does not support lowercase characters, use CHR\$(97) for "a."

■ Moving down the page without a carriage return

So far, all the commands that move the paper also move the print head to the left margin. And normally this is what you want. Sometimes, though, you may wish to move down the page

without moving the printhead back to the left margin. The following commands do just that.

The <ESC> "J" CHR\$(n) command causes the printer to make one line feed of $n/144$ inch (STAR mode), or $n/216$ inch (IBM mode), but does not *change* the setting of the line spacing. Try this program to see how it works:

```
10 'Demo one-time line feeds.  
20 LPRINT "Line number 1."  
30 LPRINT "Line number 2." ;  
40 'One time line feed.  
50 LPRINT CHR$(27) "J" CHR$(100) ;  
60 LPRINT "Line number 3."  
70 LPRINT "Line number 4."
```

Here is what SG-10/15 will produce:

Line number 1.
Line number 2.

Line number 3.

Line number 4.

The <ESC> "J" CHR\$(100) in line 50 changes the spacing to 100/144 inches (100/216 inches for IBM mode) for one line only without moving the printhead. The rest of the lines printed with the normal line spacing. Notice that both line 30 and line 50 end with semicolons. This prevents the normal line feed from occurring.

The <ESC> "a" CHR\$(n) command advances the paper n lines (using whatever the current line spacing is) without moving the printhead. Change line 40 and 50 of your program so that they are like this.

```
40 'Advance paper 3 lines.  
50 LPRINT CHR$(27) "a" CHR$(3) ;
```

Now when you run the program the results will look like this.

Line number 1.
Line number 2.

Line number 3.
Line number 4.

The new line 50 moves the paper up 3 lines, but the printhead doesn't move. Therefore, line 60 prints its message starting in the column that the printhead was left in at the end of line 30.

FORMS CONTROLS

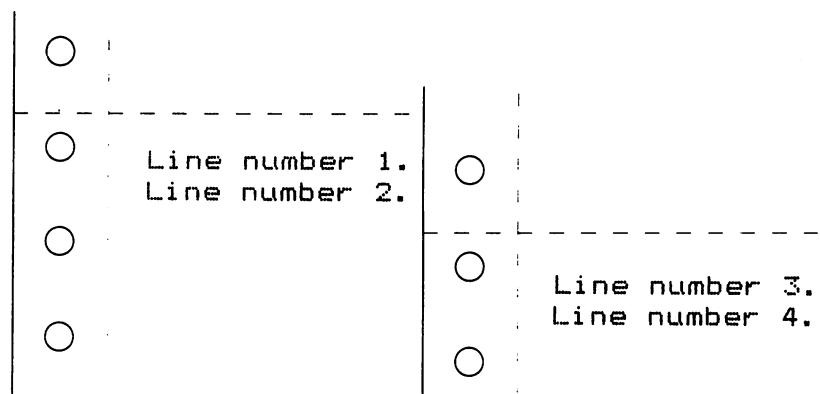
We have seen how to control the spacing between lines on a page. SG-10/15 also has commands that control the placement of printing on the page, and even adjust for different size pages.

■ Form feed

The simplest forms control code is the *form feed*. Form feed (or <FF>) is CHR\$(12) and causes the printer to move the paper to the top of the next sheet. Try it by changing lines 40 and 50 to this:

```
40 'Form feed.  
50 LPRINT CHR$(12) ;
```

Before you run the program, turn your printer off and adjust the paper so that the top of the sheet is even with the top of the ribbon guide on the print head, then turn the printer back on. If you don't remember how to do this, review Chapter 2. When you run the program, the results will look like this:



The form feed (CHR\$(12)) in line 50 caused the printer to move to the top of a new page before printing the last two lines.

A note to TRS-80 users: CHR\$(12) is a problem code for the TRS-80. To send a form feed command to SG-10/15 you must add 128 to it making it CHR\$(140). Use CHR\$(140) where we use CHR\$(12) in these programs.

CHANGING THE PAGE LENGTH

You may have some computer forms that you wish to use with SG-10/15 that are not 11 inches high. That's no problem, because you can tell SG-10/15 how high the forms are that you are using. There are two commands for doing this, shown in this table:

Table 6-3
Form length commands

Function	Mode	Control code
Set the page length to <i>n</i> lines	STAR	<ESC> "C" CHR\$(<i>n</i>)
	IBM	<ESC> "C" CHR\$(<i>n</i>)
Set the page length to <i>n</i> inches	STAR	<ESC> "C" CHR\$(0) CHR\$(<i>n</i>)
	IBM	<ESC> "C" CHR\$(0) CHR\$(<i>n</i>)

Let's set up a 7 inch high form length, which is typical of many computer checks. The following program will do it.

```
10 'Demo variable form lengths.  
20 LPRINT CHR$(27) "C" CHR$(0) CHR$(7) ; 'Form length 7  
     inches.  
30 LPRINT "Pay to the order of:"  
40 LPRINT CHR$(12) ; 'Form feed.  
50 LPRINT "Pay to the order of:"
```

This program should print "Pay to the order of:" twice, and they should be 7 inches apart. Line 20 sets the form length to 7 inches. After line 30 prints, line 40 sends a form feed advance the paper to the top of the next form. Line 50 then prints its message.

After you have run this program, turn off the printer and adjust the top of form position. When you turn the printer back on the page length will be reset to its normal setting (usually 11 inches).

TOP AND BOTTOM MARGINS

Many programs that use a printer don't keep track of where they are printing on the page. This causes a problem when you get to the bottom of a page because these programs just keep on printing, right over the perforation. This makes it very hard to read, especially if a line happens to fall right on the perforation. And if you separate the pages then you are really in trouble.

Of course SG-10/15 has a solution to this predicament. SG-10/15 can keep track of the position on the page, and advance the paper so that you won't print too near the perforation. There are two commands to do this. One controls the space at the top of the page and the other controls the space at the bottom of the page. The control codes are given in the following table.

Table 6-4
Top and bottom margin commands

Function	Mode	Control code
Set top margin	STAR	<ESC> "R" CHR\$(n)
	IBM	<ESC> "r" CHR\$(n)
Set bottom margin	STAR	<ESC> "N" CHR\$(n)
	IBM	<ESC> "N" CHR\$(n)
Clear top and bottom margins	STAR	<ESC> "O"
	IBM	<ESC> "O"

In both cases the value of *n* tells SG-10/15 how many lines to skip, although there is a slight difference in the usage. When you set the top margin with <ESC> "R" CHR\$(n) in STAR mode, or with <ESC> "r" CHR\$(n) in IBM mode, the value of *n* tells SG-10/15 what line to start printing on. When you set the bottom margin with <ESC> "N" CHR\$(n), the value of *n* tells SG-10/15 how many blank lines should be left at the bottom of the page.

Let's try a simple application to see how these margins work. Enter this program, which will print 150 lines *without* top and bottom margins.

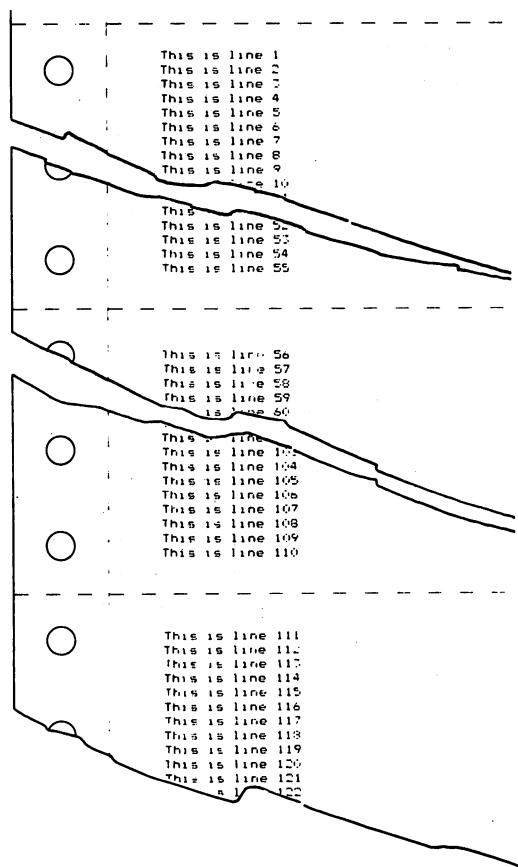
```
10 'Demo top and bottom margins
20 LPRINT CHR$(12) ; 'Form feed.
30 FOR I = 1 TO 150
40 LPRINT "This is line" I
50 NEXT I
60 LPRINT CHR$(12) ; 'Form feed.
```

When you run this program it will print 150 lines right down the page and across the perforations. When it's done line 60 sends a form feed to advance the paper to the top of the next page. Look at the lines that have printed near the perforations. Separate the sheets and see if any of the lines have been torn in half. These are the problems that the top and bottom margins will solve.

Now add the following lines to your program. (Don't forget the semicolons or you won't get quite the same results that we did.)

```
11 'Leave 6 blank lines at bottom of page.  
12 LPRINT CHR$(27) "N" CHR$(6) ;  
13 'Start top of page at line 6.  
14 LPRINT CHR$(27) "R" CHR$(6) ;  
55 LPRINT CHR$(27) "O" ; 'Clear top & bottom margins.
```

Now when you run the program with STAR mode SG-10/15 will skip the first six lines and the last six lines on each page.



Always send a form feed after setting the top margin, or it will not work on the first page printed. That's because the top margin only takes effect after a form feed.

Line 14 sets the top margin, line 12 sets the bottom margin, and line 55 clears both margins when we are done.

SUMMARY

Control code	Function
CHR\$(10)	Line feed
CHR\$(13)	Carriage return
<ESC> "A" CHR\$(n)	Set line spacing to $n/72$ inch (for STAR mode)
<ESC> "3" CHR\$(n)	Set line spacing to $n/144$ inch (for STAR mode)
<ESC> "0"	Set line spacing to 1/8 inch
<ESC> "1"	Set line spacing to 7/72 inch
<ESC> "2"	Set line spacing to 1/6 inch (for STAR mode)
<ESC> "J" CHR\$(n)	One-time line feed of $n/144$ inch (for STAR mode)
<ESC> "a" CHR\$(n)	Advance the paper n lines
<ESC> "A" CHR\$(n)	Define line spacing of $n/72$ inch (for IBM mode)
<ESC> "2"	Use <ESC> "A" definition (for IBM mode)
<ESC> "3" CHR\$(n)	Set line spacing to $n/216$ inch (for IBM mode)
<ESC> "J" CHR\$(n)	One-time line feed of $n/216$ inch (for IBM mode)
CHR\$(12)	Form feed
<ESC> "C" CHR\$(n)	Set page length to n lines
<ESC> "C" CHR\$(0) CHR\$(n)	Set page length to n inches
<ESC> "R" CHR\$(n)	Set top margin; start printing on line n (for STAR mode)
<ESC> "r" CHR\$(n)	Set top margin; start printing on line n (for IBM mode)
<ESC> "N" CHR\$(n)	Set bottom margin; leave n lines blank
<ESC> "O"	Clear top and bottom margins

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CHAPTER 7

FORMATTING YOUR

OUTPUT

You have probably used the tab and margin features on a typewriter. They make it easier to format the text on a page. SG-10/15 also has tabs and margins that you can set. But it goes beyond the capabilities of a typewriter because besides having tabs that go across the page, called *horizontal tabs*, SG-10/15 has *vertical tabs* that go down the page.

In this chapter we will discover how to use:

- Horizontal tabs
- Vertical tabs
- Left and right margins

USING HORIZONTAL TABS

When you turn SG-10/15 on there are horizontal tabs set automatically every eight spaces. It's easy to use these tabs; you just send a CHR\$(9) to SG-10/15 and the print head will move to the next tab position. CHR\$(9) is the ASCII code <HT> for *horizontal tab*.

Try this one line program to demonstrate the use of the default horizontal tabs.

```
10 'Tabs demo
20 LPRINT "one" CHR$(9) "two" CHR$(9) "three" CHR$(9)
        "four"
```

Here's what will print:

one two three four

Even though the words are different lengths, they are spaced out evenly by the horizontal tabs.

CHR\$(9) is a problem with some computers. Some BASICs convert CHR\$(9) to a group of spaces that act like a sort of *pseudo-tab*. This is fine if the computer and the printer have the same tab settings, but it doesn't allow us to use our own tab settings on SG-10/15. We can "outsmart" these computer by adding 128 to the ASCII value that we use. Instead of using CHR\$(9), use CHR\$(137) for a tab command. Even this trick won't work for Apple II computers, for they use CHR\$(9) for something else entirely. Apple users can get some help in Appendix J.

Now add the following line to your program to set different horizontal tabs:

```
15 LPRINT CHR$(27) "D" CHR$(7) CHR$(14) CHR$(21) CHR$(0)
```

<ESC> "D" is the command to begin setting horizontal tabs. It must be followed by characters representing the positions that you want the tabs set. In our program we are setting tabs in columns 7, 14, and 21. The CHR\$(0) at the end ends the string of tabs. In fact, any character that is not greater than the previous one will stop setting tabs. This means that you must put all your tab values in order, from least to greatest, or they won't all get set. (It also means that a CHR\$(1) is just as good as a CHR\$(0) for ending a group of tabs; some computers have trouble sending CHR\$(0).)

When you run the program now it produces this:

```
one      two      three    four
```

The words are now closer together, but still evenly spaced. Turn your printer off and on again to reset the default tabs.

■ A one-shot tab command

Suppose you need to move to a position across the page, but you only need to do it once. It doesn't make much sense to set up a tab to use only one time. There must be an easier way—and of course there is.

The solution is called a *one-time tab* and is <ESC> "b" CHR\$(n). This command moves the print head n columns to the right. It has the same effect as sending n spaces to the printer.

Table 7-1
Horizontal tab commands

Function	Mode	Control code
Advance to next tab position	STAR	CHR\$(9)
	IBM	CHR\$(9)
Set tabs at <i>n1</i> , <i>n2</i> , etc.	STAR	<ESC> "D" CHR\$(<i>n1</i>) CHR\$(<i>n2</i>)...CHR\$(0)
	IBM	<ESC> "D" CHR\$(<i>n1</i>) CHR\$(<i>n2</i>)...CHR\$(0)
One-time tab of <i>n</i> spaces	STAR	<ESC> "b" CHR\$(<i>n</i>)
	IBM	<ESC> "b" CHR\$(<i>n</i>)

Note: If your computer does not support lowercase characters, use CHR\$(98) for "b."

SETTING LEFT AND RIGHT MARGINS

SG-10/15's left and right margins work just like a typewriter—once they are set all the printing is done between them. The commands to set the margins are given in the following table:

Table 7-2
Left and right margin commands

Function	Mode	Control code
Set left margin at column <i>n</i>	STAR	<ESC> "M" CHR\$(<i>n</i>)
	IBM	<ESC> "l" CHR\$(<i>n</i>)
Set right margin at column <i>n</i>	STAR	<ESC> "Q" CHR\$(<i>n</i>)
	IBM	<ESC> "Q" CHR\$(<i>n</i>)

Note: If your computer does not support lowercase characters, use CHR\$(108) for "l".

Try setting SG-10/15's margins with this program for STAR mode:

```

10 'Demo margins.
20 GOSUB 70
30 LPRINT CHR$(27) "M" CHR$(10) ; 'Left margin = 10.
40 LPRINT CHR$(27) "Q" CHR$(70) ; 'Right margin = 70.
50 GOSUB 70
60 END
70 FOR I = 1 TO 80
80 LPRINT "X" ;
90 NEXT I
100 LPRINT

```

The first thing that this program does is to branch to the subroutine that starts in line 70. This subroutine prints 80 X's in a row. The first time that the subroutine is used, all the X's fit in one line. Then line 30 sets the left margin to 10, and line 40 sets the right margin to 70. Once again the subroutine is used, but this time the X's won't all fit on one line since there is now only room for 60 characters between the margins.

Run the program. The results will look like this:

```
xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx
```

When you want to reset the margins to the default values, you have two choices. You can either turn the printer off and back on, or you can set margin values equal to the default values. This means that you should set a left margin of 0 and a right margin of 80 on SG-10 or 136 on SG-15

If you change the pitch of your printing after you set your margins, the margins will not change. They stay at the same place on the page. So if you set the margins to give you 65 columns of printing when you are using pica type, and then you change to elite type you will have room for more than 65 columns of elite printing between the margins.

USING VERTICAL TABS

Vertical tabs have the same kinds of uses that horizontal tabs do—they just work in the other direction. Horizontal tabs allow you to reach a specific column on the page no matter where you start from. Vertical tabs are the same. If you have a vertical tab set at line 20, a <VT> (or vertical tab) will move you to line 20 whether you start from line 5 or line 19.

The vertical tab is *not* set at the power-on default. If you send a CHR\$(11), which is the ASCII code for <VT>, before we have set up tabs it will advance the paper one line. Enter this program to see how this works.

```
10 'Demo vertical tabs.  
20 LPRINT CHR$(11) "First tab."  
30 LPRINT CHR$(11) "Second tab."  
40 LPRINT CHR$(11) "Third tab."  
50 LPRINT CHR$(11) "Fourth tab."
```

Now, let's set some vertical tabs of our own. Add these lines to the program:

```
12 LPRINT CHR$(27) "P" CHR$(10) ;
14 LPRINT CHR$(20) CHR$(40) CHR$(50) CHR$(0) ;
```

<ESC> "P" is the command to set vertical tabs for the STAR mode. Like the horizontal tab setting command, tab positions must be defined in ascending order. Our example sets vertical tabs at lines 10, 20, 40 and 50. Then the CHR\$(11) in each of the following lines advances the paper to the next vertical tab. The printout is shown below.

First tab.

Second tab.

Third tab.

Fourth tab.

Add one more line to the program to demonstrate one more feature of vertical tabs.

```
60 LPRINT CHR$(11) "Fifth tab."
```

Now when you run the program the first page looks just like before, but line 60 sends one more <VT> than there are tabs.

This doesn't confuse SG-10/15—it advances the paper to the *next* tab position which happens to be the first tab position on the next page. That's nice, isn't it?

■ A one-shot vertical tab command

There's a one-time vertical tab command that works just like the one-time horizontal tab command. It is <ESC> "a" CHR\$(n), and it causes the paper to advance *n* lines. It doesn't change the settings of the vertical tabs.

Table 7-3
Vertical tab commands

Function	Mode	Control code
Advance paper to next tab position	STAR	CHR\$(11)
	IBM	CHR\$(11)
Set vertical tabs at <i>n1</i> , <i>n2</i> , etc.	STAR	<ESC> "P" CHR\$(<i>n1</i>) CHR\$(<i>n2</i>)...CHR\$(0)
	IBM	<ESC> "B" CHR\$(<i>n1</i>) CHR\$(<i>n2</i>)...CHR\$(0)
Advance paper <i>n</i> lines	STAR	<ESC> "a" CHR\$(<i>n</i>)
	IBM	<ESC> "a" CHR\$(<i>n</i>)

Note: If your computer does not support lowercase characters, use CHR\$(97) for "a."

SUMMARY

Control code	Function
CHR\$(9)	Horizontal tab
<ESC> "D" <i>n1 n2 n3 ...CHR\$(0)</i>	Set horizontal tabs
<ESC> "b" <i>n</i>	One-time horizontal tab of <i>n</i> spaces
<ESC> "M" <i>n</i>	Set left margin (for STAR mode)
<ESC> "l" <i>n</i>	Set left margin (for IBM mode)
<ESC> "Q" <i>n</i>	Set right margin
CHR\$(11)	Vertical tab
<ESC> "P" <i>n1 n2 n3 ...CHR\$(0)</i>	Set vertical tabs (for STAR mode)
<ESC> "B" <i>n1 n2 n3 ...CHR\$(0)</i>	Set vertical tabs (for IBM mode)
<ESC> "a" <i>n</i>	One-time vertical tab of <i>n</i> lines

CHAPTER 8

SPECIAL FEATURES

OF THE SG-10/15

In the previous chapters we have learned about several groups of control codes. In this chapter we will look at more control codes. These codes don't fit neatly into any of the groupings that we have studied, but they add a lot of capability to SG-10/15. So here goes.

Commands covered in this chapter include:

- **Bell**
- **Master reset**
- **Unidirectional printing**
- **Eighth bit control**
- **Block graphics**
- **International character sets**
- **Macro instruction**

■ Now hear this

You may have heard SG-10/15's *bell* if you have ever run out of paper. And you may have wondered why it's called a bell when it *beeps* instead of ringing! It's a long story that goes back to the early days of computers, when teletype machines were used for computer terminals. These mechanical marvels had a bell in them that could be heard for blocks. This bell was used to signal the operator that something needed attention. The code that the computer sent to the teletype machine to ring the bell was, reasonably enough, called a *bell code*. Well the name *bell code* is still with us, even if the bell has changed to a beeper, and a lot of people still call the beeper a bell, even if it doesn't sound like one. So with our trivia lesson out of the way, let's see how we can "ring the bell."

The code to sound SG-10/15's "bell" is CHR\$(7), which is ASCII code 7 or <BEL>. Any time SG-10/15 receives this code it will sound the bell for a quarter of a second. This can be used

to remind an operator to change the paper or to make another adjustment to the printer. Note to Apple users: Entering a CHR\$(7) will sound *Apple's* bell; the code will not be sent to SG-10/15.

You can try this by typing:

```
LPRINT CHR$(7);
```

There are two other codes that affect the bell. One disables the bell, so that SG-10/15 will ignore a CHR\$(7), and the other turns the bell back on. All three codes that affect the bell are shown in the following table.

Table 8-1
Bell commands

Function	Mode	Control code
Sound bell	STAR	CHR\$(7)
	IBM	CHR\$(7)
Disable bell	STAR	<ESC> "Y" 0
	IBM	<ESC> "y" 0
Enable bell	STAR	<ESC> "Y" 1
	IBM	<ESC> "y" 1

Note: If your computer does not support lowercase characters, use CHR\$(121) for "y".

■ Initializing SG-10/15

Up to now when we wanted to reset SG-10/15 to the power on condition we have had to either turn the printer off and then on again, or to send the specific codes that reset the particular features. There is an easier way. The control code <ESC> "@" will reset all of SG-10/15's features to the power on condition (as determined by the DIP switches), with two exceptions. Those exceptions are that <ESC> "@" will not erase any characters that you have stored in SG-10/15's RAM memory (Chapter 9 tells you how to create your own characters), and it won't erase the macro if you have one stored in SG-10/15's RAM (this chapter will tell you how to create a macro).

■ Putting SG-10/15 to sleep

You know how to put SG-10/15 *off-line* with the On Line button. SG-10/15 has another *off-line* state that can be controlled from your computer. When you turn SG-10/15 *off-line* from your computer, SG-10/15 will ignore anything that you send it, except

for the code to go *on-line* again. CHR\$(19) is the code to turn SG-10/15 off-line; CHR\$(17) returns SG-10/15 to on-line status.

■ Printing to the bottom of the sheet

Sometimes when you are using individual sheets of paper you may want to print near the bottom of a sheet. The paper-out detector usually stops SG-10/15 when you are about $2\frac{1}{2}$ inches from the bottom of the sheet. This is to notify you if you are running out of continuous paper.

SG-10/15 has the ability to print right to the bottom of the sheet. You can disable the paper-out detector so that it doesn't stop the printer. This will allow you to print to the end of the sheet, and even beyond if you are not careful. The codes to control the paper-out detector, along with the other codes that we have just learned are in the following table.

Table 8-2
Some miscellaneous commands

Function	Mode	Control code
Master reset	STAR	<ESC> "@"
	IBM	<ESC> "@"
Off line	STAR	CHR\$(19)
	IBM	CHR\$(19)
On-line	STAR	CHR\$(17)
	IBM	CHR\$(17)
Paper-out detector off	STAR	<ESC> "8"
	IBM	<ESC> "8"
Paper-out detector on	STAR	<ESC> "9"
	IBM	<ESC> "9"
Move print head back one space	STAR	CHR\$(8)
	IBM	CHR\$(8)
Delete last character sent	STAR	CHR\$(127)
	IBM	CHR\$(127)
Cancel text in print buffer	STAR	CHR\$(24)
	IBM	CHR\$(24)
Print "zero" with slash	STAR	<ESC> "\ 1
	IBM	<ESC> "\ 1
Print "zero" without slash	STAR	<ESC> "\" 0
	IBM	<ESC> "\" 0

■ Backspace, delete, and cancel text

Backspace (CHR\$(8)) “backs up” the printhead so that you can print two characters right on top of each other. Each time SG-10/15 receives a backspace it moves the printhead one character to the left, instead of to the right. You can *strike over* multiple letters by sending more than one backspace code.

Delete (CHR\$(127)) also “backs up” one character, but then it “erases” the previous character (it’s erased from SG-10/15’s buffer, not from the paper).

Cancel text (CHR\$(24)) deletes all the text in the print buffer; that is, in the line before the delete text command. Since SG-10/15 prints one line of text at a time, only that line will be deleted.

The following program shows how these three codes work.

```
NEW
10 LPRINT "BACKSPACE DOES NOT";
20 LPRINT CHR$(8) CHR$(8) CHR$(8);
30 LPRINT "==== WORK"
40 LPRINT "DELETE DOES NOT";
50 LPRINT CHR$(127) CHR$(127) CHR$(127);
60 LPRINT "WORK"
70 LPRINT "CANCEL TEXT";
80 LPRINT CHR$(24);
90 LPRINT "DOES NOT PRINT"
```

Here is what this program will print:

```
BACKSPACE DOES NOT WORK
DELETE DOES WORK
DOES NOT PRINT
```

The backspace codes in line 20 move the printhead a total of three spaces to the left so that the first part of line 30 will overprint the word “NOT”. The delete codes in line 50 “erase” the three letters in the word “NOT” so that it doesn’t even print.

In line 80, CHR\$(24) deletes the words in line 70. The semicolon at the end of line 70 prevents a line feed from causing that line to print before SG-10/15 receives the CHR\$(24) code. The text in line 90 prints as it normally would because it is after CHR\$(24).

■ “Zero” printing

Sometimes, you want to print “zero” with slash to distinguish between “0” and “O”. Your SG-10/15 can print either “0” or “Ø” as you wish.

■ Unidirectional printing

Unidirectional printing is a big word that means *printing in one direction only*. SG-10/15 normally prints when the printhead is moving in both directions. But once in a while you may have an application where you are more concerned about how the vertical lines align than with how fast it prints. SG-10/15 lets you make this choice. The table below shows the commands for controlling how SG-10/15 prints.

Table 8-3
Printing direction commands

Function	Mode	Control code
Print in one direction	STAR	<ESC> "U" 1
	IBM	<ESC> "U" 1
Print in both directions	STAR	<ESC> "U" 0
	IBM	<ESC> "U" 0
One-time print in one direction	STAR	<ESC> "<"
	IBM	<ESC> "<"

Try this program to see the difference that printing in one direction makes.

```
10 'Demo unidirectional printing.  
20 LPRINT CHR$(27) "A" CHR$(7) ; 'Line spacing = 7/72".  
30 FOR I = 1 TO 10  
40 LPRINT "|"  
50 NEXT I  
60 LPRINT : LPRINT  
70 LPRINT CHR$(27) "U" CHR$(1) ; 'Turn on unidirectional  
     printing.  
80 FOR I = 1 TO 10  
90 LPRINT "|"  
100 NEXT I  
110 LPRINT CHR$(12) CHR$(27) "@" ; 'Form feed, master  
     reset.
```

Here is what you will get. The top line is printed bidirectionally, and the bottom is printed unidirectionally. You will have to look hard because there isn't much difference.

Let's analyze the program. Line 20 sets the line spacing to 7/72 of an inch so that the characters that we print will touch top to bottom. Lines 30-50 print 10 vertical line characters. Then line 70 sets one-direction printing and the vertical lines are printed

again. Finally line 110 sends a form feed to advance the paper to the top of a new page, and then uses the master reset to restore SG-10/15 to the power-on condition.

You can also set SG-10/15 to print in one direction for one line only by using the command <ESC> "<". This command immediately moves the printhead to the left margin and then prints the remainder of the line from left to right.

■ The seven bit dilemma

Certain computers (most notably the Apple II) don't have the capability to send eight bits on their parallel interface. They can only send seven bits. This would make it impossible for these computers to use SG-10/15's block graphics characters and special symbols if Star's engineers hadn't thought of a solution. (All of these characters have ASCII codes greater than 127 which means that the eighth bit must be on to use them.) The solution lies in the three control codes given in the following table.

Table 8-4
Eight bit control commands

Function	Mode	Control code
Turn the eighth bit ON	STAR	<ESC> ">"
	IBM	<ESC> ">"
Turn the eighth bit OFF	STAR	<ESC> "= "
	IBM	<ESC> "= "
Accept the eighth bit "as is" from the computer	STAR	<ESC> "#"
	IBM	<ESC> "#"

■ Block graphics characters and special symbols

Besides the upper and lower case letters and symbols that we are by now familiar with, SG-10/15 has a whole different set of characters that are for special uses. These characters include block graphics characters for drawing forms and graphs, and special symbols for mathematical, engineering and professional uses. The following program will print out all of the graphics characters available in STAR mode.

```
10 'Demo all block graphic characters.  
20 WIDTH "LPT1:",255  
30 LPRINT CHR$(27) "D" CHR$(10) CHR$(20) ;  
40 LPRINT CHR$(30) CHR$(40) CHR$(50) CHR$(60) ;  
50 LPRINT CHR$(70) CHR$(0) ; 'Set tabs.  
60 FOR J = 160 TO 255 STEP 8  
70 FOR I = J TO J + 7  
80 LPRINT I "=" ;  
90 LPRINT CHR$(I) ; 'Send graphic char.  
100 LPRINT CHR$(9) ; 'Tab.  
110 NEXT I : LPRINT : NEXT J
```

Figure 8-1 shows what this program will print. If your chart doesn't look like this because it has regular letters and numbers instead of the special symbols, then your computer is only using seven bits. You can get the correct printout by adding these lines:

```
85 LPRINT CHR$(27) ">" ; 'Turn on 8th bit.  
95 LPRINT CHR$(27) "=" ; 'Turn off 8th bit.
```

The special characters for IBM mode are included in two character sets. The character set you normally use is called character set #1. The special characters are printed out when you send ASCII codes 160-255 to the printer.

SG-10/15 also offers character set #2 which is almost the same as character set #1 except for the addition of ASCII codes 3-6, 21, and 128-159. Character set #2 is selected with <ESC> "6"; to go back to character set #1, use <ESC> "7".

You can also specify the power-on default character set by setting DIP switch 1-2 on for character set #1 and off for character set #2 when DIP switch 2-2 is set off. The following program will print out all of the graphics characters available.

160 = ↗	161 = ↘	162 = ↙	163 = ↚
168 = ◎	169 = ▲	170 = ▼	171 = ▶
176 = □	177 = A	178 = ▨	179 = Θ
184 = Σ	185 = σ	186 = φ	187 = π
192 = Ā	193 = à	194 = ç	195 = £
200 = ↑	201 = §	202 = È	203 = ®
208 = ¥	209 = Á	210 = Ø	211 = Ü
216 = Û	217 = ß	218 = ß	219 = é
224 = ■	225 = ▪	226 = ▷	227 = ▷
232 = ▨	233 = ▨	234 = ▨	235 = ▨
240 = ↖	241 = ↖	242 = ↖	243 = ↖
248 = +	249 = -	250 = +	251 = ▷

Figure 8-1.

3 ♦	4 ♦	5 ♦	6 ♦	21 \$
128 ♁	129 ü	130 é	131 à	132 ä
138 è	139 ï	140 ï	141 ï	142 Á
148 ö	149 ö	150 ø	151 ø	152 ¥
158 R	159 f	160 á	161 í	162 ó
168 č	169 r̄	170 r̄	171 ŵ	172 Ÿ
178 ■	179	180 †	181 †	182 †
188 †	189 †	190 †	191 †	192 †
198 †	199 †	200 †	201 †	202 †
208 †	209 T	210 T	211 L	212 L
218 Γ	219 ■	220 ■	221 ■	222 ■
228 Σ	229 σ	230 μ	231 τ	232 δ
238 €	239 n̄	240 ≡	241 ±	242 ≥
248 °	249 ·	250 ·	251 √	252 n̄

Figure 8-2.

164	= †	165	= +	166	= ←	167	= →
172	= *	173	= ◊	174	= ♦	175	= □
180	= ♂	181	= ♪	182	= ♩	183	= ☀
188	= ±	189	= 0	190	= ×	191	= ÷
196	= ª	197	= µ	198	= °	199	= ,
204	= %	205	= ×	206	= ¥	207	= //
212	= ♣	213	= □	214	= ª	215	= ö
220	= ü	221	= è	222	= ñ	223	= f
228	= •	229	= ■	230	= ▨	231	= ▨
236	= ■■	237	= ▲	238	= ▢	239	= ■■
244	= †	245	= †	246	= †	247	= †
252	= ▲	253	= ▷	254	= ▶	255	=

133	à	134	à	135	ø	136	ø	137	ë
143	À	144	Ѐ	145	ѡ	146	Ѐ	147	Ӯ
153	ö	154	Ӯ	155	¢	156	£	157	¥
163	ü	164	ñ	165	ñ	166	¤	167	¤
173	í	174	ќ	175	ќ	176	ќ	177	ќ
183	ł	184	ł	185	ł	186	ł	187	ł
193	ł	194	ł	195	ł	196	—	197	ł
203	ł	204	ł	205	—	206	ł	207	ł
213	ł	214	ł	215	ł	216	ł	217	ł
223	■■	224	ጀ	225	ጀ	226	ጀ	227	ጀ
233	ø	234	ø	235	ø	236	ø	237	ø
243	≤	244	†	245	J	246	÷	247	≈
253	²	254	▪						

```

NEW
10 LPRINT CHR$(27) "Ø"
20 LPRINT CHR$(27) "6"
30 FOR J = 3 TO 6
40 LPRINT " " J CHR$(J) " ";
50 NEXT
60 LPRINT " 21 " CHR$(21)
70 LPRINT
80 FOR J = 128 TO 254 STEP 10
90 FOR I = J TO J + 9
95 IF I > 254 THEN 110
100 LPRINT I CHR$(I) " ";
110 NEXT I : LPRINT : LPRINT : NEXT J

```

Figure 8-2 shows what this program will print. If your chart doesn't look like this because it has regular letters and numbers instead of the special symbols, then your computer is only using seven bits. You can get the correct printout by changing line 100 to this:

```

100 LPRINT I CHR$(27) ">" CHR$(I) CHR$(27) "="
      CHR$(9);

```

■ International character sets

Table 8-5
International character set commands

Country	Mode	Control code
U.S.A.	STAR	<ESC> "7" CHR\$(0)
	IBM	<ESC> "R" CHR\$(0)
France	STAR	<ESC> "7" CHR\$(1)
	IBM	<ESC> "R" CHR\$(1)
Germany	STAR	<ESC> "7" CHR\$(2)
	IBM	<ESC> "R" CHR\$(2)
England	STAR	<ESC> "7" CHR\$(3)
	IBM	<ESC> "R" CHR\$(3)
Denmark	STAR	<ESC> "7" CHR\$(4)
	IBM	<ESC> "R" CHR\$(4)
Sweden	STAR	<ESC> "7" CHR\$(5)
	IBM	<ESC> "R" CHR\$(5)
Italy	STAR	<ESC> "7" CHR\$(6)
	IBM	<ESC> "R" CHR\$(6)
Spain	STAR	<ESC> "7" CHR\$(7)
	IBM	<ESC> "R" CHR\$(7)

SG-10/15 is a multi-lingual printer for it can speak in eight languages! SG-10/15 changes languages by changing 11 characters that are different for the different languages. These sets of characters are called *international character sets*. The control codes to select the international character sets are given in Table 8-5.

The characters that change are shown beneath their ASCII code in Table 8-6.

Table 8-6
International character sets

Country	35	64	91	92	93	94	96	123	124	125	126
U.S.A	#	@	[\]	^	'	{		}	~
France	£	à	°	ç	§	^	'	é	ù	è	..
Germany	#	§	Ä	Ö	Ü	^	'	ä	ö	ü	ß
England	£	(@)	[\]	^	'	{		}	~
Denmark	#	(@)	Æ	Φ	Å	^	'	æ	ø	å	~
Sweden	#	É	Ä	Ö	Å	Ü	é	ä	ö	å	ü
Italy	#	§	°	ç	é	^	ù	à	ò	è	ì
Spain	#	(@)	i	Ñ	í	^	'	..	ñ	}	~

■ The macro control code

The last of our group of miscellaneous control codes is definitely not the least. It is a *user-defined* control code, called a *macro* control code. The term *macro* is from the jargonese *macro-instruction* which refers to an instruction that "calls," or uses a group of normal instructions. In computer programming macro-instructions (which are similar to subroutines) save programmers a lot of time and effort. SG-10/15's macro can save you a lot of time and effort also.

Here is how SG-10/15's macro works. You *define* your macro by telling SG-10/15 what normal control codes are to be included in the macro. Then you can use the macro any time that you want and SG-10/15 will do all the things that you included in the macro definition. You can include up to 16 codes in a single macro. You can even use the macro to store a frequently used word or phrase. There are two control codes for the macro: one to define it, and one to use it. They are given in the Table 8-7.

To see how this works we can build a macro that will reset the printing style to normal, no matter what style it may be to start with. The following program will define a macro to do this.

Table 8-7
Macro instruction commands

Function	Mode	Control code
Define macro	STAR	<ESC> "+"....codes you include...CHR\$(30)
	IBM	<ESC> "+"....codes you include...CHR\$(30)
Use macro	STAR	<ESC> "!"
	IBM	<ESC> "?"

```

10 LPRINT CHR$(27) "+";   ' START DEFINITION
    OF MACRO
20 LPRINT CHR$(18);      ' PICA
30 LPRINT CHR$(27) "W0"; ' EXPANDED OFF
40 LPRINT CHR$(27) "F";  ' EMPHASIZED OFF
50 LPRINT CHR$(27) "H";  ' DOUBLE-STRIKE OFF
60 LPRINT CHR$(27) "-0"; ' UNDERLINE OFF
70 LPRINT CHR$(27) "T";  ' SUPER & SUBSCRIPTS
    OFF
80 LPRINT CHR$(30);      ' END MACRO DEFINITION

```

As the comments in the program listing show this will define a macro that will reset all the print style functions. SG-10/15 will remember this macro until the power is turned off or until a new macro is defined. A macro can hold up to 16 bytes (characters) of information. The one that we defined contains thirteen.

Now that you have defined a macro, let's see how to use it. This program will print one line using several printing style features. Then it "calls" the macro in line 60. When line 70 prints the style is "plain vanilla" because the macro has reset it.

```

10 LPRINT CHR$(27) "-1"; ' UNDERLINE
20 LPRINT CHR$(27) "G";  ' DOUBLE-STRIKE
30 LPRINT CHR$(27) "W1"; ' EXPANDED
40 LPRINT "TESTING ONE, TWO, THREE"
50 LPRINT CHR$(27) "!!"; ' USE THE MACRO
60 LPRINT "TESTING FOUR, FIVE, SIX"

```

If you are using with the IBM mode, change the line 50 as shown below.

```
50 LPRINT CHR$(27) "?"; ' USE THE MACRO
```

TESTING ONE, TWO, THREE
TESTING FOUR, FIVE, SIX

In this chapter we have learned many different commands that have many different uses. In the next chapter we will make up for this diversity—the whole chapter only covers three commands! But they are some of the most powerful that SG-10/15 offers. They give you the ability to create your own characters.

SUMMARY

Control code	Function
CHR\$(7)	Bell
<ESC> "Y" 0	Disable bell (for STAR mode)
<ESC> "Y" 1	Enable bell (for STAR mode)
<ESC> "y" 0	Disable bell (for IBM mode)
<ESC> "y" 1	Enable bell (for IBM mode)
<ESC> "@"	Reset
CHR\$(19)	Off-line
CHR\$(17)	On-line
<ESC> "8"	Paper-out detector off
<ESC> "9"	Paper-out detector on
<ESC> "<"	Print in one direction for one line only
<ESC> "U" 1	Unidirectional printing
<ESC> "U" 0	Bidirectional printing
CHR\$(8)	Backspace
CHR\$(127)	Delete character
CHR\$(24)	Cancel line
<ESC> "\\" 1	Print "zero" with slash
<ESC> "\\" 0	Print "zero" without slash
<ESC> ">"	Eighth bit on
<ESC> "="	Eighth bit off
<ESC> "#"	Eighth bit as-is
<ESC> "7" n	Select international character set (for STAR mode)
<ESC> "R" n	Select international character set (for STAR mode)
<ESC> "+" ..CHR\$(30)	Define macro
<ESC> "!"	Use macro (for STAR mode)
<ESC> "?"	Use macro (for IBM mode)

CHAPTER 9

CREATING YOUR OWN CHARACTERS

In this chapter we'll cover:

- Designing and printing your own characters
- Designing proportional characters

In the previous four chapters of this manual you've learned how to control the SG-10/15 printer to give you dozens of different typefaces. By using various combinations of pitches, character weights, and font selections, you can create nearly any effect you want to in text. And with international character sets and the special text and graphics characters described in Chapter 8, you can print almost any character you can think of.

But if "almost any character" isn't good enough for you, then it's a good thing you have an SG-10/15 printer! With it you can actually create your own characters. As you'll see in this chapter, *download characters* can be used to print a logo, special characters for foreign languages, scientific and professional applications, or any other specific printing task.

DOT MATRIX PRINTING

In order to create download characters, you'll need some understanding of how dot matrix printers work. They're called "dot matrix" because each character is made up of a group of dots. Look closely at some printed characters produced by your SG-10/15 and you will see the dots. Figure 9-1 shows how the letter "C" is formed by printing 15 dots.

The printhead in SG-10/15 consists of nine thin wires stacked one atop the other. Figure 9-2 shows an enlarged schematic view of the front of the printhead, showing the ends of the wires and their relationship to the printed characters. As you can see, the capital letters use the top seven wires of the printhead, and the

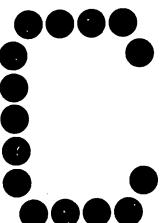


Figure 9-1. The letter "C" is created by printing 15 dots.

descenders (such as the lower case "p" shown) use the bottom seven pins. As the printhead moves across the page (in either direction—that's what is meant by bi-directional printing) it prints one column of dots at a time. Each time a dot is supposed to print an electromagnet inside the printhead causes the appropriate wire to strike the ribbon (making the SG-10/15 an *impact* printer).

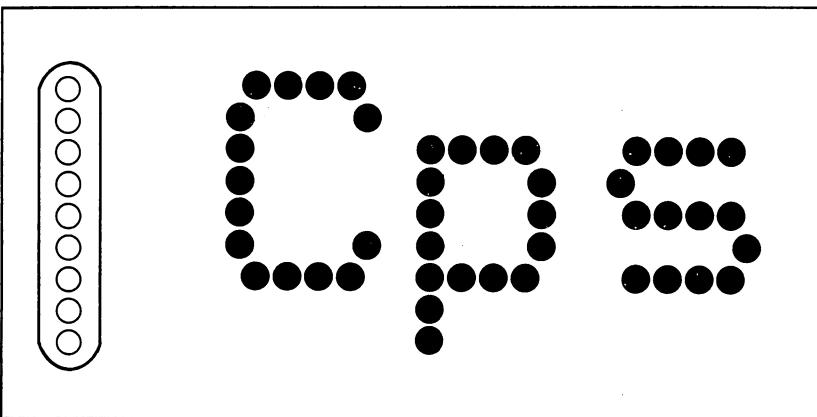


Figure 9-2. As the printhead moves across the page, each of the wires prints one row of dots.

THE PRINT MATRIX

All of the standard characters that the SG-10/15 prints are formed from patterns of dots that are permanently stored in the printer's *ROM* (read-only memory). This includes all of the standard ASCII characters, the block graphics and special characters, the international character sets, the NLQ characters and the italic characters.

But there is another area of memory in the SG-10/15 reserved for *user-defined* characters. These are characters that you design and *download* into SG-10/15. When download characters are defined they are stored in *RAM* (random access memory), which allows you to define or modify them at any time.

Each of these characters, whether it is from the standard character ROM or in download RAM, is constructed on a grid which is six “boxes” wide by nine “boxes” high. The dots used to print a character can be inside any of the boxes. In addition, a dot can straddle any of the vertical lines. As an example, take a look at the enlarged “9” superimposed on the grid in Figure 9-3. As you can see, some dots are inside the boxes, and some are centered on the vertical lines. This, in effect, makes the character grid 11 dots wide by 9 dots high. To see how the rest of the characters in the standard character ROM are constructed, take a look at Appendix C.

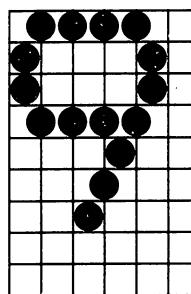


Figure 9-3. Dots can be inside boxes or straddle the vertical lines of the grid.

DEFINING YOUR OWN CHARACTERS

You've seen how the engineers at Star designed their characters by using a grid to lay out the dots. Now you can define characters exactly the same way. Make up some grids (photocopy Figure 9-4 if you wish) and get ready to be creative! (Just in case you are not feeling creative, and to make our explanations a little clearer, we'll be using a picture of a chemist's flask as an example of a download character. You can see how we've laid it out in

Figure 9-5. Later in this chapter we'll use this character to create a small graph.)

You'll notice that Figure 9-4 includes a lot of information around the grid. Don't be intimidated; we'll explain each item as we come to it in our discussion of defining and actually printing download characters. You may have noticed another difference between this grid and the one shown in Figure 9-3: it's only eight boxes high. Which leads us to...

	m_1	m_2	m_3	m_4	m_5	m_6	m_7	m_8	m_9	m_{10}	m_{11}
128											
64											
32											
16											
8											
4											
2											
1											
Total											

ASCII Code
Descender
Start column
End column

$$M_0 = \text{Descender} * 128 + (\text{Start} * 16) + \text{End}$$

Figure 9-4. Use this grid (or one similar to it) to define your own characters.

■ Rule 1: Download characters are eight dots high

As you noticed in Figure 9-2, capital letters, most lowercase letters, and most special characters use only the top seven pins of the printhead. Download characters can go one better: they can use as many as eight of the nine wires in the print head. So our grid is eight dots high.

It's also possible to use the bottom eight pins, just as the "g", "j", "p", "q", and "y" of the standard character sets do. These are called descenders (because the bottom of the character descends below the baseline of the rest of the characters).

One bit in the download character definition command is used to tell SG-10/15 whether a character is to be treated as a descender or not. We'll get to the command in due time. For now, if your

character uses the top eight dots, write in a one next to the word “Descender” on the layout grid; if it uses the bottom eight dots, write in a zero. In our example, we’ll want the bottom of the flask to line up with the baseline of the other characters, so it will *not* be a descender. As shown in Figure 9-5, we’ve written in a “1” on our grid.

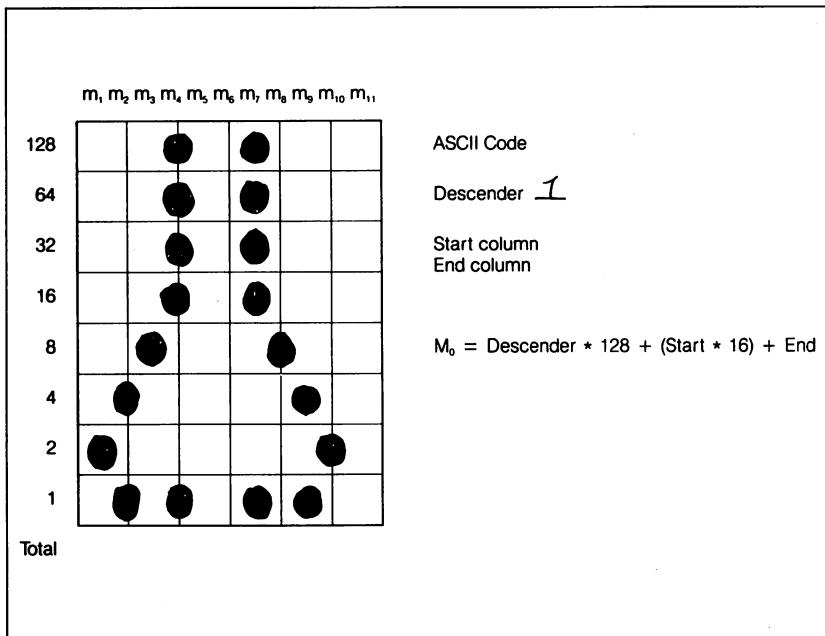


Figure 9-5. We’ve designed a character and decided that it would not be a descender, hence the “1” written in.

■ Rule 2: Dots cannot overlap

As you can see in Figure 9-5 our flask has a nearly continuous outline. But, you may ask, why not make it a *really* solid line and print all the intermediate dots, as shown in Figure 9-6? Because the dots that straddle the vertical lines in the grid actually overlap those inside the boxes. If we tried to print overlapping dots, the SG-10/15 printhead would have to slow down and back up to print both dots—not very efficient! To avoid this inefficiency, SG-10/15 will not allow you to define a character like Figure 9-6. (Actually, you can define it, but when it prints, SG-10/15 will leave out the overlapping dots, so that it would print like Figure 9-5.)

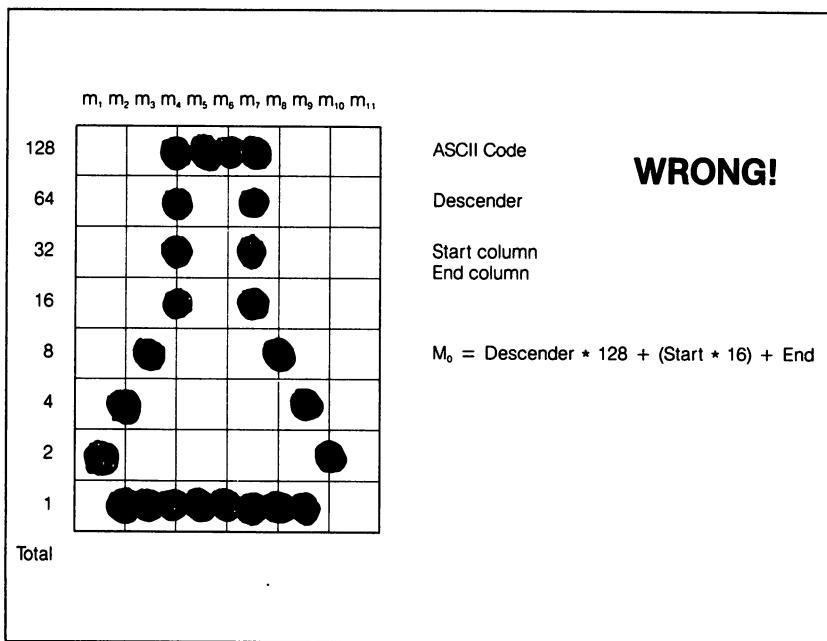


Figure 9-6. Dots cannot overlap; those in immediately adjacent “half columns” will be ignored when the character is printed.

■ Add up each column of dots

Now it's time to give our creative side a break and get down to some basic arithmetic. That's where the numbers down the left side of the grid come in. Notice that there is a number for each row of dots and that each number is twice the number below it. By making these numbers powers of two we can take any combination of dots in a vertical column and assign them a unique

128		● — 128
64	● — 64	● — 64
32	● — 32	● — 32
16		● — 16
8		● — 8
4	● — 4	● — 4
2	● — 2	● — 2
1	● — 1	● — 1
Sum	103	58
		255

Figure 9-7. By adding the values of each dot in a column, you'll get a unique description for any combination of dots.

value. Some examples will make this clearer. As shown in Figure 9-7, if we add the numbers for the dots that print in a column, the sum will be a number in the range of 0 to 255. Each number from 0-255 represents a unique combination of dots.

So add up the values of the dots in each column using this system. In Figure 9-8 we've shown our grid with the sums of the columns filled in across the bottom (see if these agree with your answers!). Across the top of the grid you've probably noticed the cryptic labeling of each column: m_1 , m_2 , m_3 , etc. These labels correspond to the labels in the command syntax statement, which we'll get to shortly.

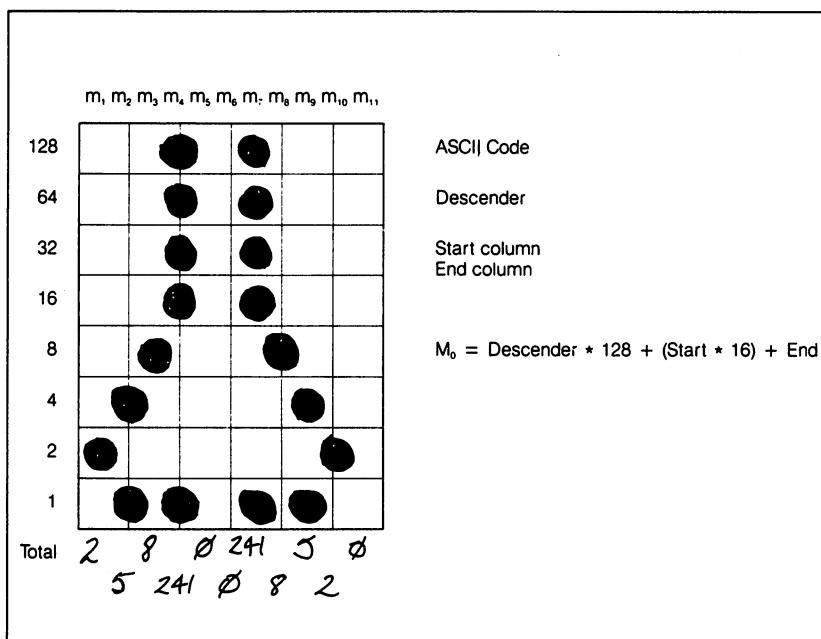


Figure 9-8. Add the values of the dots in each column and write the sum of each column at the bottom.

■ Assigning a value to your character

We've done a pretty thorough job of designing and describing a user-defined character. But the SG-10/15 has room for 240 download characters—how does it know which user-defined character we want to print? Exactly the same way it knows which standard character we want to print: every character is assigned a unique number.

The standard characters are assigned the ASCII codes—numbers from 0 to 255. For the download character sets you

can define any positions except the defined control code positions. This means that once a character is defined and assigned a value (and the download character set is selected), you can use that character on the printer the same way you would any standard character. You can send the character with the same ASCII value (for instance, if you had assigned your character a code of 66, it would print each time you sent a character "B" to the printer). You can also access the character from a BASIC program with the CHR\$ function—in this case LPRINT CHR\$(66) would print the character.

Except for the limitation that download characters must be avoided the defined control code positions, there are no rules or restrictions on the use of numbers. This means you can use whatever is most convenient for you—perhaps seldom-used keys can be replaced by more useful characters. In our example, we'll assign the flask a value of 160, which is the code for the character "J" or "á". A rather arbitrary selection, but SG-10/15 doesn't care!

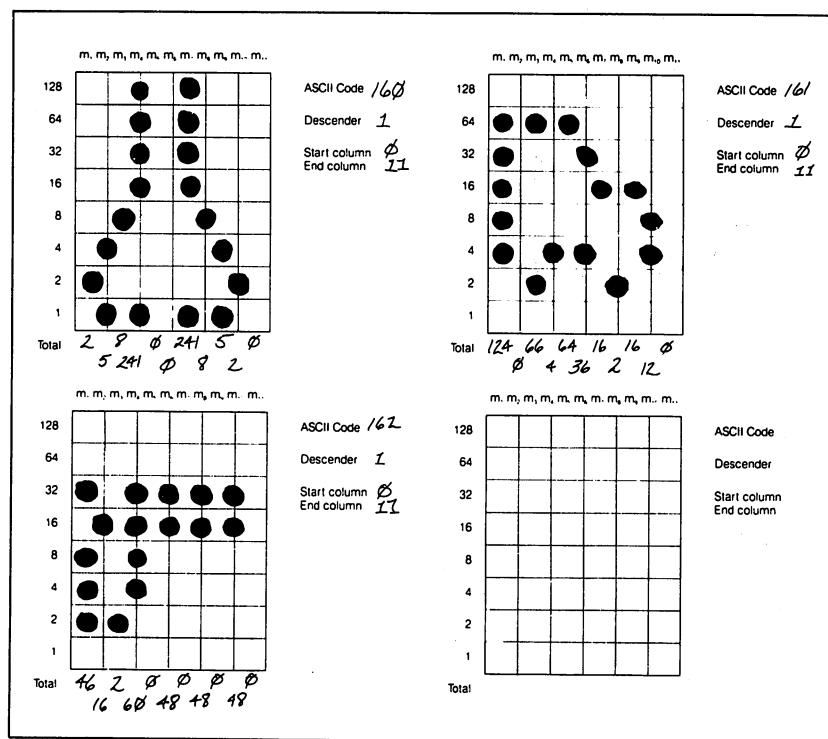


Figure 9-9. Character designs for the three graph symbols.

Our chart would hardly be complete with just a picture of a chemist's flask, so in Figure 9-9 we've made completed grids for some other symbols: an automobile and a gun (quite a strange mix of characters!). The information on the grids is now complete (except for proportional width data—a more advanced topic we'll take up shortly).

■ Download character definition command

You've read through a long explanation of download characters and we haven't even told you the command syntax yet! Now the wait is over. This is the most complex command in the SG-10/15 repertoire and now you've got the necessary knowledge to implement it. Here it is:

(For STAR mode)

```
<ESC> "*" 1 n1 n2 mØ m1 m2 m3 m4 m5 m6 m7 m8  
m9 m1Ø m11
```

(For IBM mode)

```
<ESC> "&" CHR$(Ø) n1 n2 mØ m1 m2 m3 m4 m5 m6  
m7 m8 m9 m1Ø m11
```

Like the other SG-10/15 commands, it starts with an <ESC> (CHR\$(27)). The next character is an asterisk (*) (CHR\$(42)) followed by 1, or an ampersand (&) (CHR\$(38)) followed by a CHR\$(0).

n1 and *n2* are used to specify the ASCII values of the characters you are defining. The reason that there are two bytes reserved for this is that SG-10/15 allows you to define many characters with just a single command. *n1* is used to specify the beginning of a range of characters to be defined; *n2* specifies the end of the range. For instance, if you wanted to change the appearance of the numerals from 0 to 9 (which have ASCII codes 48 through 57) for the STAR mode, the command would begin with <ESC> "*" CHR\$(1) CHR\$(48) CHR\$(57)... Of course, you can also define individual characters by making *n1* and *n2* equal.

mØ is called the attribute byte, for it describes two attributes of the character we have designed: descender data and proportional width information. A byte consists of eighth bits. In the attribute byte, the first (high order) bit is used for the descender data, and the last seven bits are used for proportional widths.

We'll be discussing proportional character widths in detail later in this chapter; for now, we'll leave it at 11. The descender data was discussed earlier: to use the top eight pins, this bit should be 1; to use the bottom eight pins this bit should be 0. Figure 9-10 shows the bits of the attribute byte as we'll use them for our flask character. By now you've probably seen an easier way to determine the value of the attribute byte. Instead of translating everything to binary, merely assign the descender data a value of 128 (the value of the first bit) if you *don't want* descenders, or 0 if you *want* descenders. Then just add the descender data to the proportional width. This way, it's simply a matter of adding two decimal numbers. (In our case, it's $128 + 11 = 139$.)

0 000 1011 = 11 (decimal)		
Descender data	Starting print column	Ending print column

Figure 9-10. The attribute byte ($m0$) for our flask character.

You'll probably recognize $m1 \dots m11$ from the top of our layout grid. That's right, each column is described by one byte. Now we've got everything we need to download one character to the printer. The complete command for our flask character with the STAR mode is shown in Figure 9-11.

```
CHR$(27)CHR$(42)CHR$(1)CHR$(160)CHR$(160)CHR$(139)
Escape      *      1      n1      n2      m0

CHR$(2)CHR$(5)CHR$(8)CHR$(241)CHR$(0)CHR$(0)
m1      m2      m3      m4      m5      m6

CHR$(241)CHR$(8)CHR$(5)CHR$(2)CHR$(0)
m7      m8      m9      m10     m11
```

Figure 9-11. This is the complete command to send our flask character to the SG-10/15 printer.

Now let's send the information to the printer. But, before you send the information, be sure that the DIP switch 1-5 is set off position. If not, set it correctly while the power is off, then, turn the power on again. The following program will send the character definitions for all three characters with the STAR mode to the printer. Enter the program and run it.

```
10 LPRINT CHR$(27) "*" CHR$(1) CHR$(160)
    CHR$(162);
20 FOR N = 160 TO 162
30 FOR M = 0 TO 11
40 READ MM
50 LPRINT CHR$(MM);
60 NEXT M
70 NEXT N
80 LPRINT
90 DATA 139,2,5,8,241,0,0,241,8,5,2,0
100 DATA 139,124,0,66,4,64,36,16,2,16,12,0
110 DATA 139,46,16,2,60,0,48,0,48,0,48,0
```

When you run this program, it looks like nothing happens. That's OK. We'll see why in just a moment. Save this program. We'll need it again shortly.

PRINTING DOWNLOAD CHARACTERS

You've now defined and sent three characters to SG-10/15. But how do you know that? If you try printing those characters now (type LPRINT CHR\$(160) CHR\$(161) CHR\$(162)) you don't get a flask, car and gun. Instead you get... $\cup \curvearrowleft \curvearrowright$ or $\acute{a}\acute{i}\acute{o}$. That's because the download characters are stored in a different part of SG-10/15's memory. To tell it to look in download character RAM instead of standard character ROM it requires another command:

(For STAR mode)

<ESC> "\$" n

(For IBM mode)

<ESC> "%" n 0

This command is used to select the download character set (if $n=1$) or to select the standard character set (if $n=0$). Let's try it out. Enter this command:

```
LPRINT CHR$(27) "$1" CHR$(160) CHR$(161) CHR$(162)
```

Voila! It should have printed out the three characters we defined. Your printout should look like this:

ABC

(If it doesn't, check the last program we ran for errors, then rerun it.)

Let's find out if there are any other characters in the download RAM. Try this program:

```
10 LPRINT CHR$(27) "$1"  
20 FOR I=33 TO 126 : LPRINT CHR$(I); : NEXT I  
30 FOR I=160 TO 254 : LPRINT CHR$(I); : NEXT I  
40 LPRINT  
50 LPRINT CHR$(27) "$0"
```

As you can see, in addition to the characters you have defined (they are the last ones on the printout), SG-10/15 also printed all characters. This makes it very easy to combine user-defined characters with regular text.

If SG-10/15 didn't have this feature, mixing download and standard characters would be rather inconvenient: every time you wanted to use a download character you would have to switch back and forth between character sets.

To demonstrate how to use these characters, let's use this character set to print a small graph. This program, which has been built around the first program in this chapter, will do just that:

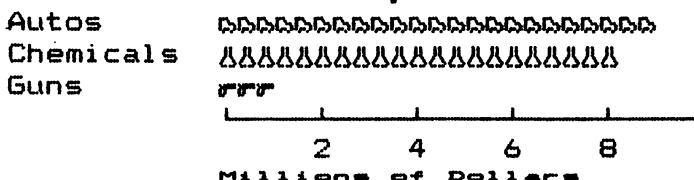
```
5 ESC$= CHR$(27) : TB$=CHR$(9)  
10 LPRINT ESC$ "*1" CHR$(160) CHR$(162);  
20 FOR N=160 TO 162  
30 FOR M=0 TO 11  
40 READ MM  
50 LPRINT CHR$(MM);  
60 NEXT M  
70 NEXT N  
80 LPRINT  
90 DATA 139,2,5,8,241,0,0,241,8,5,2,0  
100 DATA 139,124,0,66,4,64,36,16,2,16,12,0  
110 DATA 139,46,16,2,60,0,48,0,48,0,48,0  
120 LPRINT ESC$ "D" CHR$(11) CHR$(0)  
130 LPRINT CHR$(14) " U.S. Exports"
```

```

140 LPRINT ESC$ "$1";
150 LPRINT "Autos" TB$;
160 FOR I=.4 TO 9.3 STEP .4 : LPRINT CHR$(161); :
NEXT
170 LPRINT
180 LPRINT "Chemicals" TB$;
190 FOR I=.4 TO 8.7 STEP .4 : LPRINT CHR$(160); :
NEXT
200 LPRINT
210 LPRINT "Guns" TB$;
220 FOR I=.4 TO 1.4 STEP .4 : LPRINT CHR$(162); :
NEXT
230 LPRINT
240 LPRINT ESC$ "$0";
250 LPRINT TB$ CHR$(246) CHR$(241) CHR$(241);
260 SCALE$ =
CHR$(241)+CHR$(241)+CHR$(248)+CHR$(241)+CHR$(241)
270 FOR I=2 TO 8 STEP 2 : LPRINT SCALE$; : NEXT
280 LPRINT CHR$(241) CHR$(241) CHR$(247)
290 LPRINT TB$ " ";
300 FOR I=2 TO 8 STEP 2 : LPRINT " " I; : NEXT
310 LPRINT
320 LPRINT TB$ ESC$ "S0" "Millions of Dollars" ESC$ "T"
330 END

```

U. S. Exports



Note that we didn't *have* to re-enter the download characters, since they were already sent to the printer with the first program. They will stay with the printer until you download new characters to replace them or turn the printer off. Even the <ESC> "@" command, which initializes the printer, does not destroy the contents of download RAM.

ERASING DOWNLOAD CHARACTER DEFINITIONS

After you have defined a set of characters (a whole new alphabet, perhaps) you may want to go back to using *mostly* standard characters with a few new user-defined characters mixed in. Rather than turning SG-10/15 off (which erases all of the current settings, including download characters), you can send a command which will restore the default characters. This command copies all the characters from the standard character ROM into download RAM:

(For STAR mode)

<ESC> "*" Ø

(For IBM mode)

<ESC> ":" Ø Ø Ø

Since it will copy *all* characters into the download area, it will wipe out any characters that are already there. So it's important to send this command to the printer *before* you send any download characters you want to define.

DEFINING PROPORTIONAL CHARACTERS

Except for the actual width, defining characters for proportional printing is exactly the same as defining normal width download characters. Characters can range from 5 to 11 dots wide. This means that characters can be as narrow as one-half the normal width.

Besides being able to specify the actual width of the character, SG-10/15 allows you to specify the position in the standard grid where the character will print. You must specify the dot column in which the printed character starts and the dot column in which the character ends. Why, you may ask, would you want to define a character this way instead of merely defining the overall width of the character? Because SG-10/15's proportional character definitions can also be used to print normal width characters, which are eleven dot columns wide. And by centering even the narrow characters in the complete grid (look at the "i" in Figure 9-12) they will look good even when you aren't printing them proportionally.

The command format for proportional character definition is exactly the same as you have learned; the only difference is the

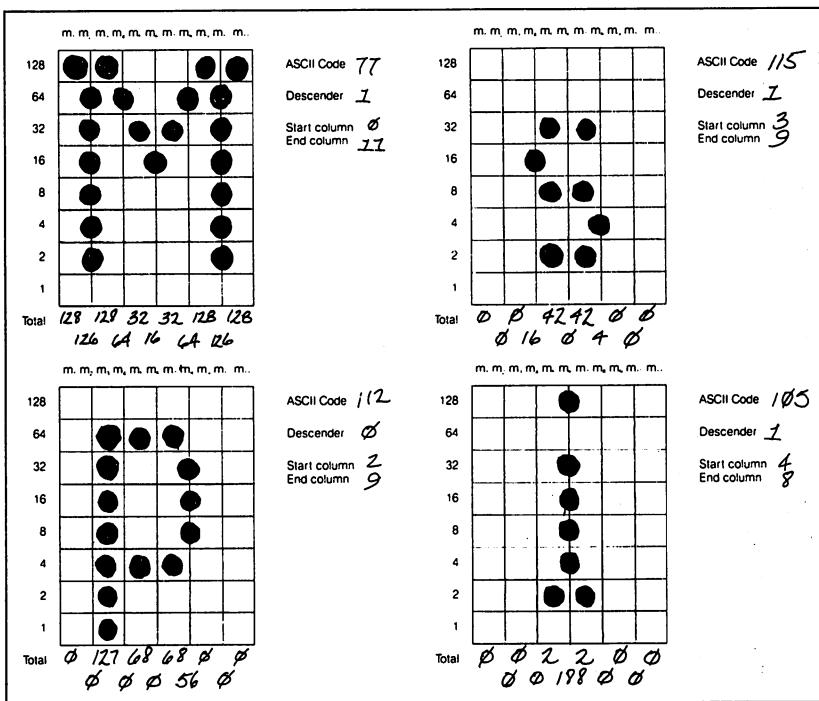


Figure 9-12. These download characters are defined as proportional characters.

attribute byte, $m0$. As you know, the first bit of $m0$ is used to specify whether the character is a descender or not. The next three bits are used to specify the starting print column (acceptable values are 0 to 7). The last four bits specify the ending print column (acceptable values are 4 to 11). The minimum character width is five dots (so you could not, for instance, specify a starting column of 6 and an ending column of 8, even though those are both within the acceptable range). If you inadvertently give an incorrect width value, however, SG-10/15 is forgiving: it will automatically revert to the default width of eleven dot columns.

Just as there was an easy trick for figuring the attribute byte earlier, you still don't need to know a thing about binary arithmetic. Merely multiply the starting column by 16, add the ending column number, and add 128 if the character is not a descender. If you prefer a formula: $(\text{descender} * 128) + (\text{start} * 16) + \text{end}$.

The examples in Figure 9-12 show characters of different widths. These characters are defined in the program below; the output is shown in Figure 9-13.

```

10 FOR N=1 TO 4
20 READ N1
30 LPRINT CHR$(27) "*" CHR$(1) CHR$(N1) CHR$(N1);
40 FOR M=0 TO 11
50 READ MM
60 LPRINT CHR$(MM);
70 NEXT M
80 NEXT N
90 LPRINT "      Mississippi"
100 LPRINT
110 LPRINT "Standard characters without proportional
spacing"
120 LPRINT
130 LPRINT
140 LPRINT CHR$(27) "$1" "      Mississippi"
150 LPRINT CHR$(27) "$0"
160 LPRINT "Download characters without proportional
spacing"
170 LPRINT
180 LPRINT CHR$(27) "$1"
190 LPRINT CHR$(27) "p1" "      Mississippi"
200 LPRINT CHR$(27) "p0" CHR$(27) "$0"
210 LPRINT "Download characters with proportional
spacing"
220 DATA
    77,139,128,126,128,64,32,16,32,64,128,126,128
230 DATA 105,200,0,0,0,0,0,2,188,2,0,0,0,0
240 DATA 112,41,0,0,127,0,68,0,68,56,0,0,0
250 DATA 115,185,0,0,0,16,42,0,42,4,0,0,0

```

<p>Mississippi</p> <p>Standard characters without proportional spacing</p> <p>Mississippi</p> <p>Download characters without proportional spacing</p> <p>Mississippi</p> <p>Download characters with proportional spacing</p>

Figure 9-13. This printout shows the same text, printed with the same download characters, in both normal and proportional widths.

One thing to remember about defining proportional characters: a character cannot be wider than the specified width. That seems obvious enough! For example, if you specify a width of 6 for a character (starting in column 1 and ending in column 6), the seventh through eleventh columns of dots (if you specified any) will not print. You must, however, send information (even if it is 0) for those columns when you defined a character; SG-10/15 expects eleven characters following the `<ESC> "*" 1 n1 n2 m0` or the `<ESC> "&" CHR$(0) n1 n2 m0` sequence.

In most cases, the width you select should actually be one dot *wider* than the number of columns that the character actually occupies. This is so that there will be a space (of one dot) between characters when you print them. If you specify a width which is exactly the same as the number of columns in the character definition, the characters will touch when they print (this is sometimes desirable—for border characters or for large download characters that are more than eleven dots wide).

Table 9-1
Download character commands

Function	Mode	Control code
Define download character	STAR	<code><ESC> "*" 1 n1 n2 m0 m1...m11</code>
	IBM	<code><ESC> "&" CHR\$(0) n1 n2 m0 m1...m11</code>
Copy ROM to download RAM	STAR	<code><ESC> "*" 0</code>
	IBM	<code><ESC> ":" 0 0 0</code>
Download characters ON	STAR	<code><ESC> "\$" 1</code>
	IBM	<code><ESC> "%" 1 0</code>
Download characters OFF	STAR	<code><ESC> "\$" 0</code>
	IBM	<code><ESC> "%" 0 0</code>

■ Connecting characters

As we noted earlier, it's possible to connect proportional width characters. This can be useful for creating logos or other characters which are larger than one normal character. It also makes it possible to create connecting scripts, like handwriting. The trick to this is to specify the width in the attribute byte to be exactly the same as the number of columns of dots that the character (or partial character) occupies. And, if you change the vertical spacing to $7/72"$ (use the `<ESC> "1"` command), you can make characters connect vertically. This allows you to make very large characters indeed!

In the program that follows, we've used this technique to create some large numbers. Each digit is actually made up of four characters—two horizontally by two vertically. This means, of course, that you must define and print four characters for each finished digit. We assigned the upper left quadrant of each digit to ASCII codes from 160 to 169, the upper right quadrant to codes 170 to 179, and so on. Figure 9-14 shows how one digit is defined, and Figure 9-15 shows the final output of our program.

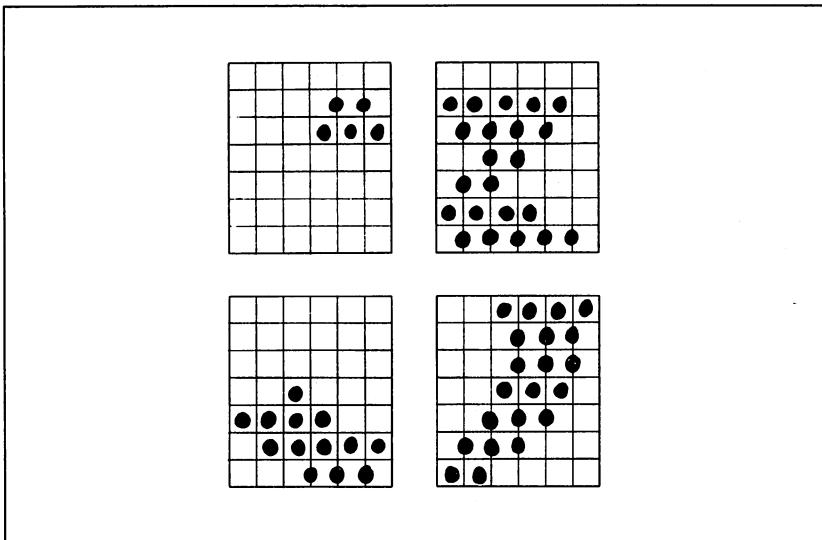


Figure 9-14. Each digit is made up of four individual characters.

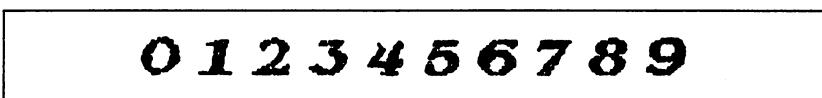


Figure 9-15. The output for characters like this must be carefully planned.

```
10 'Program to define and print numerals
20 'Each numeral is made up of 4 characters (2 wide
   x 2 high)
30 OPEN "LPT1:" AS #1 : WIDTH #1, 255
40 DOWN.CHAR.PROPS = CHR$(27)+"p1"+CHR$(27)+"$1"
50 NOT.DOWN.CHAR.PROPS = CHR$(27)+"p0"+CHR$(27)+"$0"
60 LINE.7$ = CHR$(27)+"1" : LINE.12$ = CHR$(27)+"2"
70 PRINT #1, CHR$(27) "&1" CHR$(160) CHR$(200);
80 FOR I = 160 TO 200
100 READ M0
110 PRINT #1, CHR$(M0);
120 FOR S = 1 TO 11
```

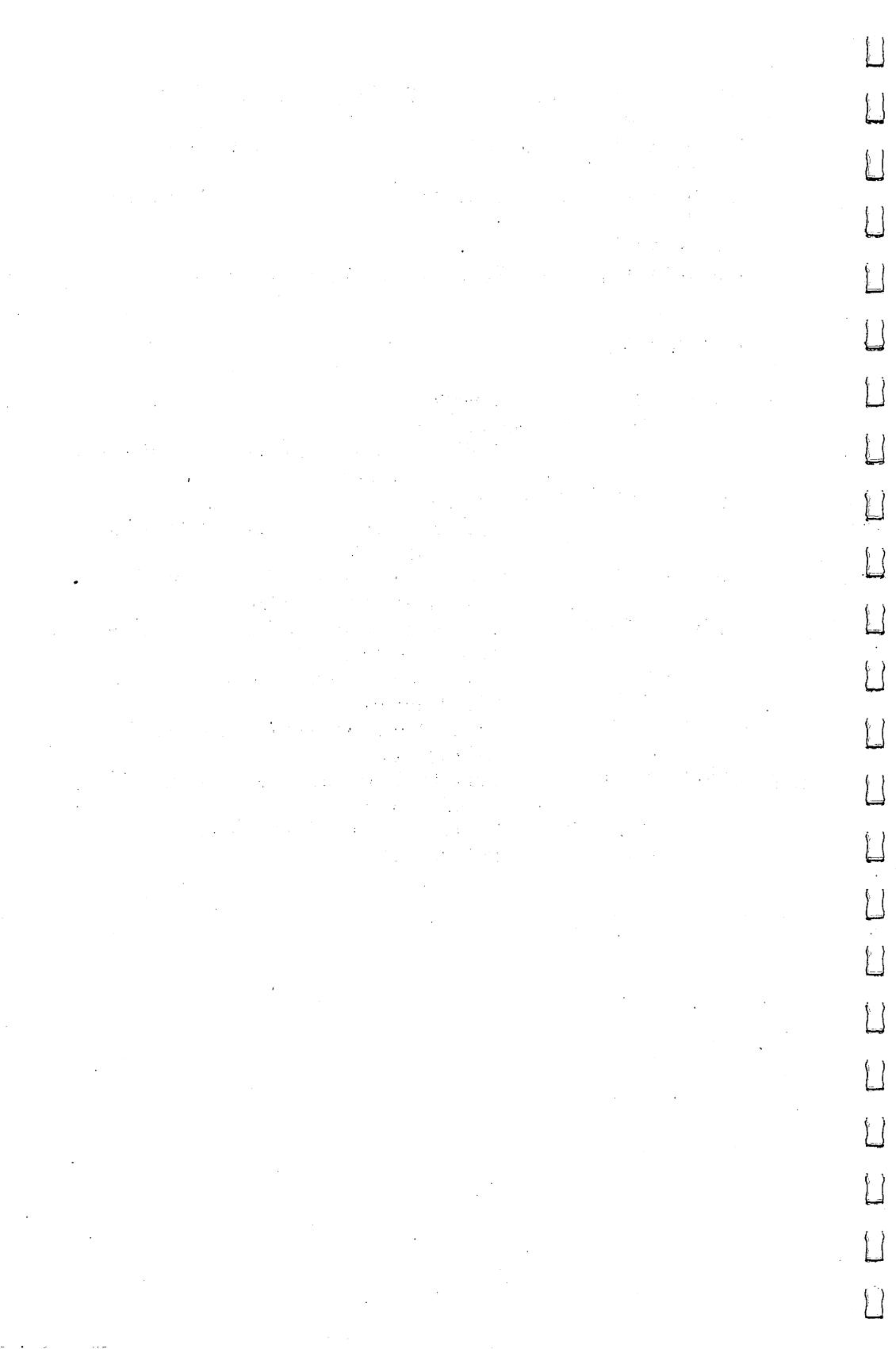
```
130 READ MS
140 PRINT #1, CHR$(MS);
150 NEXT S
160 NEXT I
170 '
180 ASCII = 160                      'START OF DOWNLOAD
    CHARACTERS
190 FOR NUM = 0 TO 9                  'NUMERALS 0 TO 9
200 NUMERAL.TOP$(NUM) = CHR$(ASCII + 0) + CHR$(ASCII
    + 1)
210 NUMERAL.BOT$(NUM) = CHR$(ASCII + 2) + CHR$(ASCII
    + 3)
220 ASCII = ASCII + 4
230 NEXT NUM
240 BLANK$ = CHR$(200)
250 PRINT #1, DOWN.CHAR.PROPS; LINE.7$
260 FOR NUM = 0 TO 9
270 PRINT #1, NUMERAL.TOP$(NUM);BLANK$;
280 NEXT NUM
290 PRINT #1, CHR$(10)
300 FOR NUM = 0 TO 9
310 PRINT #1, NUMERAL.BOT$(NUM);BLANK$;
320 NEXT NUM
330 PRINT #1, NOT.DOWN.CHAR.PROPS; LINE.12$
340 'ZERO
350 DATA 11, 0, 6, 8, 22, 8, 52, 120, 112, 0, 64,
    128
360 DATA 11, 64, 128, 64, 128, 96, 16, 100, 30, 4,
    30, 4
370 DATA 11, 192, 48, 200, 48, 204, 0, 6, 0, 6, 0, 6
380 DATA 11, 0, 4, 0, 12, 0, 56, 192, 48, 192, 32,
    192
390 'ONE
400 DATA 11, 0, 0, 0, 0, 0, 32, 0, 32, 0, 32, 126
410 DATA 9, 48, 78, 48, 78, 48, 64, 0, 0, 0, 0, 0
420 DATA 11, 2, 0, 2, 0, 2, 0, 2, 4, 10, 244, 10
430 DATA 9, 244, 10, 244, 2, 0, 2, 0, 2, 0, 0, 0
440 'TWO
450 DATA 11, 0, 0, 0, 0, 0, 48, 8, 112, 0, 96, 0
460 DATA 11, 192, 0, 192, 0, 98, 28, 98, 28, 32, 24,
    0
470 DATA 11, 2, 0, 2, 4, 2, 4, 10, 4, 10, 20, 2
480 DATA 11, 52, 2, 100, 130, 68, 130, 4, 10, 4, 24,
    0
490 'THREE
```

500 DATA 11, 0, 0, 0, 0, 0, 32, 64, 32, 64, 32
510 DATA 11, 68, 42, 68, 58, 68, 50, 68, 34, 64, 2,
0
520 DATA 11, 8, 0, 12, 0, 28, 2, 12, 2, 4, 2, 4
530 DATA 11, 2, 4, 2, 12, 144, 108, 144, 104, 144,
96, 128
540 'FOUR
550 DATA 11, 0, 0, 0, 0, 0, 2, 36, 30, 4, 8
560 DATA 11, 0, 0, 2, 4, 2, 28, 2, 60, 64, 48, 0
570 DATA 11, 0, 16, 32, 80, 160, 80, 160, 16, 32,
18, 32
580 DATA 11, 30, 100, 154, 100, 154, 96, 146, 32,
16, 96, 0
590 'FIVE
600 DATA 11, 0, 0, 0, 0, 2, 4, 42, 76, 50, 68, 34
610 DATA 10, 68, 34, 68, 34, 68, 34, 64, 34, 64, 0,
0
620 DATA 10, 0, 4, 24, 166, 24, 134, 0, 2, 0, 2, 0
630 DATA 11, 2, 0, 6, 128, 12, 240, 12, 240, 8, 240,
0
640 'SIX
650 DATA 11, 0, 6, 0, 14, 0, 30, 0, 58, 0, 102, 0
660 DATA 11, 70, 0, 70, 0, 70, 0, 98, 0, 112, 0, 96
670 DATA 11, 224, 16, 232, 16, 236, 16, 198, 0, 130,
0, 2
680 DATA 11, 0, 6, 0, 14, 128, 124, 128, 120, 128,
112, 0
690 'SEVEN
700 DATA 11, 0, 8, 16, 96, 16, 96, 16, 96, 16, 96,
16
710 DATA 9, 98, 16, 102, 16, 108, 16, 96, 0, 64, 0,
0
720 DATA 11, 0, 2, 0, 6, 0, 30, 0, 62, 0, 120, 128
730 DATA 9, 96, 128, 0, 0, 0, 0, 0, 0, 0, 0, 0
740 'EIGHT
750 DATA 11, 0, 0, 0, 0, 24, 36, 24, 102, 24, 102, 0
760 DATA 11, 194, 0, 194, 0, 198, 56, 68, 56, 68,
56, 0
770 DATA 11, 48, 72, 52, 200, 54, 200, 6, 128, 2, 0,
2
780 DATA 11, 0, 6, 128, 14, 240, 12, 240, 8, 112, 0,
0
790 'NINE
800 DATA 11, 0, 0, 30, 32, 30, 96, 30, 96, 0, 192, 0

81Ø DATA 11, 192, Ø, 192, Ø, 194, 32, 222, 32, 94,
32, 3Ø
82Ø DATA 11, 12, Ø, 28, Ø, 142, Ø, 198, Ø, 198, Ø,
198
83Ø DATA 11, Ø, 2Ø6, Ø, 156, Ø, 248, Ø, 24Ø, Ø, 224,
Ø
84Ø 'SPACE
85Ø DATA 11, Ø, Ø

SUMMARY

Control code	Function
<ESC> “*” 1 n1 n2 m0 m1 ...m11	Defines download character into RAM (for STAR mode)
<ESC> “&” CHR\$(0) n1 n2 m0 m1 ...m1	Defines download character into RAM (for IBM mode)
<ESC> “*” 0	Copies fonts in ROM into download RAM (for STAR mode)
<ESC> “:” 0 0 0	Copies fonts in ROM into download ram (for IBM mode)
<ESC> “\$” 1	Selects the download character set (for STAR mode)
<ESC> “%” 1 0	Selects the download character set (for IBM mode)
<ESC> “\$” 0	Cancels download character set (for STAR mode)
<ESC> “%” 0 0	Cancels download character set (for IBM mode)



CHAPTER 10

PRINTING WITH

DOT GRAPHICS

Subjects covered in this chapter include:

- SG-10/15's bit image graphics capabilities
- Printing a pre-defined shape
- Plotting a calculated shape
- High resolution graphics

In Chapter 9 you were introduced to a form of computer graphics; you were able to actually define characters dot by dot. In this chapter you'll learn to use the same principles to make SG-10/15 print whole pages of dot graphics! We'll show you how to use dot graphics to create "super download characters." In addition, you'll see how your SG-10/15 printer can be used as a graphic plotter. This can have some practical business applications as well as create some terrific computer art!

COMPARING DOT GRAPHICS WITH DOWNLOAD CHARACTERS

A good understanding of dot graphics requires an understanding of how dot matrix printers work; you may want to review the first few pages of Chapter 9. The principles for dot graphics are the same as those for download characters.

There are some differences in the way they are implemented however. While download commands can be used to define a character between four and eleven columns of dots wide, dot graphics commands can be used to define a shape as narrow as one column of dots wide or as wide as 3264 dots on an SG-15!

There is no "descender data" with dot graphics; graphics images are always printed with the same seven or eight pins of the print head, depending on whether you have a 7-bit or 8-bit interface

(if you're not sure which type of interface your computer has, check the appendix for your computer).

So when do you use graphics and when do you use download characters? Practically anything you can do with graphics you can do with download characters, and vice versa. A clever programmer could actually plot a mathematical curve using download characters or use strings of graphics data as user-defined characters. But why do it the hard way? There are several instances when dot graphics is clearly the best way to approach the problem:

- If the graphic image to be printed is wider than 11 dots or higher than 8 dots
- If an image is to be printed just one time, as opposed to a frequently used "text" character
- If you want higher resolution (SG-10/15 can print as many as 240 dots per inch in dot graphics mode; text mode, which includes download characters, prints 60 dots per inch)

USING THE DOT GRAPHICS COMMANDS

The command to print normal density (60 dots per inch horizontal; 72 dots per inch vertical) dot graphics uses this format:

<ESC> "K" *n1 n2 m1 m2 . . .*

Just like many of the other codes you have learned, the command starts with an escape sequence (<ESC> "K" in this case). But unlike SG-10/15's other codes there can be any number of graphics data bytes following the command. That's where *n1* and *n2* come in; they are used to tell SG-10/15 how many bytes of graphics data to expect.

■ Specifying the number of columns of dots

To figure the values of *n1* and *n2*, you'll need to figure out how wide your graphic image will be (remember that there are 60 columns of dots per inch in normal density). Then comes the fun part: converting one number (the number of columns of dots) into two! Why is it necessary to use two numbers to tell SG-10/15 the number of graphics codes to expect? Because the largest number we can send in one byte (that's what the BASIC CHR\$() function sends: one byte) is 255. And with normal density graphics

it's possible to have a graphics image as wide as 480 dots on SG-10 or 816 dots on SG-15. So to figure out how many columns of graphics data to expect, SG-10/15 multiplies $n2$ by 256 and adds the value of $n1$. If you divide the number of columns by 256, then $n2$ is the quotient and $n1$ is the remainder (why not let your computer figure it out for you: if the number of columns is assigned to variable X, then $n1=X \text{ MOD } 256$ and $n2=\text{INT}(X/256)$). Table 10-1 might make things even easier.

Table 10-1
Calculating $n1$ and $n2$ for graphics

If the number of columns, x, ranges from:	then $n1$ is:	and $n2$ is:
1 to 255	x	0
256 to 511	$x - 256$	1
512 to 767	$x - 512$	2
768 to 1023	$x - 768$	3
1024 to 1279	$x - 1024$	4
1280 to 1535	$x - 1280$	5
1536 to 1791	$x - 1536$	6
1792 to 2047	$x - 1792$	7
2048 to 2303	$x - 2048$	8
2304 to 2559	$x - 2304$	9
2560 to 2815	$x - 2560$	10
2816 to 3071	$x - 2816$	11
3072 to 3264	$x - 3072$	12

■ Specifying the graphics data

Now that we've told SG-10/15 how much data to expect, we better figure out how to send that information! Just as you do with download characters, with dot graphics you have control over the firing of every single pin on SG-10/15's print head. In Figure 10-1, you can see that we've labeled each pin on the print head with a number, as we did with download characters (you should note one important difference: this time the *top* pin has the highest value; for download character definitions it is the bottom pin). And specifying pins to fire is done in the same way: to fire the second pin from the top, for instance, send a `CHR$(64)`. Firing several pins at once is done in a similar fashion. For example, to print the first, third, and fourth dots, add their values ($128 + 32 + 16$) to send this total: `CHR$(176)`. This is one byte of graphics data; it would replace *m1* in our format statement on page 104.

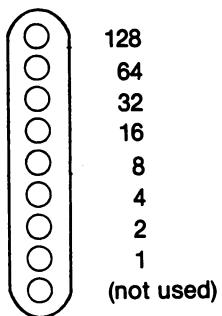


Figure 10-1. Starting with the most significant bit at the top, each pin of the print head is assigned a value which is a power of two. Note that for 7-bit computers, the top pin cannot be used.

A short program should demonstrate how to implement the graphics command. The program below gave us this printout:



```

10 'Demo dot graphics.
20 PI = 3.14159
30 WID = 100
40 OPEN "LPT1:" AS #1 : WIDTH #1,255
50 PRINT #1,CHR$(27) "K" CHR$(WID MOD 256)
    CHR$(INT(WID/256)) ;
60 FOR I = 0 TO WID-1
70 PRINT #1,CHR$(2^INT((1+SIN(I*PI/32))*3.5+.5)) ;
80 NEXT I
90 LPRINT
100 CLOSE #1

```

In line 50 we've selected normal density graphics and said that 100 characters of graphics data would follow. The loop between line 60 and 80 is repeated to plot 100 points along a curve. This is an example of plotting a very simple mathematical function (a sine wave) to create a design. Later in this chapter we'll show something more complex. The mathematical concepts (such as sine and pi) demonstrated here are not important; you don't have to be a math whiz to use SG-10/15's graphics.

■ Combining text and graphics

It's also possible to mix text and graphics in one line. This can be useful for labeling charts or graphs, or even inserting fancy graphics in text. Try adding these lines to our program:

```
45 PRINT #1,"WOW!" ;
85 PRINT #1,"This is great!" ;
```

Now if you run the program you should get a printout that looks like this:

WOW! ~~~~~ This is great!

But there is one thing to be careful of: all graphics data must print on the same line. The graphics command is turned off at the end of each line, even if you have specified that more graphics codes follow. To see what we mean, change line 30 to plot 1000 points and run the program.

```
30 WID = 1000
```

WOW! ~~~~~ This is great'

This will make the sine wave pattern long enough to go off the page.

As you can see, SG-10/15 printed graphics up to the end of the line, then ignored the rest of the graphics data and returned to normal text on the next line.

PRINTING A DESIGN OR LOGO

Since you control the firing of every pin, you can print nearly anything with SG-10/15 that you can draw (and probably better, if you're like most computer users!). This can be used for creating "computer art" or drawing maps. Or, as we'll show you here, you can use dot graphics to print your logo at the top of each letter you print.

Designing an image to print with dot graphics is much like designing download characters. The best way to start is to lay out your image on graph paper. Since you can print eight rows (seven with a 7-bit interface) of dots with each pass of the print head, draw a heavy horizontal line every eight rows on your graph

paper. And it may be helpful to write the dot values (128, 64, 32, etc.) down the left side of each row. Then after you've filled in the "dots" that you want to print, it's time to get out the old calculator again! Just as you did with download characters, add up the values of each column of dots; this makes up one byte.

In the program below, we've taken the logo graphics information and put it into BASIC DATA statements. The program itself is short and simple. The loop starting at line 100 reads the data statements into a string array variable called LOGO\$. In line 170 we change the line spacing to 8/72 inch so that the lines of graphics data will connect vertically. The actual printing is done in the loop between lines 180 and 210; line 190 sends the graphics control code to SG-10/15 and line 200 sends one line of graphics data.

The printout from the program is shown right below the program.

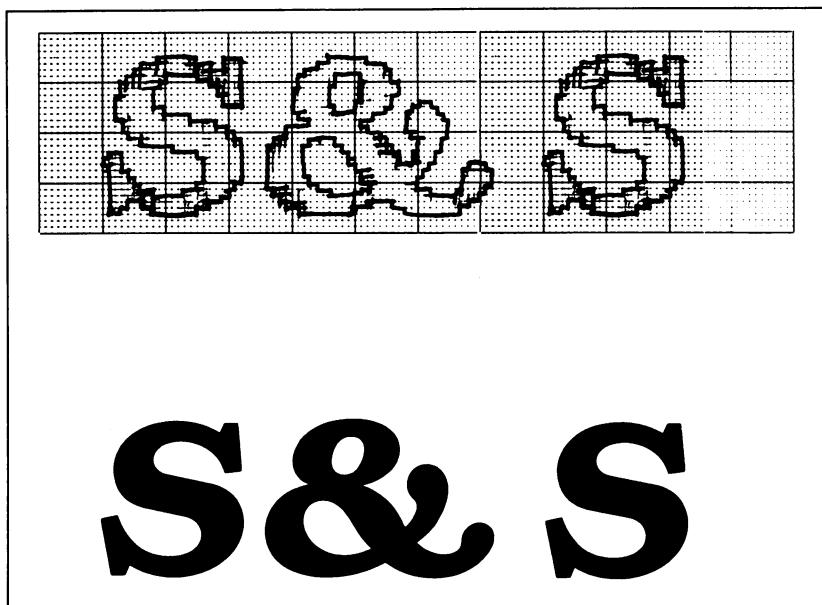


Figure 10-2. By laying out the logo on graph paper, you can calculate all of the graphics data.

```
10 'Prints S&S logo.  
20 LINE.8$ = CHR$(27)+CHR$(65)+CHR$(8)  
30 'Set line spacing to 1/6"  
40 LINE.12$ = CHR$(27)+CHR$(50)  
50 'Select dot graphics
```

```
60 GRAPHIC$ = CHR$(27)+CHR$(75)
70 DIM LOGO$(4)
80 WIDTH "LPT1:",255
90 ' READ DATA
100 FOR ROW = 1 TO 4
110 FOR COLUMN = 1 TO 100
120 READ P
130 LOGO$(ROW) = LOGO$(ROW) + CHR$(P)
140 NEXT COLUMN
150 NEXT ROW
160 ' PRINT LOGO
170 LPRINT LINE.8$;
180 FOR ROW = 1 TO 4
190 LPRINT GRAPHIC$;CHR$(100);CHR$(0);
200 LPRINT LOGO$(ROW)
210 NEXT ROW
220 LPRINT LINE.12$
230 'ROW 1
240 DATA 0,0,0,0,1,3,7,7,7,15
250 DATA 14,14,14,14,14,7,7,3,3,15
260 DATA 15,15,0,0,0,0,0,0,0,0
270 DATA 0,1,3,3,7,7,15,14,14,14
280 DATA 14,15,7,7,7,3,0,0,0,0
290 DATA 0,0,0,0,0,0,0,0,0,0
300 DATA 0,0,0,0,0,0,0,0,0,0
310 DATA 0,0,0,0,1,3,7,7,7,15
320 DATA 14,14,14,14,14,7,7,3,3,15
330 DATA 15,15,0,0,0,0,0,0,0,0
340 'ROW 2
350 DATA 0,0,60,255,255,255,255,255,143,15
360 DATA 7,7,7,7,3,3,3,131,193,241
370 DATA 240,240,0,0,0,0,0,0,0,1
380 DATA 121,253,253,255,255,255,143,7,7,7
390 DATA 31,253,252,248,248,240,192,0,7,15
400 DATA 31,31,15,7,3,0,0,0,0,0
410 DATA 0,0,0,0,0,0,0,0,0,0
420 DATA 0,0,60,255,255,255,255,255,143,15
430 DATA 7,7,7,7,3,3,3,131,193,241
440 DATA 240,240,0,0,0,0,0,0,0,0
450 'ROW 3
460 DATA 0,31,31,3,129,128,192,192,192,192
470 DATA 192,224,224,224,224,240,255,255,255,255
480 DATA 255,127,0,0,0,0,63,127,255,255
490 DATA 255,255,193,128,128,128,128,192,224,240
```

```
500 DATA 252,255,255,255,127,63,31,7,7,31
510 DATA 254,252,248,224,128,0,0,3,7,7
520 DATA 7,3,0,0,0,0,0,0,0,0
530 DATA 0,31,31,3,129,128,192,192,192,192
540 DATA 192,224,224,224,224,240,255,255,255,255
550 DATA 255,127,0,0,0,0,0,0,0,0
560 'ROW4
570 DATA 0,248,248,240,224,224,112,112,56,56
580 DATA 56,56,56,120,120,240,240,224,224,192
590 DATA 128,0,0,0,0,0,192,224,240,240
600 DATA 240,248,248,248,120,120,56,56,56,56
610 DATA 48,112,224,224,224,224,240,240,248,248
620 DATA 120,120,56,56,56,56,120,240,224,224
630 DATA 192,128,0,0,0,0,0,0,0,0
640 DATA 0,248,248,240,224,224,112,112,56,56
650 DATA 56,56,56,120,120,240,240,224,224,192
660 DATA 128,0,0,0,0,0,0,0,0,0
```

S& S

If you are using with the IBM mode, change the following lines to the program given above.

```
20 LINE.8$ = CHR$(27)+CHR$(65)+CHR$(8)+CHR$(27)
           +CHR$(50)
40 LINE.12$ = CHR$(27)+CHR$(65)+CHR$(12)+CHR$(27)
           +CHR$(50)
```

PLOTTING WITH SG-10/15

This section of the manual gets into more serious BASIC programming just because it's required in order to have the computer act as a plotter driver. Don't be intimidated; while it's beyond the scope of this manual to teach BASIC, if you try the examples and take it slowly you should be doing some fancy plotting of your own before you know it.

If designing and calculating dot graphics images by laying them out on graph paper seems too tedious to you, then let the computer do the work for you! With your computer doing the calculations

and SG-10/15 plotting the output, you can come up with some terrific business graphs, charts, and mathematical function plots.

The best way to do this is to set up an array in memory. This is your "graph paper." The first thing to do is to determine how big you want your output to be; this will determine the size of your array. (If you have grandiose plans to fill an entire page with plotter output, you better have lots of memory in your computer. With 60 dots per inch horizontally and 72 dots per inch vertically, it takes at least 540 bytes of memory for each square inch of plotted area. That doesn't sound so bad—but an area 8 inches square requires over 32K!)

Your array should be two-dimensional (just like graph paper) where one dimension will be the number of columns of dots and the other dimension is the number of printing lines (remember that you can have up to eight rows of dots per printed line).

Here's a program that will use calculated-shape graphics to plot a circle. As you'll see, by changing a few lines it can be used to plot virtually any shape.

```
10 ' General purpose for plotting program
20 '
30 'Set program constants.
40 MAXCOL% = 75      : MAXROW% = 14
50 DIM BIT%(MAXCOL%, MAXROW%)
60 MASK%(1) = 64      : MASK%(4) = 8
70 MASK%(2) = 32      : MASK%(5) = 4
80 MASK%(3) = 16      : MASK%(6) = 2
90 LX = 20            : LY = 20
100 LXFAC = 72/LX     : LYFAC = 87/LY
110 '
120 'Plot curve.
130 GOSUB 600
140 '
150 'Send bit image map to printer.
160 LPRINT CHR$(27) "A" CHR$(6)
170 FOR ROW% = 0 TO MAXROW%
180 A$ = ""
190 LPRINT CHR$(27) "K" CHR$(MAXCOL%) CHR$(0);
200 FOR COL% = 1 TO MAXCOL%
210 A$ = A$ + CHR$(BIT%(COL%,ROW%))
220 NEXT COL%
230 LPRINT A$ " "
240 NEXT ROW%
250 LPRINT CHR$(27) "2"
260 END
```

```

270 '
280 'Subroutine to draw a line from X1,Y1 to X2,Y2.
290 '
300 XL = X2 - X1      : YL = Y2 - Y1
310 NX = ABS(XL*LXFAC) : NY = ABS(YL*LYFAC)
320 IF NX < NY THEN NX = NY
330 NS% = INT(NX+1)
340 DX = XL/NS%       : DY = YL/NS%
350 FOR I% = 1 TO NS%
360 X1 = X1 + DX      : Y1 = Y1 + DY
370 GOSUB 400
380 NEXT I%
390 RETURN
400 '
410 'Subroutine to plot a point at X1,Y1.
420 '
430 XX = X1 * LXFAC    : YY = Y1 * LYFAC
440 COL% = INT(XX) + 1
450 ROW% = INT(YY/6)
460 XIT% = INT(YY - ROW% * 6) + 1
470 BIT%(COL%,ROW%) = BIT%(COL%,ROW%) OR MASK%(XIT%)
480 RETURN
600 '
610 ' Subroutine to plot a circle.
620 '
630 RAD = 9
640 X1 = 19            : Y1 = 10
650 FOR ANG% = 0 TO 360 STEP 10
660 RANG = ANG%*6.28/360
670 X2 = RAD*COS(RANG)+10 : Y2 = RAD*SIN(RANG)+10
680 GOSUB 270
690 NEXT ANG%
700 RETURN

```

If you are using with the IBM mode, change the following lines to the program given above.

```

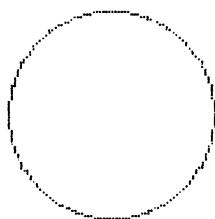
160 LPRINT CHR$(27) "A" CHR$(6) CHR$(27) "2"
250 LPRINT CHR$(27) "A" CHR$(12) CHR$(27) "2"

```

■ How the program works

In the program above, we've created an array called BIT%, which is dimensioned in line 50. You'll note that instead of using numeric constants to dimension the array, we used the variables MAXCOL% and MAXROW%. This way, if your computer has enough memory and you want to plot a larger image, all

you need to change are the values in line 40. The array MASK% contains the values of the dots. (In order to make this program run on the most computers, we're using only six pins for graphics. With many computers, you can use all eight available pins.) In lines 90 and 100 we've defined some other variables you'll be interested in: LX, LXFAC, LY, and LYFAC are used as scaling factors. By changing these values, you can change the size of your printed image or even distort it (you can, for example, make our circle print as an ellipse). Experiment a little bit!



The main calculations for plotting the image are done in the subroutine starting at program line 600. This is where you put the formulas that you want to plot. By changing just the lines after 600 (with some creative mathematics!) you can plot any function—limited only by your imagination. Some examples are shown at the end of this section.

What the program section starting at line 600 actually does is to calculate starting and ending points for a line (in our circle the “lines” are very short—sometimes the starting and ending points are the same). The coordinates of the starting point of the line are assigned to variables X1 and Y1. The line ends at point X2, Y2. When these coordinates have been calculated, a subroutine call is made to line 270. This subroutine calculates the coordinates of individual points along that line.

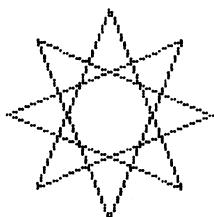
After these coordinates have been determined, the subroutine at line 400 is called. This routine turns “on” an individual dot in our array called BIT%. (Keep in mind that no printing has been done yet; the computer is still drawing the image on its “graph paper” in memory.) The way an individual dot is turned on is using the logical OR function in line 470.

When all the points have been plotted in memory, printing begins at line 150. We first set the line spacing to 6/72 inch using the <ESC> “A” command. This is so that there are no gaps between rows of dots. Then the loop from line 170 to line 240 prints the dot graphics image one line (which is six dots high)

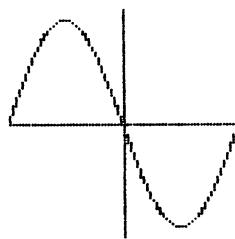
at a time. The variable A\$ is used to build a string of all the columns of BIT% in a given row.

As you can see, by taking the program in small pieces and analyzing it, graphics programming does not have to be difficult. If you want to try some other plots, try these (replace lines after 600 with the lines below). The printouts from each program are shown below the listing.

```
600 '
610 'Subroutine to plot a star.
620 '
630 RAD = 9
640 FOR ANG% = 0 TO 360 STEP 45
650 RANG = ANG% * 3.14159 / 180
660 RANG2 = (ANG% + 135) * 3.14159 / 180
670 X1 = RAD * COS(RANG) + 10
680 Y1 = RAD * SIN(RANG) + 10
690 X2 = RAD * COS(RANG2) + 10
700 Y2 = RAD * SIN(RANG2) + 10
710 GOSUB 270
720 NEXT ANG%
730 RETURN
```



```
600 '
610 'Subroutine to plot a sine wave.
620 '
630 X1 = 0 : Y1 = 10 : X2 = 20 : Y2 = 10
640 GOSUB 270
650 X1 = 10 : Y1 = 0 : X2 = 10 : Y2 = 20
660 GOSUB 270
670 X1 = 0 : Y1 = 10
680 FOR X2 = 0 TO 20 STEP .2
690 Y2 = 10 - 9 * SIN(3.14159 * X2 / 10) : GOSUB 270
700 NEXT X2
710 RETURN
```

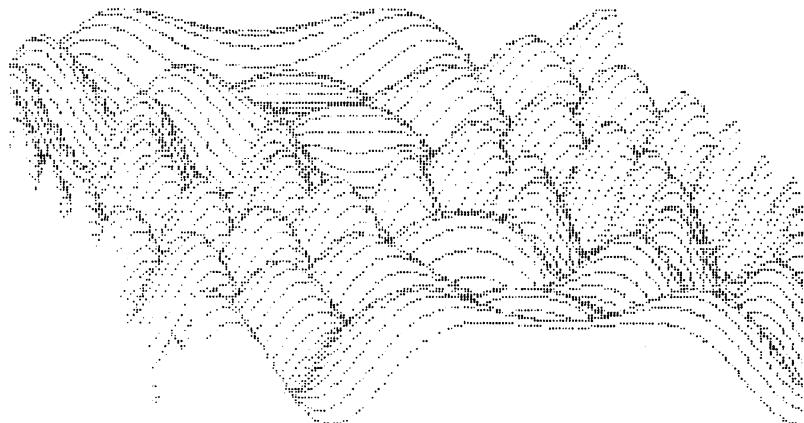


HIGH RESOLUTION GRAPHICS

Up until now all of the dot graphics printing we have done has been with SG-10/15's normal density mode. This can give you some pretty sharp images at great speed. Sometimes though, you may want to create an image with even higher resolution. SG-10/15 has seven graphics modes you can use; they're summarized in Table 10-2.

The command syntax for all of the commands is the same—just as you have learned it for the `<ESC> "K"` (normal density) command. The number of columns to be printed is $n1 + 256 * n2$.

So what do these different modes do? On the following pages are actual size reproductions of printouts of the same image printed in each of the four typical different graphics modes. They were all printed using the plotting program in this chapter (with a rather complex set of formulas starting at line 600!).

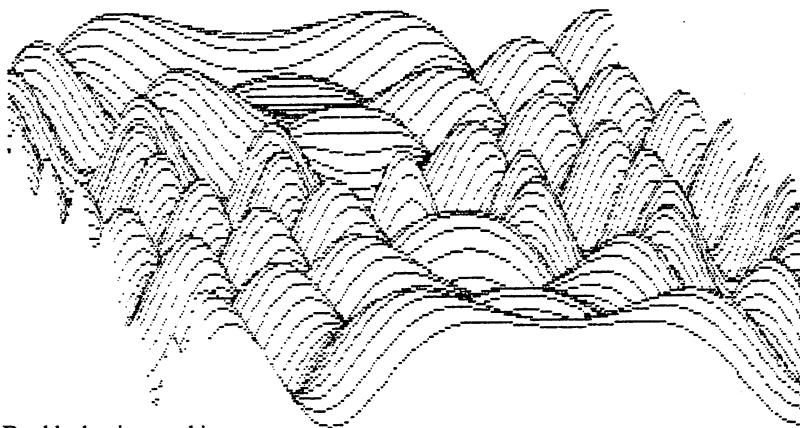


Normal density graphics

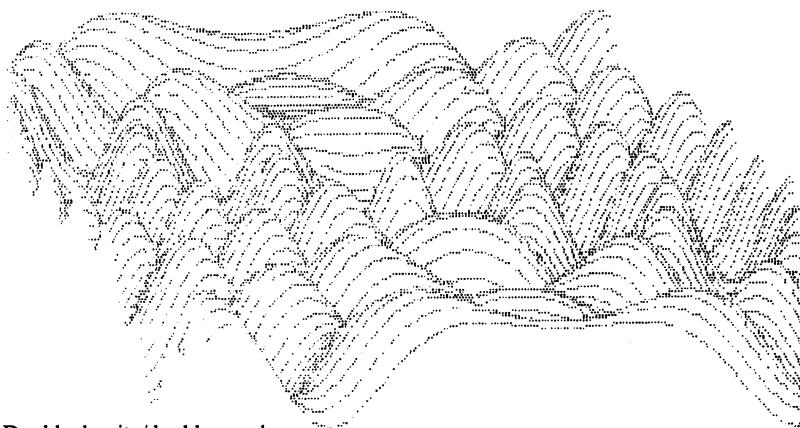
Table 10-2
Dot graphics commands

Function	Mode	Control code
Normal density (60 dots/inch)	STAR	<ESC> "K" n1 n2 m1 m2 or <ESC> "g" CHR\$(0) n1 n2 m1 m2
	IBM	<ESC> "K" n1 n2 m1 m2 or <ESC> "*" CHR\$(0) n1 n2 m1 m2
Double density (120 dots/inch)	STAR	<ESC> "L" n1 n2 m1 m2 or <ESC> "g" CHR\$(1) n1 n2 m1 m2
	IBM	<ESC> "L" n1 n2 m1 m2 or <ESC> "*" CHR\$(1) n1 n2 m1 m2
Double density with double Speed (120 dots/inch)	STAR	<ESC> "y" n1 n2 m1 m2 or <ESC> "g" CHR\$(2) n1 n2 m1 m2
	IBM	<ESC> "Y" n1 n2 m1 m2 or <ESC> "*" CHR\$(2) n1 n2 m1 m2
Quadruple density (240 dots/inch)	STAR	<ESC> "z" n1 n2 m1 m2 or <ESC> "g" CHR\$(3) n1 n2 m1 m2
	IBM	<ESC> "Z" n1 n2 m1 m2 or <ESC> "*" CHR\$(3) n1 n2 m1 m2
CRT graphics (80 dots/inch)	STAR	<ESC> "g" CHR\$(4) n1 n2 m1 m2
	IBM	<ESC> "*" CHR\$(4) n1 n2 m1 m2
Plotter graphics (72 dots/inch)	STAR	<ESC> "g" CHR\$(5) n1 n2 m1 m2
	IBM	<ESC> "*" CHR\$(5) n1 n2 m1 m2
CRT graphics type II (90 dots/inch)	STAR	<ESC> "g" CHR\$(6) n1 n2 m1 m2
	IBM	<ESC> "*" CHR\$(6) n1 n2 m1 m2

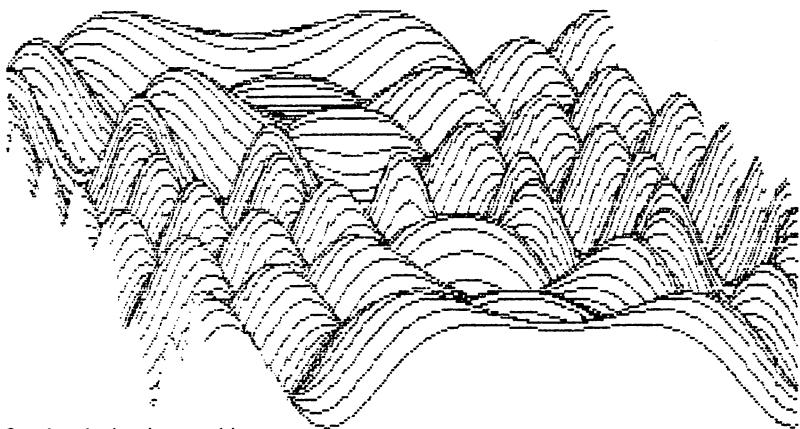
Note: If your computer does not support lowercase characters, use CHR\$(103), CHR\$(121), and CHR\$(122) for "g", "y", and "z", respectively.



Double density graphics



Double density/double speed



Quadruple density graphics

So if quadruple density looks so great, why not use it all the time? Let's try an experiment on your printer which will show just how the different density modes work. Using the "logo" program in this chapter, change line 60 to try each of the different modes. Just change the "CHR\$(75)" to "g" + CHR\$(1), "g" + CHR\$(2), "g" + CHR\$(3), "g" + CHR\$(4), "g" + CHR\$(5), "g" + CHR\$(6) in turn for the STAR mode. (For the IBM mode, use "*" instead of "g".) Your print outs should look something like this:



Normal density graphics



Double density graphics



Double density/double speed



Quadruple density graphics



CRT graphics



Plotter graphics



CRT graphics type II

As you can see, the different modes seem to condense the printed image. So, to get the same image in a higher density mode, you must plot more points. This requires twice as much memory for your array, twice as much computing time, and twice as much printing time (but the results may be worth it!).

Star's engineers have given programmers a unique shortcut for program development though—double density double speed graphics. Although this mode requires just as much memory and computing time as double density, it prints at the same speed as normal density graphics. Amazing, you say? Well, it is—until you know the secret. Every other column of dots is ignored, so the output is actually the same as normal density graphics. The advantage is that you can write and debug your programs at double speed, then change to double density graphics for terrific output.

IF YOU HAVE PROBLEMS WITH BASIC

You may write some graphics programs that look just right in the listing, but the printouts aren't quite what you expected. A common problem is that the BASIC interpreter in your computer is inserting a few of its own codes. For instance, if your program generates a CHR\$(13) as valid graphics data, BASIC may follow it with a CHR\$(10). Another problem arises with certain computers that replace horizontal tabs (CHR\$(9)) with a series of spaces (CHR\$(32)). A possible solution to these problems is not to use the bottom dot (which has a value of 1). This way, you will never produce an odd number, hence, you will never have a CHR\$(13) or CHR\$(9). (This is why we used only six pins in our plotting program.)

That's one solution to one problem. You'll find more of each (with specific information for *your* computer) in the appropriate appendix.

SUMMARY

Control code	Function
<ESC> "K" n1 n2 m1 m2...	Print n1 + 256 * n2 columns of normal density graphics
<ESC> "L" n1 n2 m1 m2...	Print double density graphics
<ESC> "y" n1 n2 m1 m2...	Print double density graphics at double speed (for STAR mode)
<ESC> "Y" n1 n2 m1 m2...	Print double density graphics at double speed (for IBM mode)
<ESC> "z" n1 n2 m1 m2...	Print quadruple density graphics (for STAR mode)

<ESC> "Z" *n1 n2 m1 m2...* Print quadruple density graphics (for IBM mode)
<ESC> "g" *n0 n1 n2 m1 m2...* Master graphics selection (for STAR mode)
<ESC> "*" *n0 n1 n2 m1 m2...* Master graphics selection (for IBM mode)

CHAPTER 11

BASIC MAINTENANCE

As almost any good mechanic will tell you, dust and heat are prime enemies of any mechanism, and SG-10/15 is no exception. The best maintenance is *preventive*. So, to start with, we hope you've found a clean, dust-free location with a comfortable temperature range for both you and your computer/printer system. Chapter 1 gives you further tips on locating SG-10/15.

CLEANING SG-10/15

The second rule for long life is *periodic cleaning*. Both inside and outside of the case and covers respond gratefully to periodic cleaning with a damp rag and alcohol. Do this whenever the case appears to be getting dirty, always being careful to avoid dripping alcohol on the printer mechanism.

To remove dust and paper lint from inside the printer areas, it's best to use a soft brush, *but*, be very, very careful not to bend or injure any electronic parts or wiring, as they are vulnerable to a heavy-handed touch.

Besides the periodic cleanings, the only other maintenance you'll likely encounter will be replacing a blown fuse, or replacement of the print head after a long period of use.

REPLACING A FUSE

How can you tell when you've blown a fuse? Well, when the printer won't operate and the power lamp on the control panel isn't lit, even though you're sure that the power switch is *on* and the printer is plugged in — it's likely a blown fuse.

To check the fuse, you start by turning the power switch *off* and unplugging the power cord.

Warning: There is an extreme shock hazard inside SG-10/15. To avoid serious injury, it is important the power cord is disconnected.

Next, remove the upper case by pulling off the platen knob. **Caution:** Don't twist or turn the platen knob; pull it *straight* off.

Then remove the fastening screws along the back side. Lift the back edge of the cover and at the same time, pull it slightly forward to release the front of the case. Lift it all the way off, being careful not to pull the wires which connect the cover to the case.

When the case is off, check Figure 11-1 for location of the fuse, which you'll find held by its clamps close to the power switch.

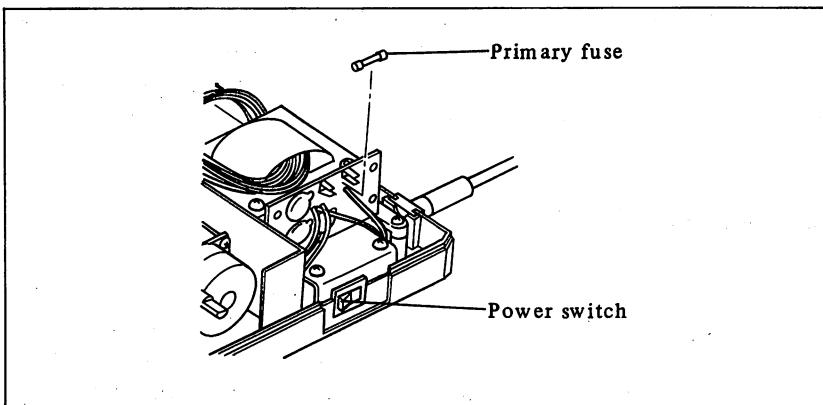


Figure 11-1. After removing the screws, pull the upper case slightly forward and lift it off the printer. The fuse is located near the power switch.

The fuse is a commonly used type, with a metal strip suspended in a glass and metal case. If the strip is broken, the fuse is blown. Replace this fuse with a 1.25A/125V slow-blow type fuse (Bell 5MT1.25 or equivalent) for 120V version, or a 630mA/250V slow-blow type fuse for 220V/240V versions. Now reassemble SG-10/15 and test-run it. If the printer still isn't working, call on your SG-10/15 dealer/service center for help.

REPLACING THE PRINT HEAD

The dot matrix print head has a remarkably long life, printing perhaps 100,000,000 characters before it wears out. You'll know

when that happens when the printout is too faint for your taste even after replacing the ink ribbon.

Warning: The print head gets hot during operation, so let it cool off for awhile, if necessary, to avoid burning your fingers.

To replace the print head, start by turning the power switch off and unplugging the power cord.

Then, in sequence:

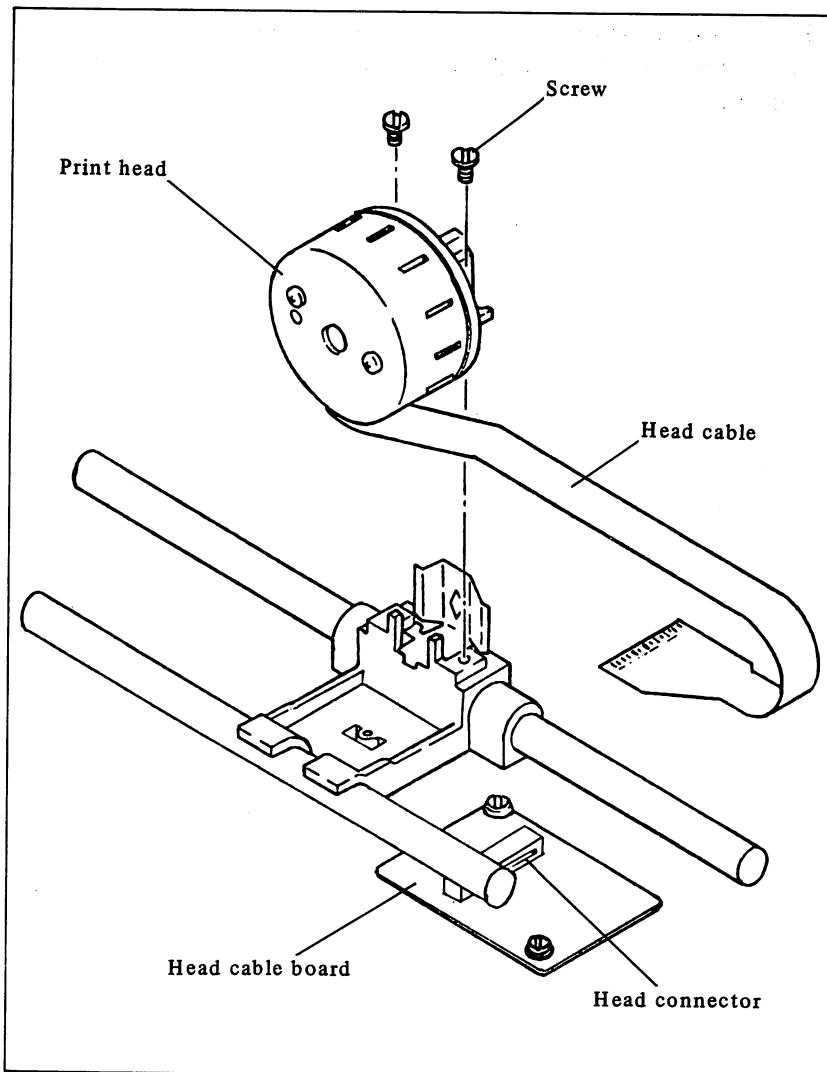


Figure 11-2. Replacement of SG-10/15's print head is simple.

1. Remove the printer cover and the ink ribbon.
2. Remove the two screws fastening the print head.
3. While holding the print head, pull off the head cable while holding down the head cable board.
4. Insert the head cable to the head cable board and fasten with the same two screws.
5. Apply "screw lock," (an adhesive available at hardware stores) to the heads of the screws.

Be absolutely sure that you've made a good solid connection between the print head and its cable connector, or it could cause problems.

APPENDIX A

DIP SWITCH SETTINGS

The DIP (dual in-line package) switches control some of the functions of SG-10/15. A DIP switch actually contains several individual switches. SG-10/15 has one DIP switch with 8 individual switches in it, and one DIP switch with 4 individual switches. Figure A-1 is a drawing of a typical DIP switch.

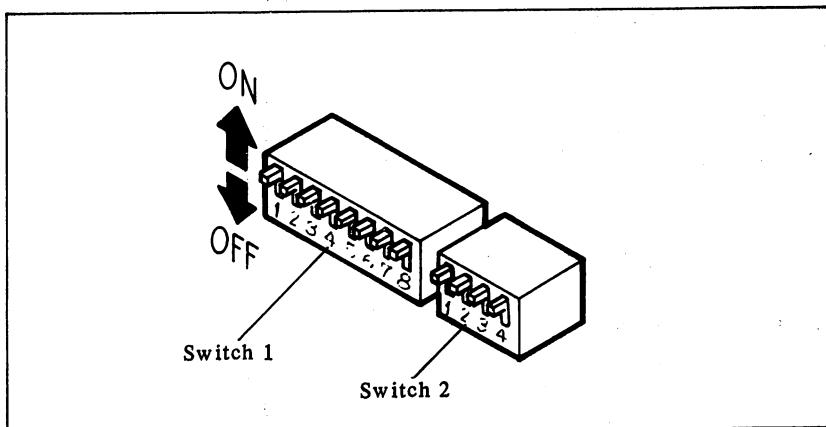


Figure A-1. A DIP switch is actually a series of several small switches.

All two DIP switches are readily accessible from the side. They are located on the left side of the control logic board, and can be seen on the left side of the printer. To change the setting of a switch, use a ballpoint pen or a similar object. The "on" position for a switch is upwards of the printer; "off" is downwards.

Never change the settings of any of the DIP switches when the power is on. Turn off both the printer and your computer.

The individual switches on DIP switch 1 are called 1-1 through 1-8; those on switch 2 are 2-1 through 2-4.

Table A-1 summarizes the functions of DIP switches 1 and 2.

Table A-1
DIP switch settings

Switch	ON	OFF
Switch 1		
1-1	11" page length	12" page length
1-2	Normal (STAR mode) Character Set #1 (IBM mode)	Italic (STAR mode) Character Set #2 (IBM mode)
1-3	10 CPI (pica pitch)	17 CPI (condensed pitch)
1-4	Normal	NLQ
1-5	Ignore download characters	Enable download characters
1-6		
1-7	International character set selection – see Table A-2	
1-8		
Switch 2		
2-1	Paper-out detector on	Ignore paper-out
2-2	STAR mode	IBM mode
2-3	LF must be from host	Auto LF with CR
2-4	Standard buffer	Optional Buffer

Note: Switch 2-4 is not used for SG-15.

DIP switch 1 controls the default settings for printing functions.
DIP switch 2 controls the interface.

SWITCH FUNCTIONS

Switch	Function
1-1	Switch 1-1 sets the default page length for SG-10/15. If switch 1-1 is ON, the page length is set to 11". When switch 1-1 is OFF the page length is set to 12". This switch is set ON at the factory.
1-2	This switch selects the default character set according to the condition of DIP switch 2-2. If this switch is ON then the default character set is Normal characters (STAR mode) or Character Set #1 (IBM mode). If this switch is OFF then the default character set is Italic characters (STAR mode) or Character Set #2 (IBM mode). This switch is set ON at the factory.
1-3	This switch selects the default character pitch. If this switch is ON the default pitch is 10 CPI. If this switch is OFF the default pitch is 17 CPI. This switch has no effect if switch 1-4 is off.

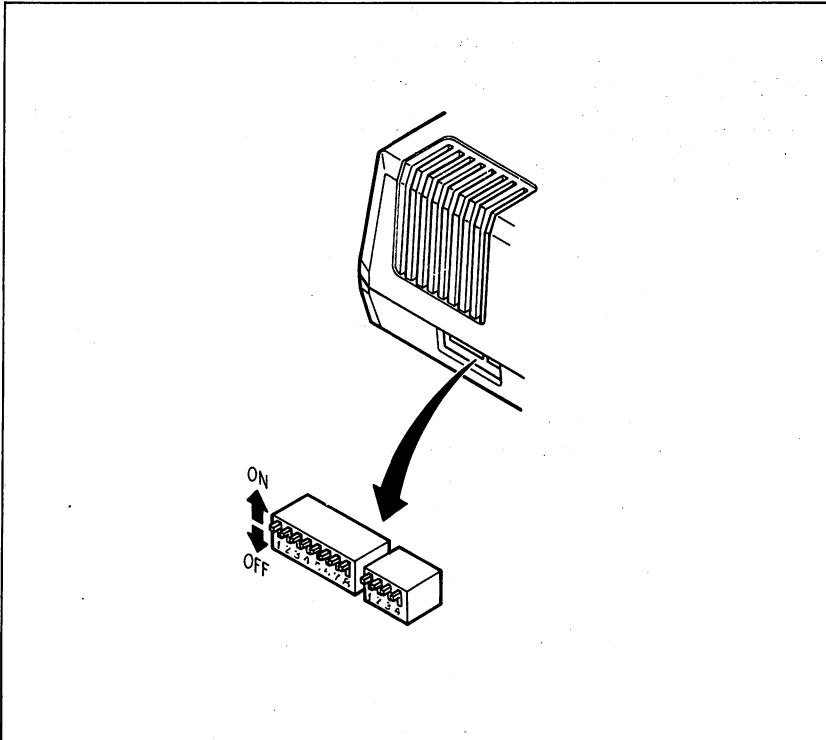


Figure A-2. SG-10/15's DIP switches are located on the left side of the printer.

- 1-4 Switch 1-4 selects the default character style. If this switch is ON then the default character style is normal characters. If this switch is OFF then the default character style is near letter quality. If this switch is OFF then switches 1-2 and 1-3 have no effect. This switch is set ON at the factory.
- 1-5 This switch controls the RAM condition. When this switch is ON the download character definitions are ignored and the RAM is used as the print buffer. When this switch is OFF the download character definitions are enable to use and the print buffer is set to one line buffer. This switch is set ON at the factory.
- 1-6~1-8 These three switches determine the default international character set as shown in Table A-2. These switches are all set ON at the factory.

Table A-2
International character sets

Switch	USA	France	Germany	England	Denmark	Sweden	Italy	Spain
1-6	ON	OFF	ON	OFF	ON	OFF	ON	OFF
1-7	ON	ON	OFF	OFF	ON	ON	OFF	OFF
1-8	ON	ON	ON	ON	OFF	OFF	OFF	OFF

2-1 This switch disables the paper-out detector. If this switch is ON the printer will signal the computer when it runs out of continuous paper and will stop printing. If this switch is OFF the printer will ignore the paper-out detector and will continue printing. This switch is set ON at the factory.

2-2 This switch selects the active control codes. Turn this switch ON to use the "STAR" mode, and to set the minimum line feed value to 1/144 inch. Turn this switch OFF to use the "IBM" mode, and to set the minimum line feed value to 1/216 inch. This switch is set ON at the factory.

2-3 When this switch is ON, the computer must send a line feed command every time the paper is to advance. When this switch is OFF, SG-10/15 will automatically advance the paper one line every time it receives a carriage return. (Most BASICs send a line feed with every carriage return, therefore, this switch should usually be on.) This switch is set ON at the factory.

2-4 This switch controls the buffer status. When SG-10 has only the standard board, turn this switch ON. When SG-10 has either an optional buffer board or an optional serial buffer board, turn this switch OFF. This switch is set ON at the factory. (This switch is not used for SG-15.)

APPENDIX B

ASCII CODES

■ Standard characters

Decimal	STAR mode	IBM#1 mode	IBM#2 mode	Function
0	NUL	NUL	NUL	End tab settings
3			▼	
4			◆	
5			✖	
6			▲	
7	BEL	BEL	BEL	Bell
8	BS	BS	BS	Backspace
9	HT	HT	HT	Horizontal tab
10	LF	LF	LF	Line feed
11	VT	VT	VT	Vertical tab
12	FF	FF	FF	Form feed
13	CR	CR	CR	Carriage return
14	SO	SO	SO	Expanded print on
15	SI	SI	SI	Condensed print on
17	DC1	DC1	DC1	On line
18	DC2	DC2	DC2	Pica pitch
19	DC3	DC3	DC3	Off line
20	DC4	DC4	DC4	Expanded print off
21			§	
24	CAN	CAN	CAN	Cancel line
27	ESC	ESC	ESC	Escape
30	RS	RS	RS	End macro
32				Space
33	!	!	!	
34	"	"	"	
35	#	#	#	*
36	\$	\$	\$	
37	%	%	%	
38	&	&	&	

*This character may be different if you are using an international character set other than the USA set. The characters for each set are shown on page 132.

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
39	,	,	,	Apostrophe
40	(((
41)))	
42	*	*	*	
43	+	+	+	
44	,	,	,	Comma
45	-	-	-	Hyphen
46	.	.	.	Period
47	/	/	/	
48	0	0	0	
49	1	1	1	
50	2	2	2	
51	3	3	3	
52	4	4	4	
53	5	5	5	
54	6	6	6	
55	7	7	7	
56	8	8	8	
57	9	9	9	
58	"	"	"	
59	:	:	:	
60	:	:	:	
61	>	>	>	
62	=	=	=	
63	?	?	?	
64	@	@	@	*
65	A	A	A	
66	B	B	B	
67	C	C	C	
68	D	D	D	
69	E	E	E	
70	F	F	F	
71	G	G	G	
72	H	H	H	
73	I	I	I	
74	J	J	J	
75	K	K	K	
76	L	L	L	
77	M	M	M	
78	N	N	N	
79	O	O	O	
80	P	P	P	

*This character may be different if you are using an international character set other than the USA set. The characters for each set are shown on page 132.

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
81	Q	Q	Q	*
82	R	R	R	*
83	S	S	S	*
84	T	T	T	*
85	U	U	U	*
86	V	V	V	*
87	W	W	W	*
88	X	X	X	*
89	Y	Y	Y	*
90	Z	Z	Z	*
91	DEL	DEL	DEL	*
92	/	/	/	*
93	\	\	\	*
94	^	^	^	*
95	~	~	~	*
96	^	^	^	*
97	~	~	~	*
98	^	^	^	*
99	~	~	~	*
100				
101				
102				
103				
104				
105	i	i	i	
106	j	j	j	
107	k	k	k	
108	l	l	l	
109	m	m	m	
110	n	n	n	
111	o	o	o	
112	p	p	p	
113	q	q	q	
114	r	r	r	
115	s	s	s	
116	t	t	t	
117	u	u	u	
118	v	v	v	
119	w	w	w	
120	x	x	x	
121	y	y	y	
122	z	z	z	

*These characters may be different if you are using an international character set other than the USA set. The characters for each set are shown on the next page.

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
123	€	€	€	*
124	¡	¡	¡	*
125	»	»	»	*
126	~	~	~	*
127	DEL	DEL	DEL	Delete

*These characters may be different if you are using an international character set other than the USA set. The characters for each set are shown below.

■ International character sets

Decimal	USA	France	Germany	England	Denmark	Sweden	Italy	Spain
35	#	£	#	£	#	#	#	#
64	@	à	à	à	æ	é	ñ	@
91	¤	°	¤	¤	¤	ä	°	·
92	\	ç	ö	\	ø	ö	ç	z
93]	š	ú]	á	å	é	ñ
94	^	^	^	^	^	^	^	^
96	,	,	,	,	,	,	,	,
123	€	é	ä	€	æ	ä	à	ä
124	¡	ú	ö	¡	å	ö	ð	ñ
125	»	è	ü	»	à	å	è	»
126	~	..	ß	~	~	ü	~	~

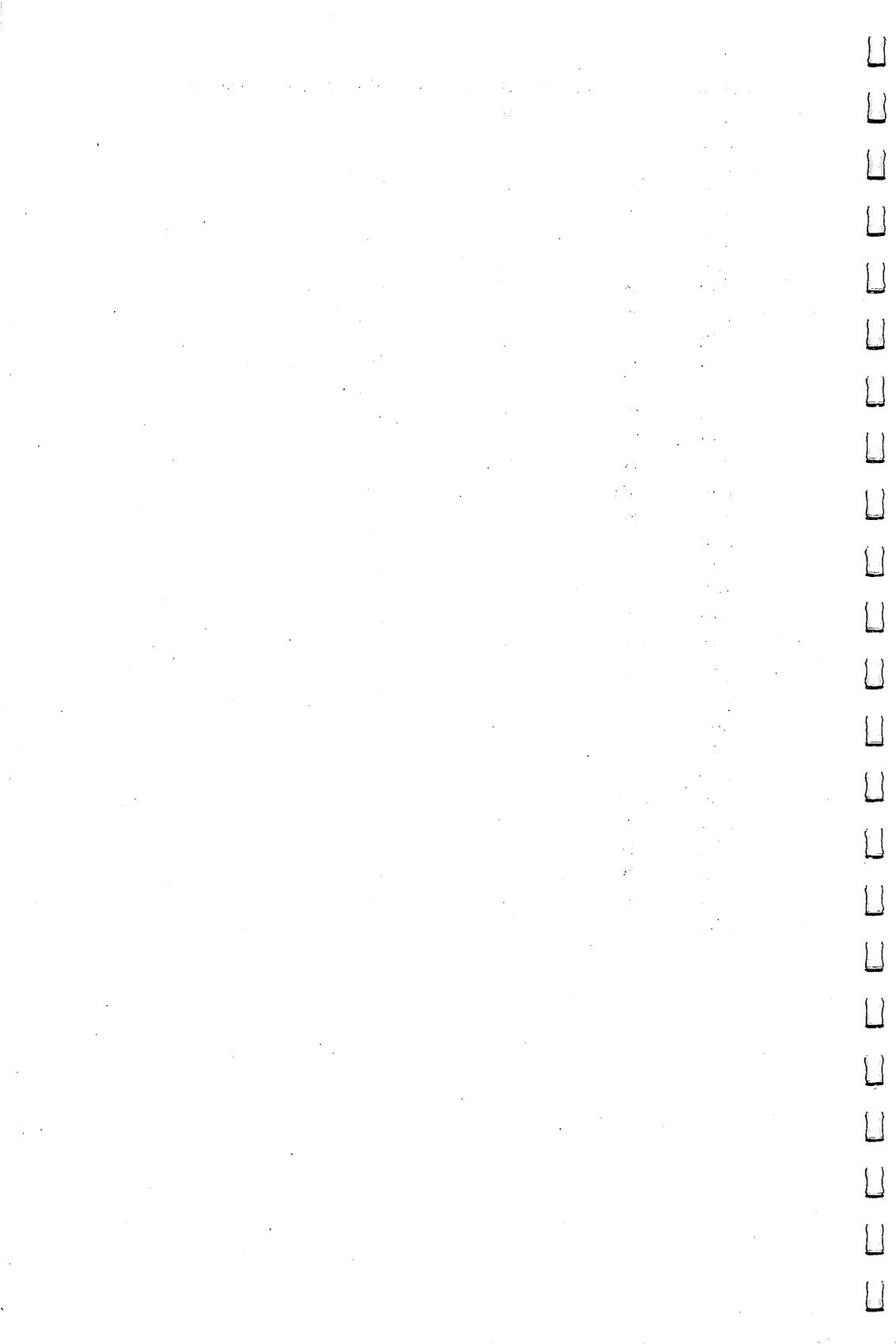
■ Special and block graphics characters

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
128	NUL	NUL	¤	End tab settings
129			ü	
130			é	
131			ñ	
132			ä	
133			à	
134			å	
135	BEL	BEL	¢	Bell
136	BS	BS	œ	Backspace
137	HT	HT	œ	Horizontal tab
138	LF	LF	è	Line feed
139	VT	VT	í	Vertical tab
140	FF	FF	í	Form feed
141	CR	CR	í	Carriage return
142	SO	SO	À	Expanded print on
143	SI	SI	À	Condensed print on
144			Œ	
145	DC1	DC1	¤	On line

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
146	DC2	DC2	FF	Pica pitch
147	DC3	DC3	00	Off line
148	DC4	DC4	00	Expanded print off
149			00	
150			00	
151			00	
152	CAN	CAN	00	Cancel text
153			00	
154			00	
155	ESC	ESC	00	Escape
156			00	
157			00	
158	RS	RS	00	End macro
159			00	
160	SP	00	00	
161		00	00	
162		00	00	
163		00	00	
164		00	00	
165		00	00	
166		00	00	
167		00	00	
168		00	00	
169		00	00	
170		00	00	
171		00	00	
172		00	00	
173		00	00	
174		00	00	
175		00	00	
176		00	00	
177		00	00	
178		00	00	
179		00	00	
180		00	00	
181		00	00	
182		00	00	
183		00	00	
184		00	00	
185		00	00	
186		00	00	
187	π	00	00	

Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
188	±	↓	↓	
189	□	↓	↓	
190	×	↓	↓	
191	÷	↑	↑	
192	Α	↑	↑	
193	α	↑	↑	
194	ε	↑	↑	
195	£	↑	↑	
196	£	↑	↑	
197	μ	↑	↑	
198	°	↑	↑	
199	,	↑	↑	
200	,	↑	↑	
201	π	↑	↑	
202	π	↑	↑	
203	π	↑	↑	
204	π	↑	↑	
205	π	↑	↑	
206	π	↑	↑	
207	π	↑	↑	
208	¥	↑	↑	
209	Δ	↑	↑	
210	Δ	↑	↑	
211	Δ	↑	↑	
212	Δ	↑	↑	
213	Δ	↑	↑	
214	Δ	↑	↑	
215	Δ	↑	↑	
216	Δ	↑	↑	
217	Δ	↑	↑	
218	Δ	↑	↑	
219	Δ	↑	↑	
220	Δ	↑	↑	
221	Δ	↑	↑	
222	Δ	↑	↑	

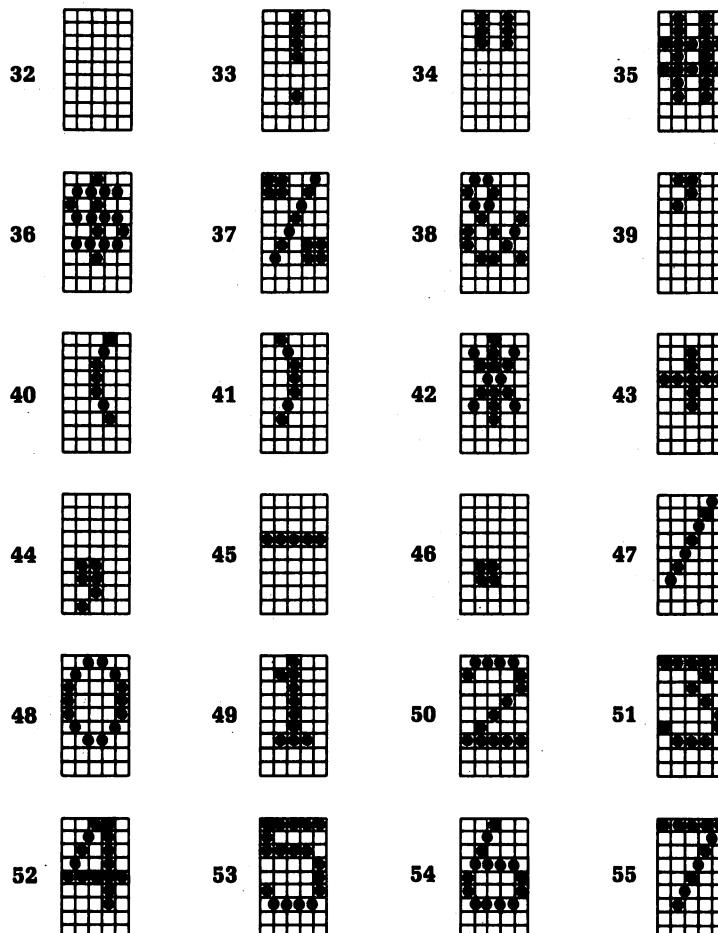
Decimal	STAR mode	IBM#1mode	IBM#2mode	Function
223	f	■	■	
224	-	α β γ π Σ σ τ γ Θ Δ δ ε φ Φ θ Φ	α β γ π Σ σ τ γ Θ Δ δ ε φ Φ θ Φ	
225	-			
226	-			
227	-			
228	-			
229	-			
230	-			
231	-			
232	-			
233	-			
234	-			
235	-			
236	-			
237	-			
238	-			
239	-			
240	-			
241	-			
242	-			
243	-			
244	-			
245	-			
246	-			
247	-			
248	-			
249	-			
250	-	-	-	
251	-	-	-	
252	-	-	-	
253	-	-	-	
254	-	-	-	
255	-	-	-	Space

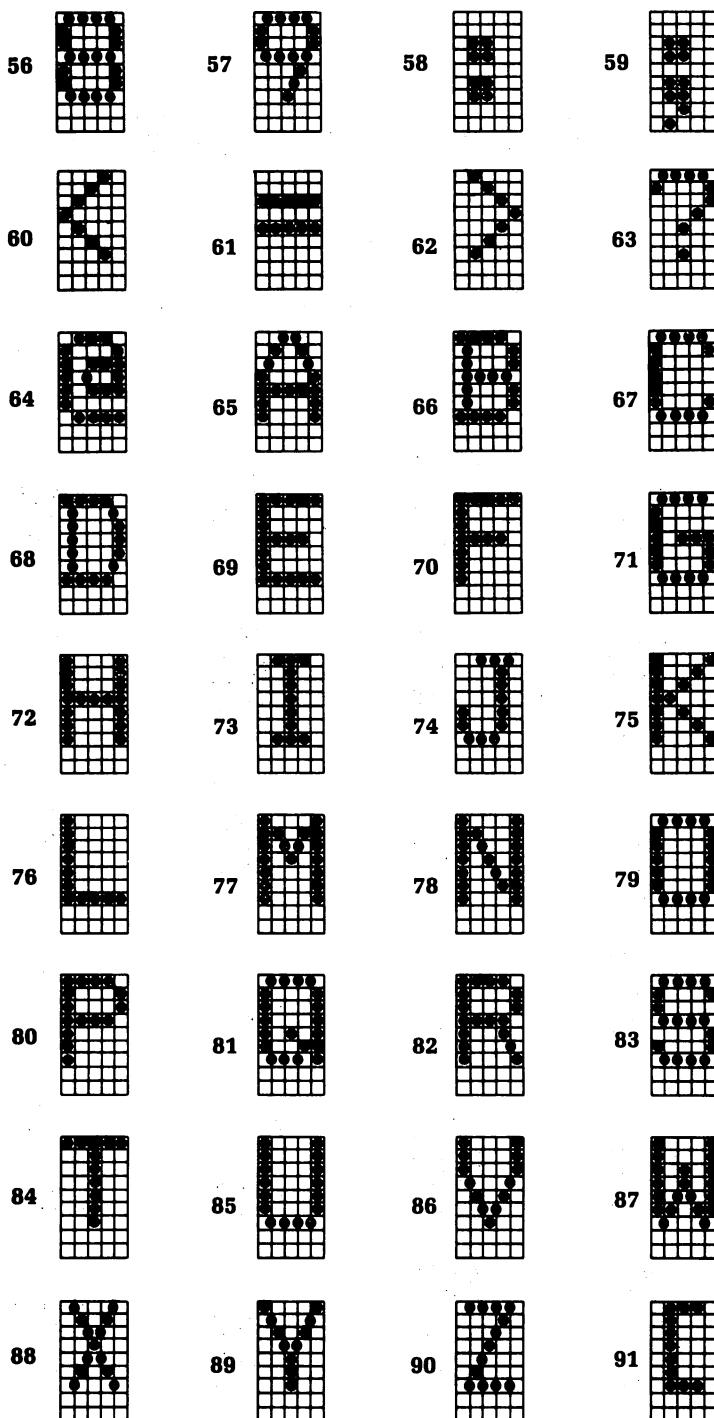


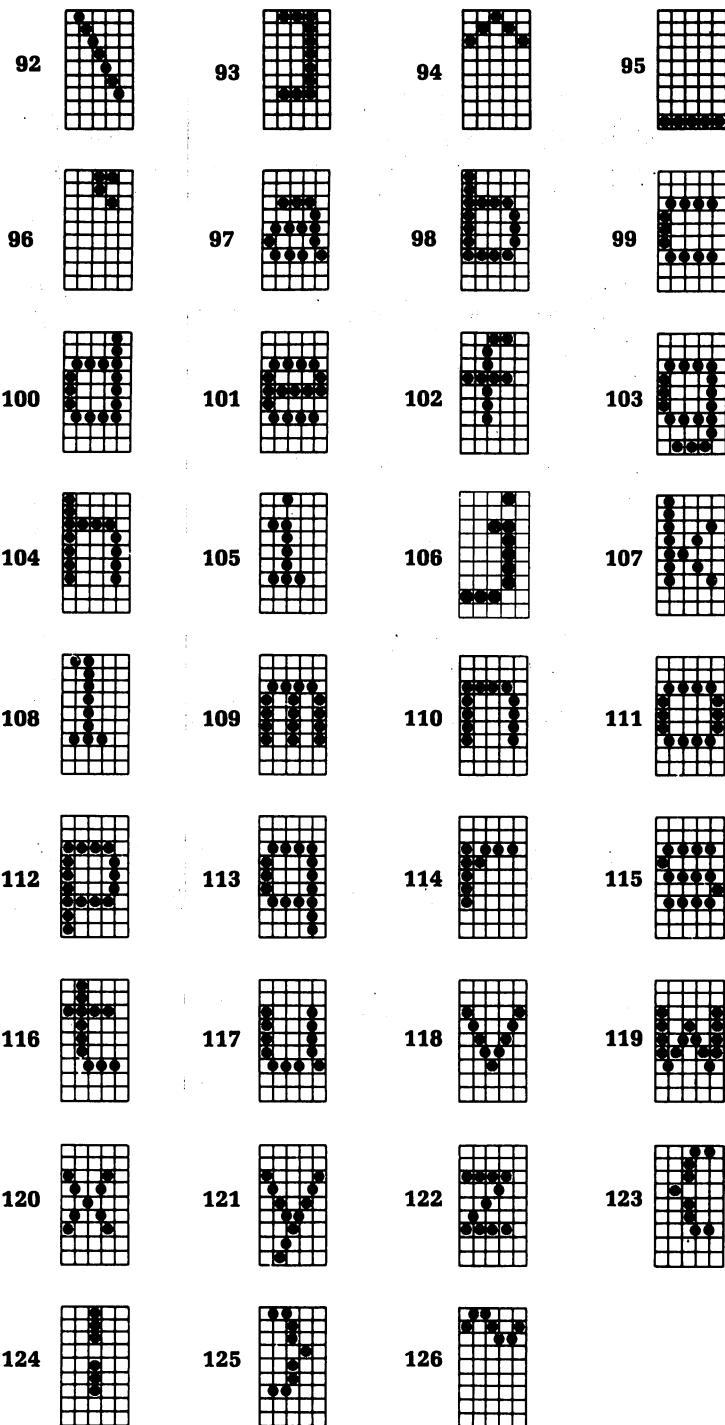
APPENDIX C

CHARACTER STYLE CHARTS

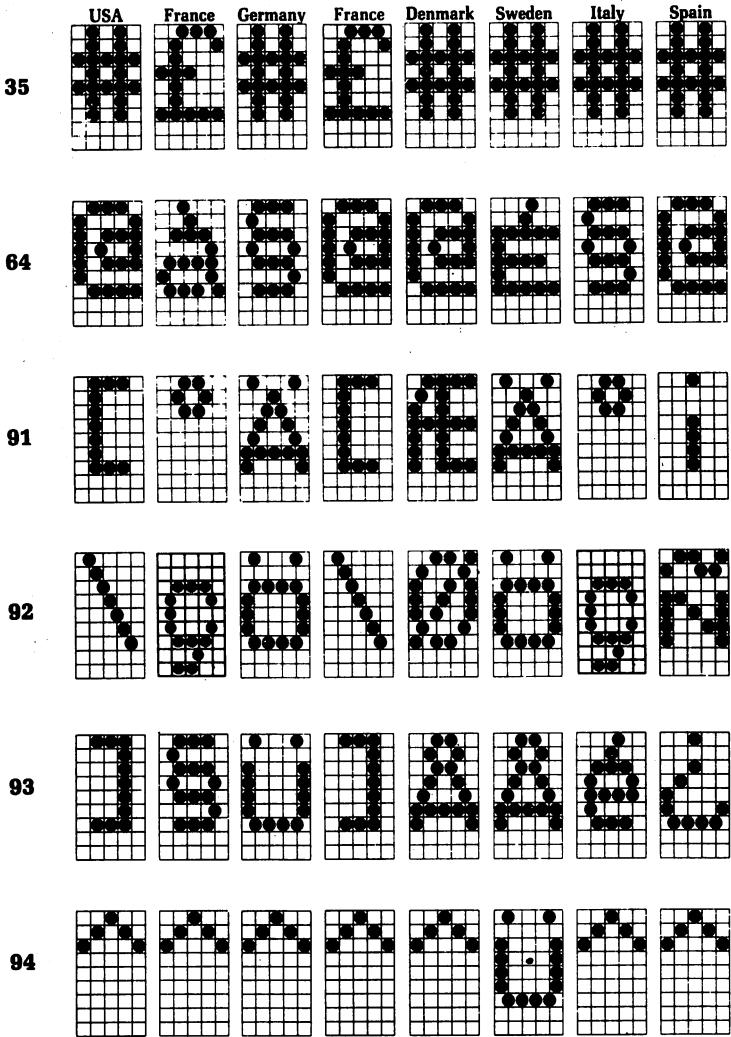
■ Standard Characters

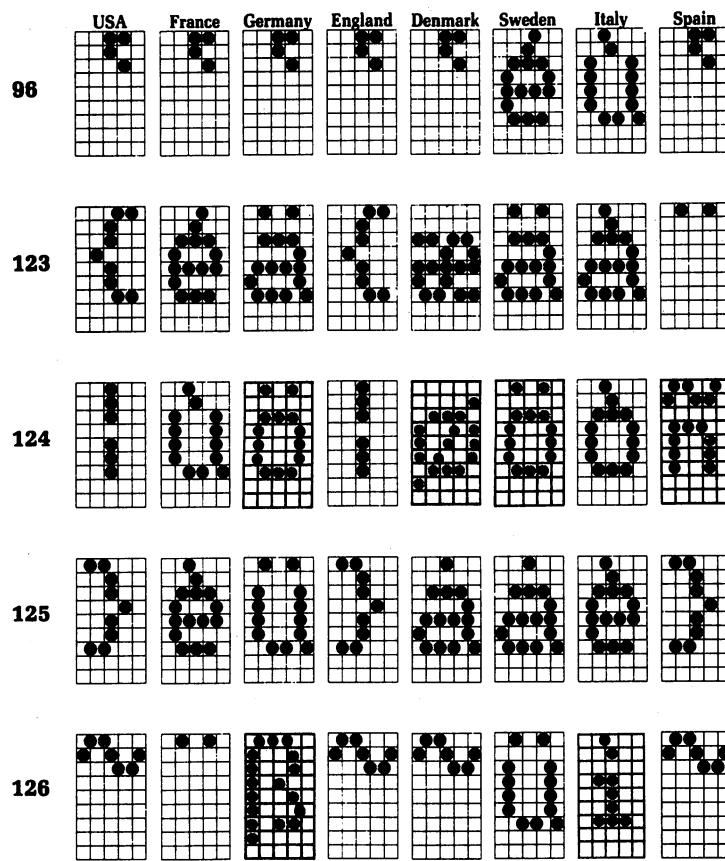




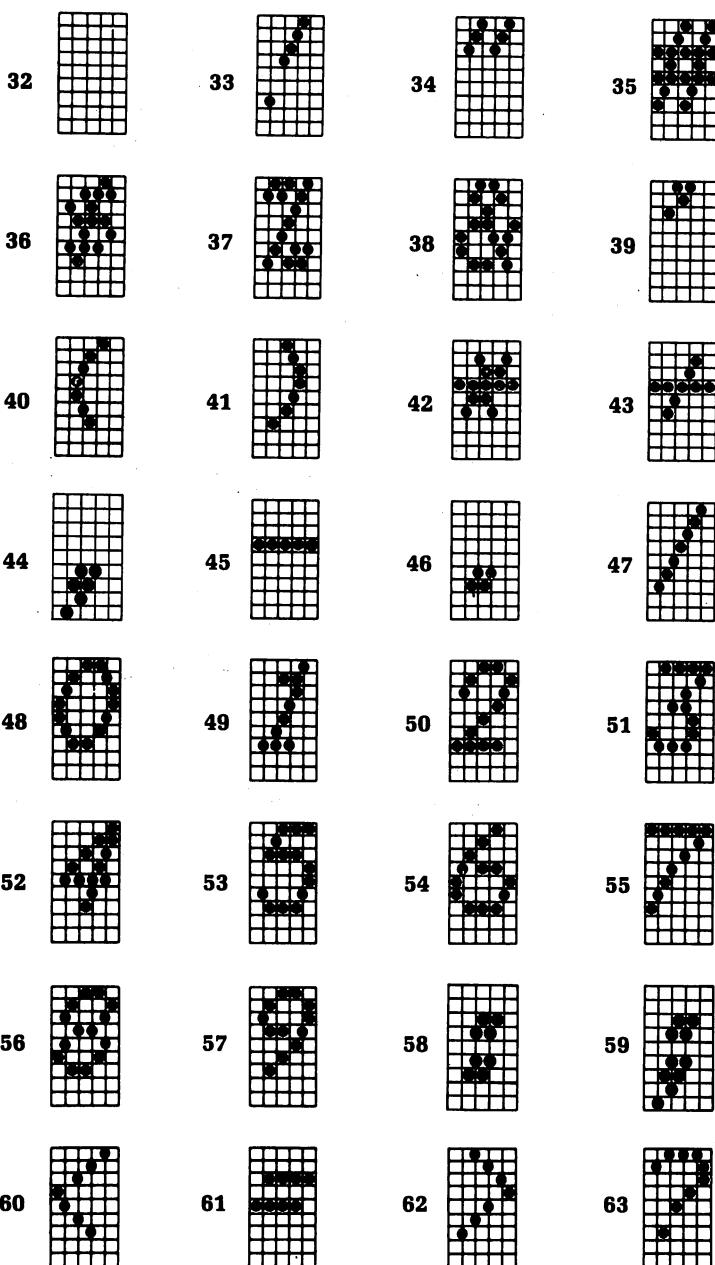


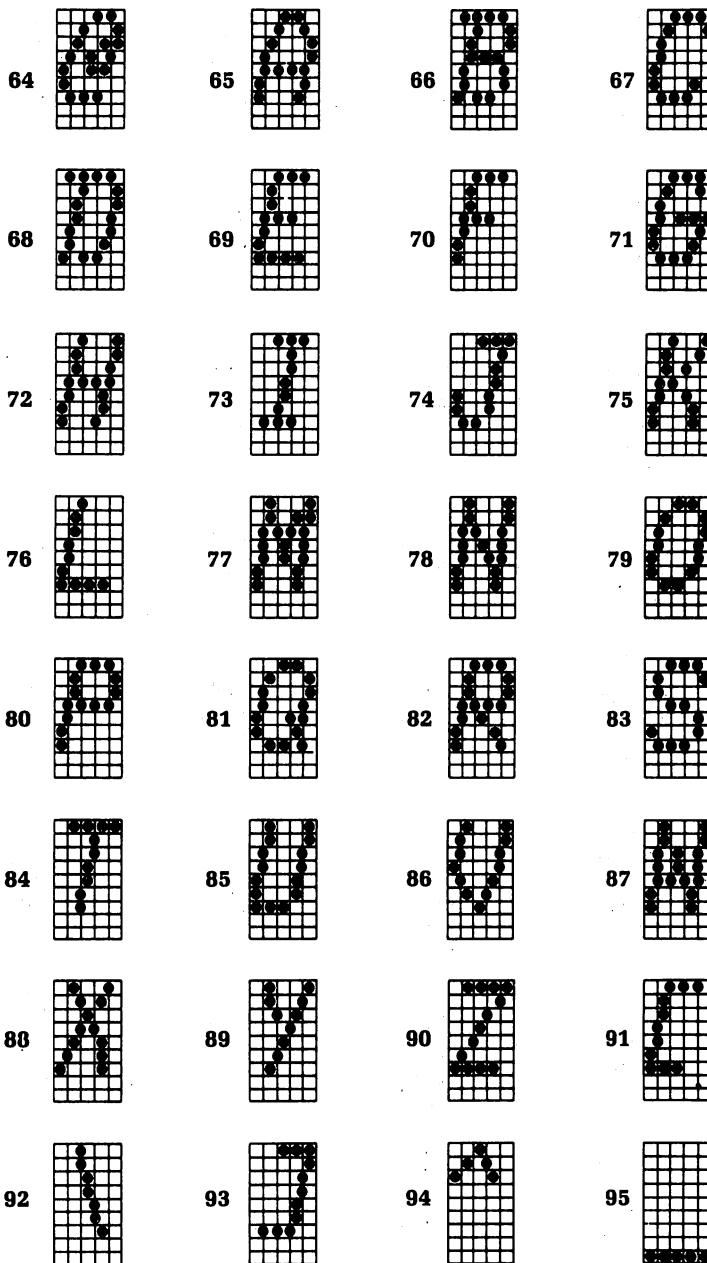
■ International Characters

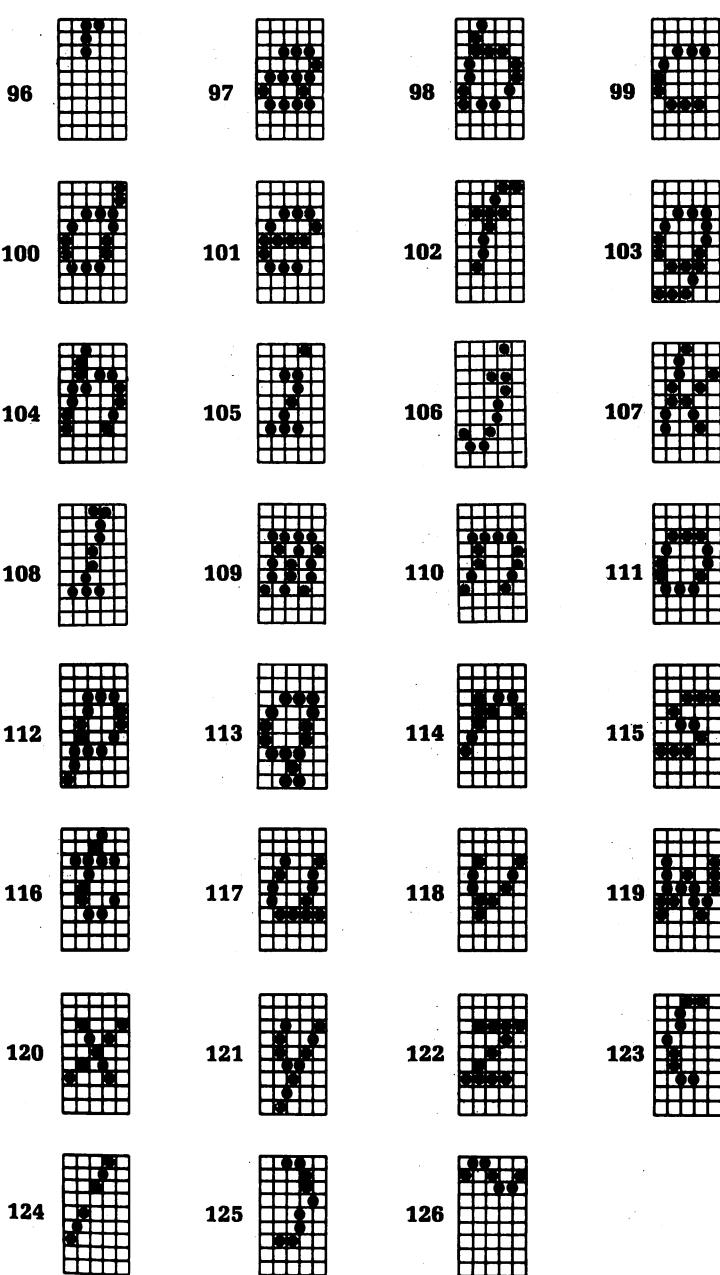




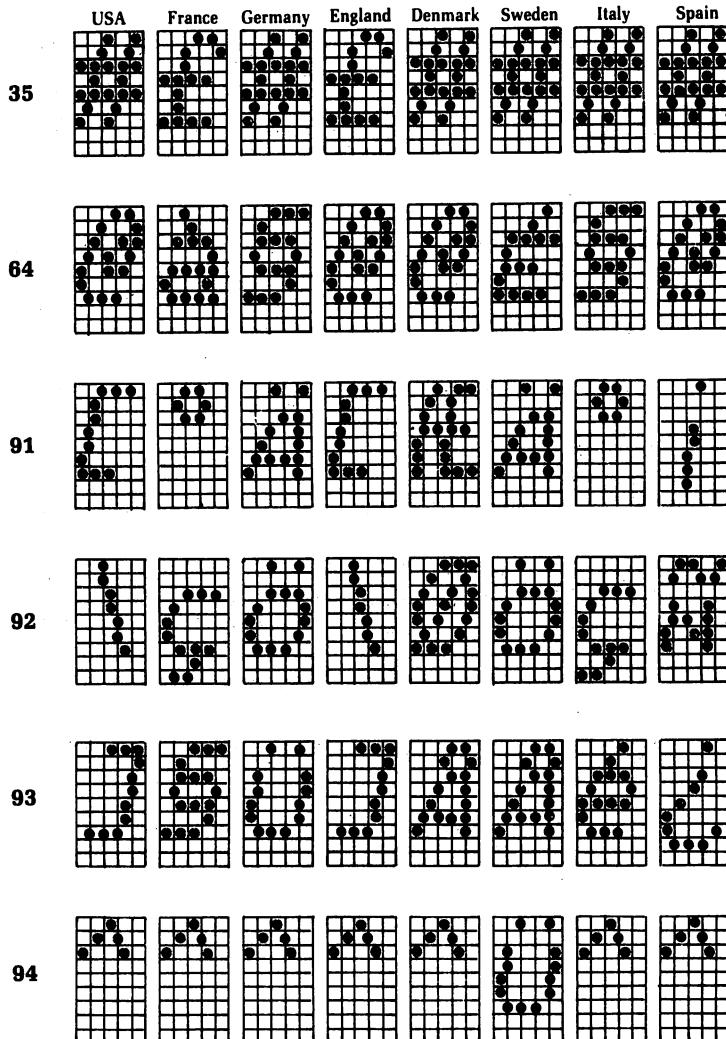
■ Italic Characters

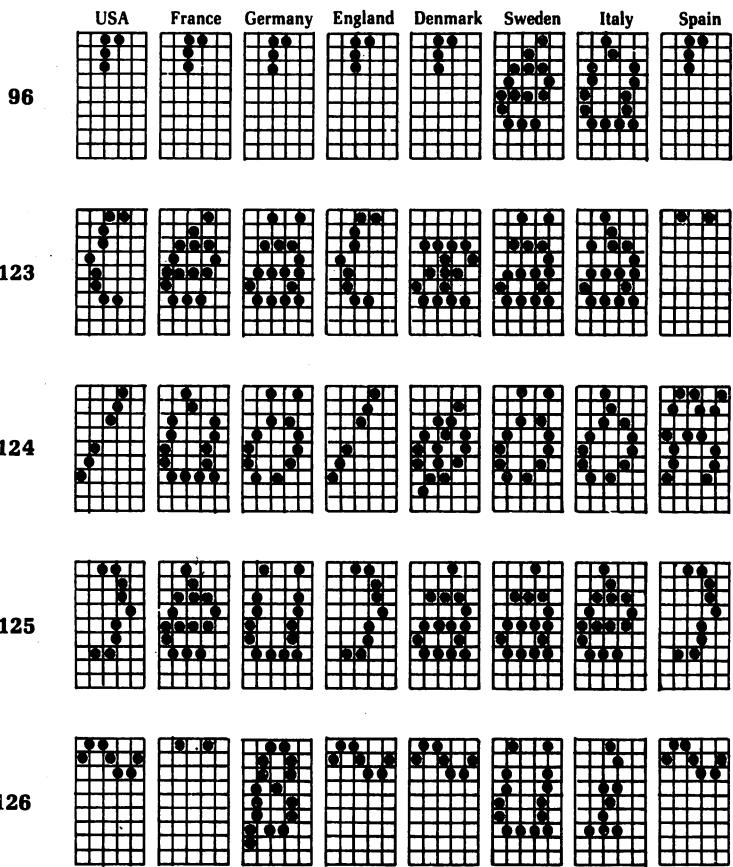




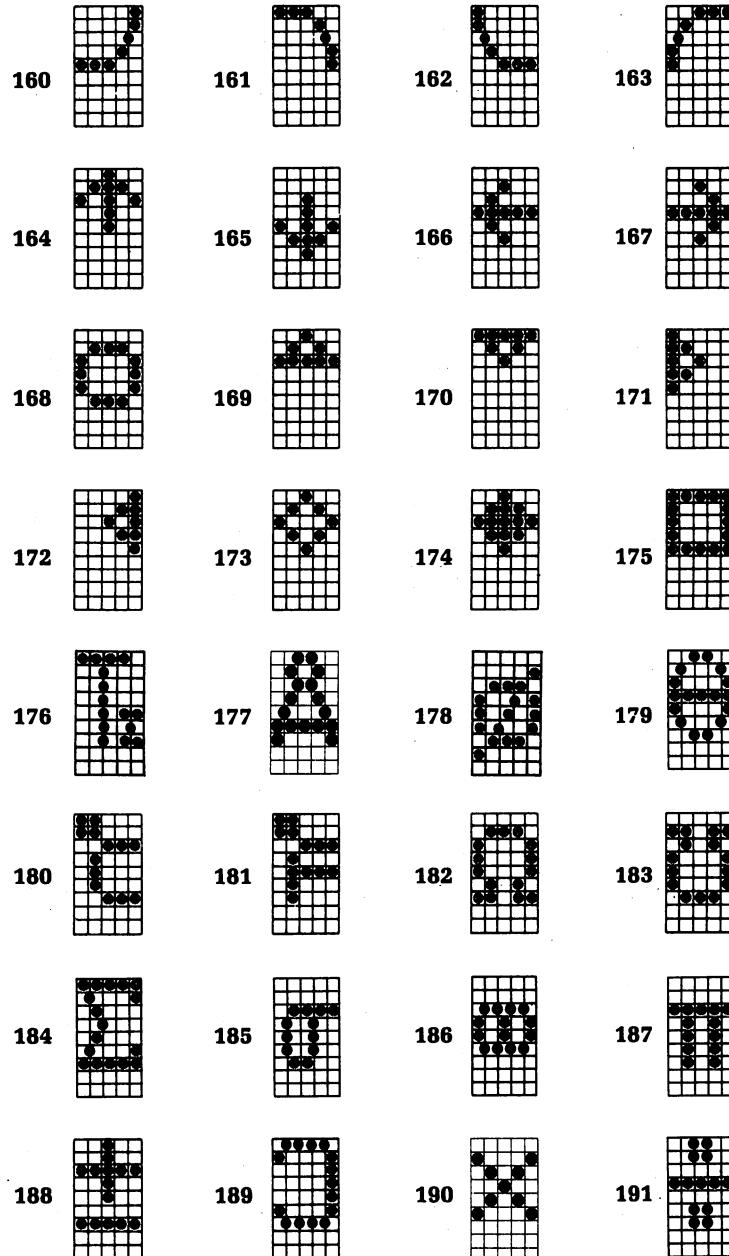


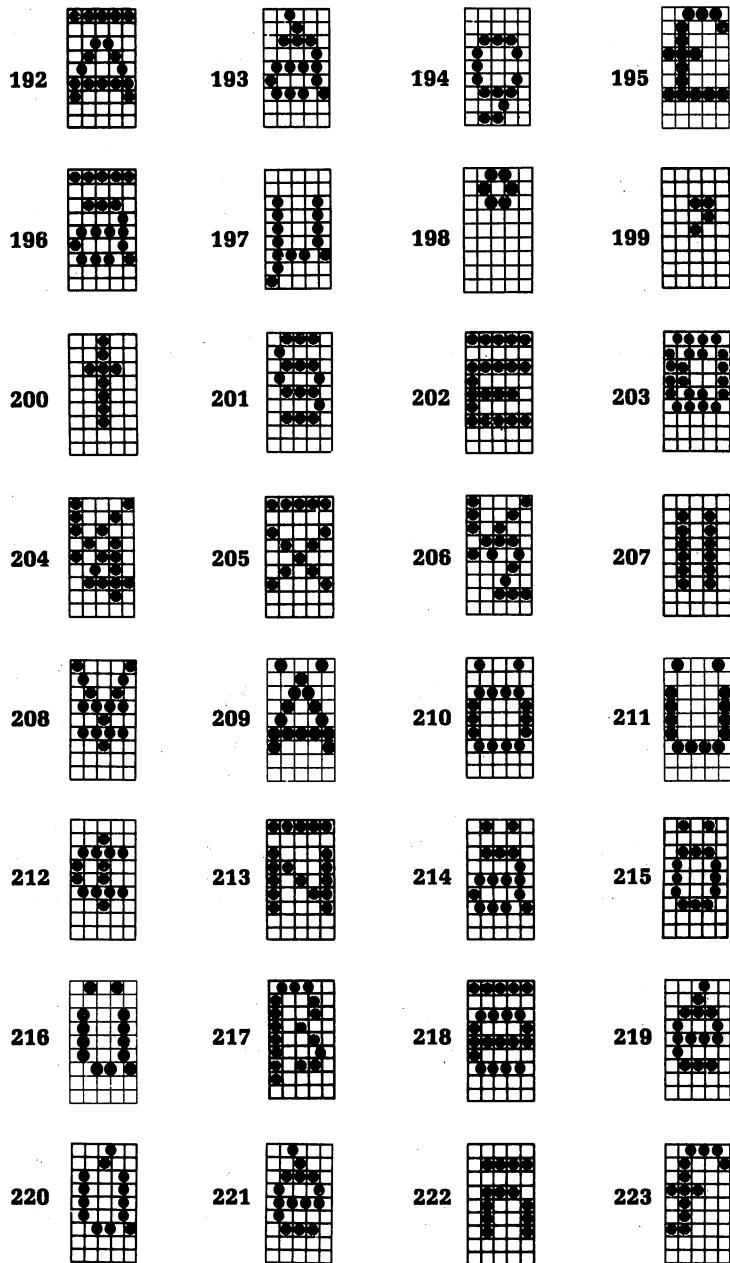
■ Italic International Characters

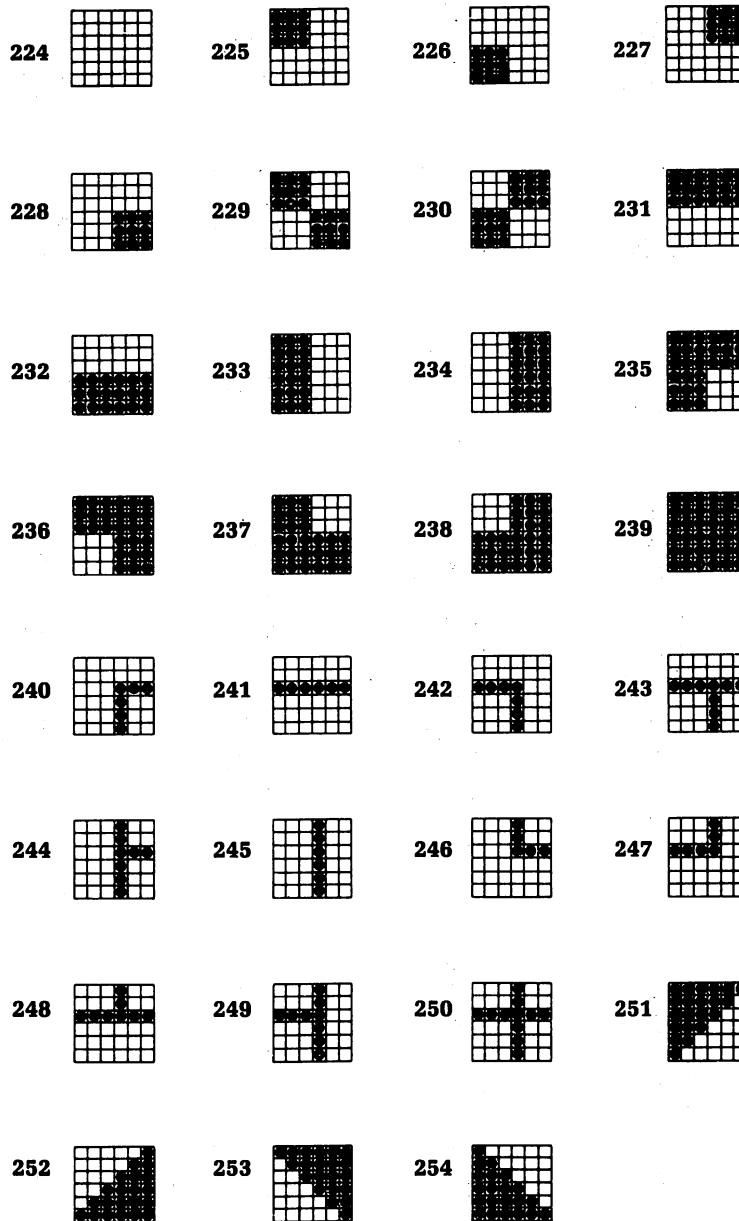




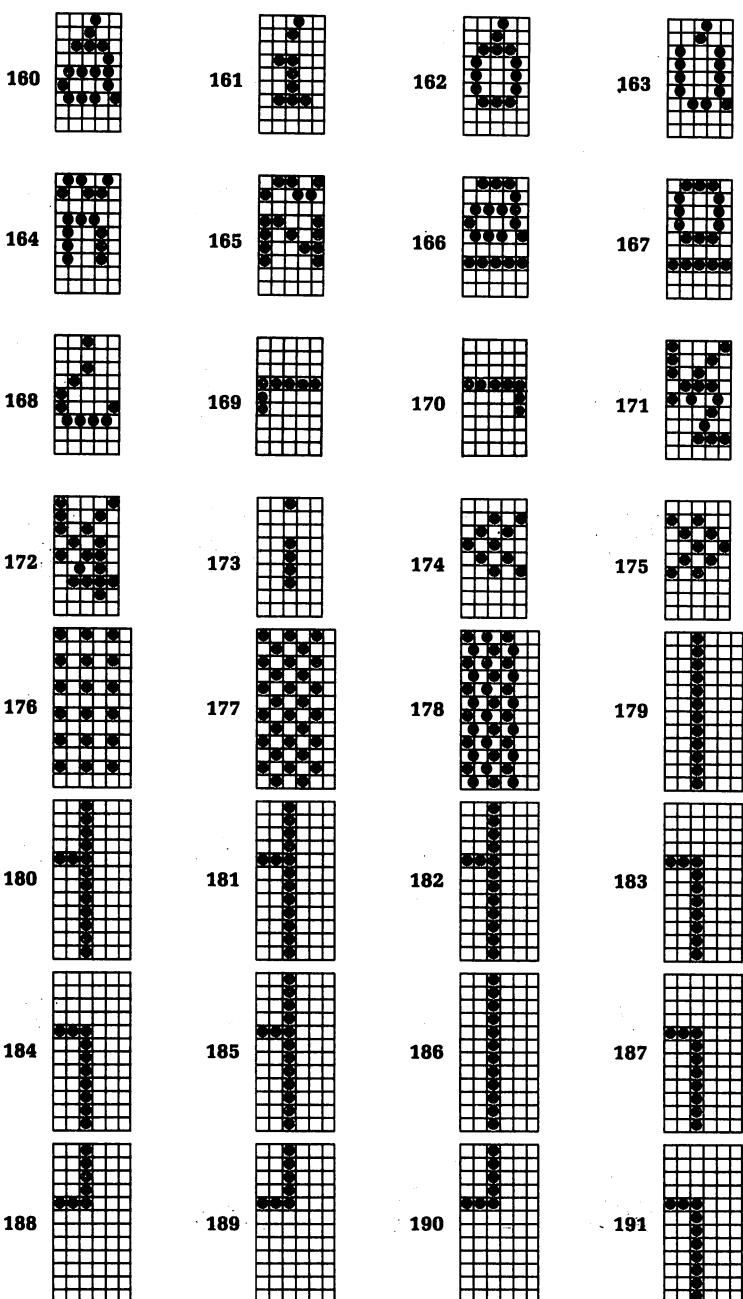
■ Special Characters (for STAR mode)

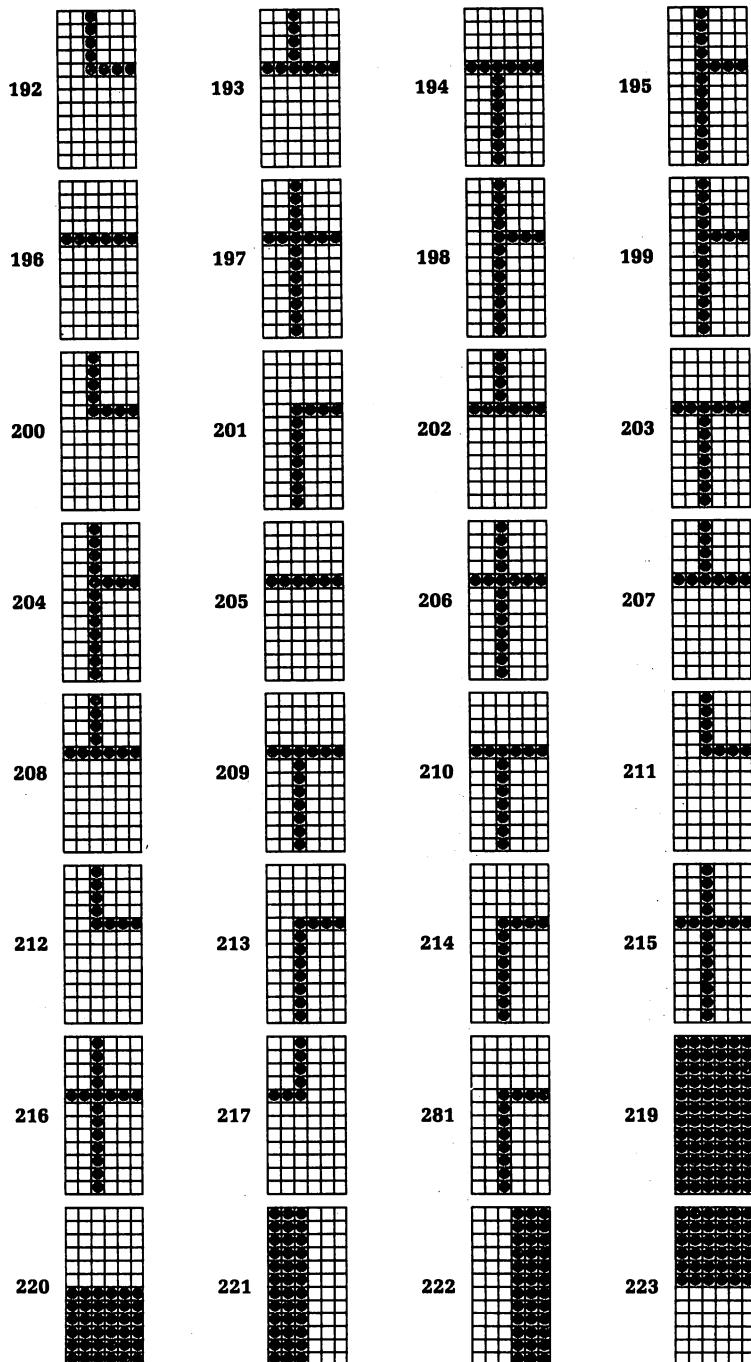


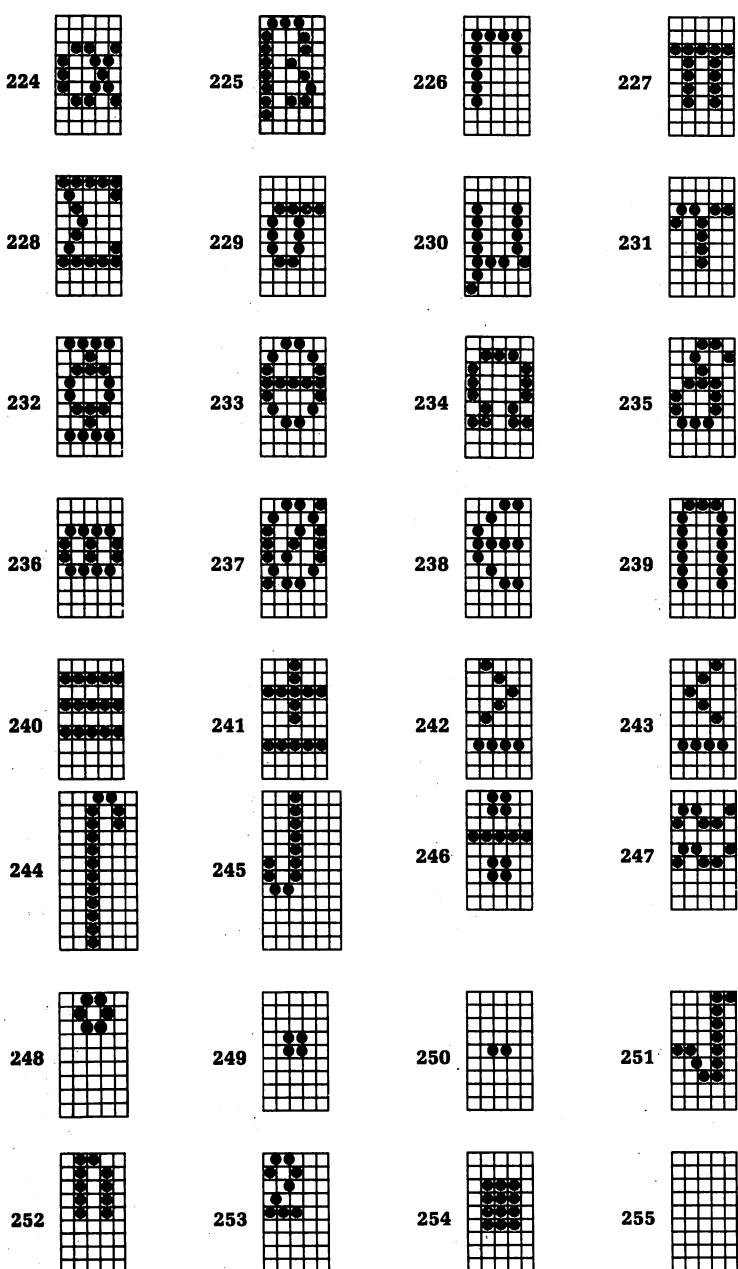




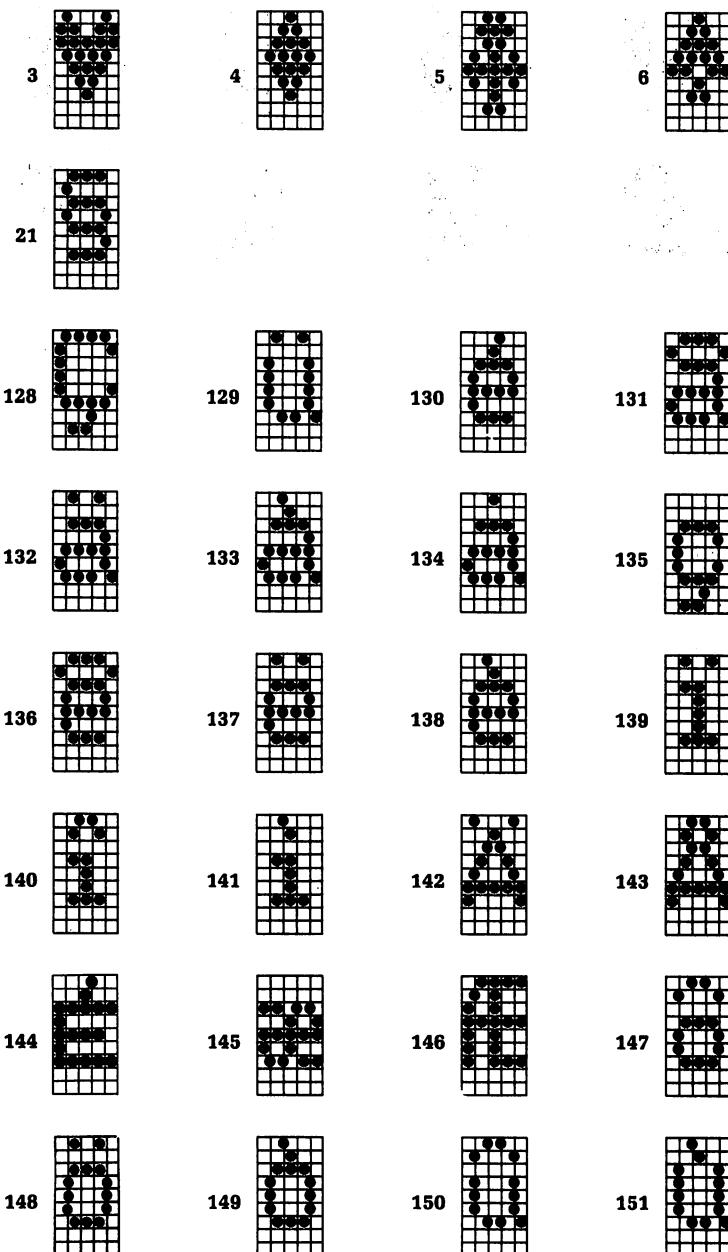
■ Special Characters (for IBM mode)

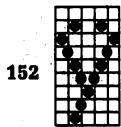




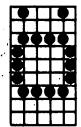


■ Special Characters (for IBM character set #2)

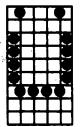




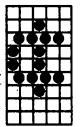
152



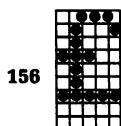
153



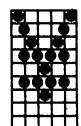
154



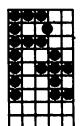
155



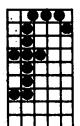
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APPENDIX D

FUNCTION CODE

REFERENCE

The purpose of this Appendix is to provide a quick reference for the various functions available on the SG-10 and SG-15. The descriptions of the codes appear in the following format:

PURPOSE:	Tells what the function code does.
CODE: (decimal ASCII)	Control code mnemonic
(hex ASCII)	ASCII decimal equivalent
	Hexadecimal equivalent
REMARKS:	Details how the command is used.
REFERENCE:	Tells which chapter of the manual describes the command in greater detail

There are several commands that require that you specify a value (or values) to SG-10/15. In these cases, we have used an italic "n" or "m" to indicate a variable. You should insert the ASCII code for proper value here.

COMMANDS TO CONTROL PRINT STYLE

These commands are used to control the font style, the print pitch, and special effects.

■ Font style controls

PURPOSE: Select the standard character set.

CODE:

STAR mode	<ESC>	"5"
(decimal ASCII)	27	53
(hex ASCII)	1B	35
IBM mode	<ESC>	"I" 0
(decimal ASCII)	27	73 0
(hex ASCII)	1B	49 00

REMARKS: This command causes the printer to cancel the italic character set and select instead the standard character set. You can select the standard character set as the power-on default by turning DIP switches 1-2 and 2-2 on.

NOTE: The character "0" (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.

REFERENCE: Chapter 5

PURPOSE: Select the italic character set.

CODE:

STAR mode	<ESC>	"4"
(decimal ASCII)	27	52
(hex ASCII)	1B	34
IBM mode	<ESC>	"I" 1
(decimal ASCII)	27	73 1
(hex ASCII)	1B	49 01

REMARKS: This command selects the italic character set. You can select the italic character set as the power-on default by turning DIP switch 1-2 off and DIP switch 2-2 on.

NOTE: The character "1" (decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.

REFERENCE: Chapter 5

PURPOSE:	Select the character set #1.		
CODE:			
STAR mode	(N/A)	<ESC>	"7"
IBM mode		27	55
(decimal ASCII)		1B	37
(hex ASCII)			
REMARKS:	This command causes the printer to cancel character set #2 and select instead character set #1. You can select character set #1 as the power-on default by turning DIP switch 1-2 on and DIP switch 2-2 off.		
REFERENCE:	Chapter 8		
PURPOSE:	Select #2 character set.		
CODE:			
STAR mode	(N/A)	<ESC>	"6"
IBM mode		27	54
(decimal ASCII)		1B	36
(hex ASCII)			
REMARKS:	This command selects character set #2. You can select character set #2 as the power-on default by turning DIP switches 1-2 and 2-2 off.		
REFERENCE:	Chapter 8		

PURPOSE: Select an international character set.

CODE:

STAR mode	<ESC>	"7"	n
(decimal ASCII)	27	55	n
(hex ASCII)	1B	37	n
IBM mode	<ESC>	"R"	n
(decimal ASCII)	27	82	n
(hex ASCII)	1B	52	n

REMARKS:

This command causes the printer to select an international character set determined by the value of n as shown in the table below:

<i>n</i>	Character set	<i>n</i>	Character set
0	U.S.A.	4	Denmark
1	France	5	Sweden
2	Germany	6	Italy
3	England	7	Spain

You can select a particular international character set as a power-on default by adjusting the settings of DIP switches 1-6, 1-7, and 1-8.

REFERENCE:

Chapter 8

PURPOSE: Select the NLQ (Near Letter Quality) character set.

CODE:

STAR mode	<ESC>	"B"	4
(decimal ASCII)	27	66	4
(hex ASCII)	1B	42	04
IBM mode	<ESC>	"4"	
(decimal ASCII)	27	52	
(hex ASCII)	1B	34	

REMARKS:

This command causes all subsequent printing to be done with the NLQ (Near Letter Quality) character set. This character set cannot be used in conjunction with other font styles or special print modes except for underlining. You can set NLQ characters as the power-on default by turning DIP switch 1-4 off.

REFERENCE:

Chapter 5

✓P

PURPOSE: Cancel the NLQ character set.

CODE:

STAR mode	<ESC>	"B"	5
(decimal ASCII)	27	66	5
(hex ASCII)	1B	42	05
IBM mode	<ESC>	"5"	
(decimal ASCII)	27	53	
(hex ASCII)	1B	35	

REMARKS: This command causes the printer to cancel the NLQ character set and return to the standard (also known as "draft") character set.

REFERENCE: Chapter 5

■ Font pitch controls

PURPOSE: Set the print pitch to pica (10 characters/inch).

CODE:

STAR mode	<ESC>	"B"	1
(decimal ASCII)	27	66	1
(hex ASCII)	1B	42	01
IBM mode	<ESC>	"P"	
(decimal ASCII)	27	80	
(hex ASCII)	1B	50	

REMARKS: This command causes all subsequent printing to be done in pica type. This command also sets the maximum number of print columns to 80 on the SG-10 and 136 on the SG-15. You can select pica type as the power-on default by turning DIP switch 1-3 on.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to elite (12 characters/inch).

CODE:

STAR mode	<ESC>	"B"	2
(decimal ASCII)	27	66	2
(hex ASCII)	1B	42	02
IBM mode	<ESC>	"M"	
(decimal ASCII)	27	77	
(hex ASCII)	1B	4D	

REMARKS: This command causes all subsequent printing except NLQ characters to be done in elite type. This command also sets the maximum number of print columns to 96 on the SG-10 and 163 on the SG-15.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to condensed (17 characters/inch).

CODE:

STAR mode	<ESC>	<SI>	
(decimal ASCII)	27	15	
(hex ASCII)	1B	0F	
IBM mode	<ESC>	<SI>	
(decimal ASCII)	27	15	
(hex ASCII)	1B	0F	

REMARKS: This command causes all subsequent printing except NLQ characters to be done in condensed type of 17 characters per inch. This command also sets the maximum number of print columns to 136 on the SG-10 and 233 on the SG-15. You can select condensed type as the power-on default by turning DIP switch 1-3 off.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to pica (10 characters/inch).

CODE:

STAR mode	< DC2 >
(decimal ASCII)	18
(hex ASCII)	12
IBM mode	< DC2 >
(decimal ASCII)	18
(hex ASCII)	12

REMARKS: This command is the same as <ESC> "B" 1 in STAR mode or <ESC> "P" in IBM mode, but can be used in applications where a single-character command is required.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to condensed (17 characters/inch).

CODE:

STAR mode	< SI >
(decimal ASCII)	15
(hex ASCII)	0F
IBM mode	< SI >
(decimal ASCII)	15
(hex ASCII)	0F

REMARKS: This command is the same as <ESC> <SI>, but can be used in applications where a single-character command is required.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to condensed (17 characters/inch).

CODE:

STAR mode	< ESC >	"B"	3
(decimal ASCII)	27	66	3
(hex ASCII)	1B	42	03
IBM mode	(N/A)		

REMARKS: Same as <ESC> <SI>, above.

REFERENCE: Chapter 5

PURPOSE: Set the print pitch to proportional

CODE:

STAR mode	<ESC>	"p"	1
(decimal ASCII)	112	112	1
(hex ASCII)	1B	70	01
IBM mode	<ESC>	"p"	1
(decimal ASCII)	27	112	1
(hex ASCII)	1B	70	01

REMARKS:

This command causes all subsequent printing except NLQ characters to be done with proportional spacing.

NOTE: The character "1" (decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.

REFERENCE:

Chapter 5

PURPOSE: Cancel the proportional spacing

CODE:

STAR mode	<ESC>	"p"	0
(decimal ASCII)	27	112	0
(hex ASCII)	1B	70	00
IBM mode	<ESC>	"p"	0
(decimal ASCII)	27	112	0
(hex ASCII)	1B	70	00

REMARKS:

This command cancels the proportional spacing and returns the print pitch to the previous set.

NOTE: The character "0" (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.

REFERENCE:

Chapter 5

PURPOSE: Set the printer to expanded print.

CODE:

STAR mode	<ESC>	"W"	1
(decimal ASCII)	27	87	1
(hex ASCII)	1B	57	01
IBM mode	<ESC>	"W"	1
(decimal ASCII)	27	87	1
(hex ASCII)	1B	57	01

REMARKS:

This command causes all subsequent printing except NLQ characters to be in expanded type. The size of the type is determined by the normal type size at the time the command is sent:

	Normal	Expanded
Pica	10 CPI	5CPI
Elite	12 CPI	6 CPI
Condensed	17 CPI	8.5 CPI

NOTE: The character "1"(decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.

REFERENCE: Chapter 5

PURPOSE: Set the printer to expanded print for the remainder of the current line.

CODE:

STAR mode	<SO>
(decimal ASCII)	14
(hex ASCII)	0E
IBM mode	<SO>
(decimal ASCII)	14
(hex ASCII)	0E

REMARKS:

This command causes the printer to print expanded characters until a carriage return is sent. It can also be cancelled with <DC4>. The character widths are shown above in the description of <ESC> "W" 1 command.

REFERENCE: Chapter 5

PURPOSE: Set the printer to expanded print for the remainder of the current line.

CODE:

STAR mode	< ESC >	< SO >
(decimal ASCII)	27	14
(hex ASCII)	1B	0E
IBM mode	< ESC >	< SO >
(decimal ASCII)	27	14
(hex ASCII)	1B	0E

REMARKS: Same as < SO >, above.

REFERENCE: Chapter 5

PURPOSE: Cancels expanded print.

CODE:

STAR mode	< ESC >	“W”	0
(decimal ASCII)	27	87	0
(hex ASCII)	1B	57	00
IBM mode	< ESC >	“W”	0
(decimal ASCII)	27	87	0
(hex ASCII)	1B	57	00

REMARKS: This command resets the print size to whatever it was before being set to expanded print.
NOTE: The character “0” (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.

REFERENCE: Chapter 5

PURPOSE: Cancels expanded print.

CODE:

STAR mode	< DC4 >
(decimal ASCII)	20
(hex ASCII)	14
IBM mode	< DC4 >
(decimal ASCII)	20
(hex ASCII)	14

REMARKS: This command cancels one line expanded printing set with < SO >.

REFERENCE: Chapter 5

■ Special print modes

PURPOSE: Select double-strike printing.

CODE:

STAR mode	<ESC>	"G"
(decimal ASCII)	27	71
(hex ASCII)	1B	47
IBM mode	<ESC>	"G"
(decimal ASCII)	27	71
(hex ASCII)	1B	47

REMARKS:

This command causes all subsequent characters except NLQ characters to be printed in double-strike. Double-strike causes all characters to be printed once, the paper moved up 1/144 inch, the characters reprinted. Shifting in and out of double-strike mode on the same line can cause the line to slant slightly.

REFERENCE:

Chapter 5

PURPOSE:

Cancel double-strike printing.

CODE:

STAR mode	<ESC>	"H"
(decimal ASCII)	27	72
(hex ASCII)	1B	48
IBM mode	<ESC>	"H"
(decimal ASCII)	27	72
(hex ASCII)	1B	48

REMARKS:

This command cancels double-strike printing and returns the printer to its previous print style.

REFERENCE:

Chapter 5

PURPOSE: Select emphasized printing.

CODE:

STAR mode	<ESC>	"E"
(decimal ASCII)	27	69
(hex ASCII)	1B	45
IBM mode	<ESC>	"E"
(decimal ASCII)	27	69
(hex ASCII)	1B	45

REMARKS: This command causes all subsequent characters except NLQ characters to be printed in emphasized print. Emphasized print can only be used with pica-sized characters, or enlarged pica-sized characters (10 CPI and 5 CPI), and cannot be used with superscripts or subscripts.

REFERENCE: Chapter 5

PURPOSE: Cancel emphasized printing.

CODE:

STAR mode	<ESC>	"F"
(decimal ASCII)	27	70
(hex ASCII)	1B	46
IBM mode	<ESC>	"F"
(decimal ASCII)	27	70
(hex ASCII)	1B	46

REMARKS: This command cancels emphasized printing and returns the printer to normal printing.

REFERENCE: Chapter 5

PURPOSE:	Select underlining.		
CODE:			
STAR mode	<ESC>	“—”	1
(decimal ASCII)	27	45	1
(hex ASCII)	1B	2D	01
IBM mode	<ESC>	“—”	1
(decimal ASCII)	27	45	1
(hex ASCII)	1B	2D	01
REMARKS:	This command causes all subsequent characters printed to be automatically underlined. Spaces are also underlined. NOTE: The character “1”(decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.		
REFERENCE:	Chapter 5		
PURPOSE:	Cancel underlining.		
CODE:			
STAR mode	<ESC>	“—”	0
(decimal ASCII)	27	45	0
(hex ASCII)	1B	2D	00
IBM mode	<ESC>	“—”	0
(decimal ASCII)	27	45	0
(hex ASCII)	1B	2D	00
REMARKS:	This command cancels underlining and returns the printer to its previous print style. NOTE: The character “0” (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.		
REFERENCE:	Chapter 5		

PURPOSE:	Select superscripts.		
CODE:			
STAR mode	<ESC>	"S"	0
(decimal ASCII)	27	83	0
(hex ASCII)	1B	53	00
IBM mode	<ESC>	"S"	0
(decimal ASCII)	27	83	0
(hex ASCII)	1B	53	00

REMARKS:	This command causes all subsequent characters to be printed as superscripts. While in superscript mode, the normal bi-directional printing is cancelled and replaced with uni-directional printing. Printing is also set to double-strike mode. Superscripts may be used in conjunction with the italic font, and in pica, elite, and condensed pitches. It may not, however, be used in conjunction with emphasized print, enlarged print, or NLQ characters.		
	NOTE: The character "0" (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.		

REFERENCE: Chapter 5

PURPOSE:	Select subscripts.		
CODE:			

STAR mode	<ESC>	"S"	1
(decimal ASCII)	27	83	1
(hex ASCII)	1B	53	01
IBM mode	<ESC>	"S"	1
(decimal ASCII)	27	83	1
(hex ASCII)	1B	53	01

REMARKS:	This command causes all subsequent characters to be printed as subscripts. The same conditions and restrictions apply for subscripts as do for superscripts.		
	NOTE: The character "1"(decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.		

REFERENCE Chapter 5

PURPOSE:	Cancel superscripts and subscripts.		
CODE:			
STAR mode	<ESC>	"T"	
(decimal ASCII)	27	84	
(hex ASCII)	1B	54	
IBM mode	<ESC>	"T"	
(decimal ASCII)	27	84	
(hex ASCII)	1B	54	
REMARKS:	This command cancels either superscript or subscript mode. It also cancels the uni-directional printing and double-strike which the mode had set.		
REFERENCE:	Chapter 5		
PURPOSE:	Select master print mode		
CODE:			
STAR mode	<ESC>	"?"	<i>n</i>
(decimal ASCII)	27	63	<i>n</i>
(hex ASCII)	1B	3F	<i>n</i>
IBM mode	<ESC>	"!"	<i>n</i>
(decimal ASCII)	27	33	<i>n</i>
(hex ASCII)	1B	21	<i>n</i>
REMARKS:	This command selects one of sixteen unique print mode combinations, determined by the value of <i>n</i> , which must be between 0 and 255. See Master Print Chart (Table 5-8) for <i>n</i> values.		
REFERENCE:	Chapter 5		

COMMANDS TO CONTROL VERTICAL POSITION OF PRINT HEAD

These commands are used to move the paper relative to the location of the print head. By moving the paper up, the print head, in effect, moves down the page.

■ Line feed controls

PURPOSE: Advance the paper one line (Line Feed).

CODE:

STAR mode	<LF>
(decimal ASCII)	10
(hex ASCII)	0A
IBM mode	<LF>
(decimal ASCII)	10
(hex ASCII)	0A

REMARKS: The actual distance advanced by the line feed is set through various codes which can be sent (see below). When DIP switch 2-3 is "off" a line feed is automatically generated whenever the printer receives a carriage return.

REFERENCE: Chapter 6

PURPOSE: Change the line spacing to 1/8 inch.

CODE:

STAR mode	<ESC>	"0"
(decimal ASCII)	27	48
(hex ASCII)	1B	30
IBM mode	<ESC>	"0"
(decimal ASCII)	27	48
(hex ASCII)	1B	30

REMARKS: This command sets the distance the paper advances during all subsequent line feeds to 1/8 inch.

REFERENCE: Chapter 6

PURPOSE: Change the line spacing to 7/72 inch.

CODE:

STAR mode	<ESC>	"1"
(decimal ASCII)	27	49
(hex ASCII)	1B	31
IBM mode	<ESC>	"1"
(decimal ASCII)	27	49
(hex ASCII)	1B	31

REMARKS: This command sets the actual distance the paper advances during all subsequent line feeds to 7/72 inch.

REFERENCE: Chapter 6

PURPOSE: Change the line spacing to 1/6 inch.

CODE:

STAR mode	<ESC>	"2"
(decimal ASCII)	27	50
(hex ASCII)	1B	32
IBM mode	(N/A)	

REMARKS: This command sets the actual distance the paper advances during all subsequent line feeds to 1/6 inch.

REFERENCE: Chapter 6

PURPOSE: Change the line spacing to $n/72$ inch.

CODE:

STAR mode	<ESC>	"A"	n
(decimal ASCII)	27	65	n
(hex ASCII)	1B	41	n
IBM mode	(N/A)		

REMARKS: This command sets the distance the paper advances during all subsequent line feeds to $n/72$ inch. The value of n must be between 0 and 255.

REFERENCE: Chapter 6

PURPOSE:	Define the line spacing to $n/72$ inch.		
CODE:			
STAR mode	(N/A)		
IBM mode	<ESC>	"A"	<i>n</i>
(decimal ASCII)	27	65	<i>n</i>
(hex ASCII)	1B	41	<i>n</i>
REMARKS:	This command defines the distance the paper advances during all subsequent line feeds to $n/72$ inch. The value of <i>n</i> must be between 0 and 255. This command must be used in conjunction with <ESC> "2" which activates the <ESC> "A" definition.		
REFERENCE	Chapter 6		
PURPOSE:	Use <ESC> "A" definition.		
CODE:			
STAR mode	(N/A)		
IBM mode	<ESC>	"2"	
(decimal ASCII)	27	50	
(hex ASCII)	1B	32	
REMARKS:	This command activates the line spacing defined in the <ESC> "A" <i>n</i> command. If the <ESC> "A" command has not been defined, the line spacing is changed to 1/6 inch.		
REFERENCE	Chapter 6		
PURPOSE:	Change the line spacing to $n/144$ inch.		
CODE:			
STAR mode	<ESC>	"3"	<i>n</i>
(decimal ASCII)	27	51	<i>n</i>
(hex ASCII)	1B	33	<i>n</i>
IBM mode	(N/A)		
REMARKS:	This command sets the actual distance the paper advances during all subsequent line feeds to $n/144$ inch. The value of <i>n</i> must be between 0 and 255.		
REFERENCE:	Chapter 6		

PURPOSE: Change the line spacing to $n/216$ inch.

CODE:

STAR mode	(N/A)		
IBM mode	<ESC>	"3"	<i>n</i>
(decimal ASCII)	27	51	<i>n</i>
(hex ASCII)	1B	33	<i>n</i>

REMARKS: This command sets the actual distance the paper advances during all subsequent line feeds $n/216$ inch. The value of *n* must be between 0 and 255.

REFERENCE: Chapter 6

PURPOSE: Send a one-time line feed of $n/144$ inch.

CODE:

STAR mode	<ESC>	"J"	<i>n</i>
(decimal ASCII)	27	74	<i>n</i>
(hex ASCII)	1B	4A	<i>n</i>
IBM mode	(N/A)		

REMARKS: This command causes the printer to advance the paper $n/144$ inch. It does not change the current value of the line spacing. The value of *n* must be between 0 and 255.

REFERENCE: Chapter 6

PURPOSE: Send a one-time line feed of $n/216$ inch.

CODE:

STAR mode	(N/A)		
IBM mode	<ESC>	"J"	<i>n</i>
(decimal ASCII)	27	74	<i>n</i>
(hex ASCII)	1B	4A	<i>n</i>

REMARKS: This command causes the printer to advance the paper $n/216$ inch. It does not change the current value of the line spacing. The value of *n* must be between 0 and 255.

REFERENCE: Chapter 6

■ Form feed controls

PURPOSE: Advance paper to top of next page (Form Feed).

CODE:

STAR mode	< FF >
(decimal ASCII)	12
(hex ASCII)	0C
IBM mode	< FF >
(decimal ASCII)	12
(hex ASCII)	0C

REMARKS:

The actual length of a page ejected by a form feed is set either by the setting of DIP switch 1-1 or through various codes which can be sent (see below).

REFERENCE:

Chapter 6

PURPOSE: Set page length to *n* lines.

CODE:

STAR mode	< ESC >	"C"	<i>n</i>
(decimal ASCII)	27	67	<i>n</i>
(hex ASCII)	1B	43	<i>n</i>
IBM mode	< ESC >	"C"	<i>n</i>
(decimal ASCII)	27	67	<i>n</i>
(hex ASCII)	1B	43	<i>n</i>

REMARKS:

This command sets the length of all subsequent pages to *n* lines. The value of *n* must be between 1 and 127.

REFERENCE:

Chapter 6

PURPOSE: Set page length to *n* inches.

CODE:

STAR mode	<ESC>	"C"	0	<i>n</i>
(decimal ASCII)	27	67	0	<i>n</i>
(hex ASCII)	1B	43	00	<i>n</i>
IBM mode	<ESC>	"C"	0	<i>n</i>
(decimal ASCII)	27	67	0	<i>n</i>
(hex ASCII)	1B	43	00	<i>n</i>

REMARKS:

This command sets the length of all subsequent pages to *n* inches. The value of *n* must be between 1 and 32. You can select a power-on default form length of 11 inches or 12 inches by setting DIP switch 1-1.

REFERENCE:

Chapter 6

PURPOSE:

Set the top margin.

CODE:

STAR mode	<ESC>	"R"	<i>n</i>
(decimal ASCII)	27	82	<i>n</i>
(hex ASCII)	1B	52	<i>n</i>
IBM mode	<ESC>	"r"	<i>n</i>
(decimal ASCII)	27	114	<i>n</i>
(hex ASCII)	1B	72	<i>n</i>

REMARKS:

This command sets the margin at the top of the page to *n*-1 lines. Printing will start on line *n*. The default value for *n* upon power-on is 1. The value of *n* must be between 1 and 16.

REFERENCE:

Chapter 6

PURPOSE:	Set the bottom margin.		
CODE:			
STAR mode	<ESC>	"N"	<i>n</i>
(decimal ASCII)	27	78	<i>n</i>
(hex ASCII)	1B	4E	<i>n</i>
IBM mode	<ESC>	"N"	<i>n</i>
(decimal ASCII)	27	78	<i>n</i>
(hex ASCII)	1B	4E	<i>n</i>
REMARKS:	This command sets the margin at the bottom of the page to <i>n</i> lines. The printer will automatically execute a form feed when the number of lines left on a page is equal to <i>n</i> . The value of <i>n</i> must be between 1 and 127. This command is sometimes referred to as "skip-over-perforation."		
REFERENCE:	Chapter 6		
PURPOSE:	Cancel top and bottom margins.		
CODE:			
STAR mode	<ESC>	"O"	
(decimal ASCII)	27	79	
(hex ASCII)	1B	4F	
IBM mode	<ESC>	"O"	
(decimal ASCII)	27	79	
(hex ASCII)	1B	4F	
REMARKS:	This command cancels both the top margin set by <ESC> "R" <i>n</i> , or by <ESC> "r" <i>n</i> and bottom margin set by <ESC> "N" <i>n</i> .		
REFERENCE:	Chapter 6		

■ Vertical tabs

PURPOSE: Advance paper to the next vertical tab position.

CODE:

STAR mode	< VT >
(decimal ASCII)	11
(hex ASCII)	0B
IBM mode	< VT >
(decimal ASCII)	11
(hex ASCII)	0B

REMARKS:

This command causes the paper to be advanced to the next vertical tab position, or the top of the next page, whichever it finds first. The vertical tab positions are not set upon power on.

REFERENCE: Chapter 7

PURPOSE: Set vertical tab positions.

CODE:

STAR mode	< ESC >	"P"	<i>n1 n2 n3...</i>	0
(decimal ASCII)	27	80	<i>n1 n2 n3...</i>	0
(hex ASCII)	1B	50	<i>n1 n2 n3...</i>	00
IBM mode	< ESC >	"B"	<i>n1 n2 n3...</i>	0
(decimal ASCII)	27	66	<i>n1 n2 n3...</i>	0
(hex ASCII)	1B	42	<i>n1 n2 n3...</i>	00

REMARKS:

This command cancels all current vertical tab positions and sets those defined at lines *n1*, *n2*, *n3*, etc. The maximum number of vertical tab positions allowed is 20. The ASCII 0 character is used as a command terminator. Each vertical tab position must be between 1 and 255, and they must be specified in ascending order.

REFERENCE: Chapter 7

PURPOSE:	Advance the paper <i>n</i> lines.		
CODE:			
STAR mode	< ESC >	"a"	<i>n</i>
(decimal ASCII)	27	97	<i>n</i>
(hex ASCII)	1B	61	<i>n</i>
IBM mode	< ESC >	"a"	<i>n</i>
(decimal ASCII)	27	97	<i>n</i>
(hex ASCII)	1B	61	<i>n</i>
REMARKS:	This command causes the printer to advance the paper <i>n</i> lines. It does not, however, change the current value of the vertical tab positions. The value of <i>n</i> must be between 1 and 255.		
REFERENCE:	Chapter 6, Chapter 7		

COMMANDS TO CONTROL HORIZONTAL POSITION OF PRINT HEAD

PURPOSE:	Return print head to home position (Carriage Return).				
CODE:					
STAR mode	< CR >				
(decimal ASCII)	13				
(hex ASCII)	0D				
IBM mode	< CR >				
(decimal ASCII)	13				
(hex ASCII)	0D				
REMARKS:	This command returns the print head to the home position (the left margin). If DIP switch 2-3 has been set off, then this command will also cause a line feed character to be generated after the carriage return, thereby advancing to the beginning of the next print line automatically.				
REFERENCE:	Chapter 6				

PURPOSE: Set the left print margin.

CODE:

STAR mode	<ESC>	"M"	<i>n</i>
(decimal ASCII)	27	77	<i>n</i>
(hex ASCII)	1B	4D	<i>n</i>
IBM mode	<ESC>	"I"	<i>n</i>
(decimal ASCII)	27	108	<i>n</i>
(hex ASCII)	1B	6C	<i>n</i>

REMARKS:

This command sets the home position returned to during the execution of all subsequent carriage returns to be print position $n + 1$. The power on default for n is 0. The value of n must be between 0 and 255. For SG-10 the maximum print position for pica pitch is 80, for elite is 96, and for condensed pitch is 136. For SG-15 the maximum print position for pica pitch is 136, for elite is 163, and for condensed pitch is 233.

REFERENCE:

Chapter 7

PURPOSE: Set the right print margin.

CODE:

STAR mode	<ESC>	"Q"	<i>n</i>
(decimal ASCII)	27	81	<i>n</i>
(hex ASCII)	1B	51	<i>n</i>
IBM mode	<ESC>	"Q"	<i>n</i>
(decimal ASCII)	27	81	<i>n</i>
(hex ASCII)	1B	51	<i>n</i>

REMARKS:

This command sets the right hand print margin to print position n . After execution of this command, any attempt to print beyond print position n will cause the printer to automatically generate a carriage return and a line feed before printing the remainder of the line. The value for n must be between 1 and 255.

REFERENCE:

Chapter 7

PURPOSE: Move the print head to the next horizontal tab position.

CODE:

STAR mode	< HT >
(decimal ASCII)	9
(hex ASCII)	09
IBM mode	< HT >
(decimal ASCII)	9
(hex ASCII)	09

REMARKS: This command causes the print head to advance to the next horizontal tab position. The horizontal tab positions are set at power-on to print positions 8, 16, 24, etc. (to the maximum print position).

REFERENCE: Chapter 7

PURPOSE: Set horizontal tab positions.

CODE:

STAR mode	< ESC >	"D"	<i>n1 n2 n3...</i>	0
(decimal ASCII)	27	68	<i>n1 n2 n3...</i>	0
(hex ASCII)	1B	44	<i>n1 n2 n3...</i>	00
IBM mode	< ESC >	"D"	<i>n1 n2 n3...</i>	0
(decimal ASCII)	27	68	<i>n1 n2 n3...</i>	0
(hex ASCII)	1B	44	<i>n1 n2 n3...</i>	00

REMARKS: This command cancels all current horizontal tab positions and sets those defined at print positions *n1*, *n2*, *n3*, etc. The maximum number of horizontal tab positions allowed is 255. The ASCII 0 character is used as a command terminator. Each horizontal tab position must be between 1 and 255, and they must be specified in ascending order.

REFERENCE: Chapter 7

PURPOSE:	Skip <i>n</i> print positions.		
CODE:			
STAR mode	<ESC>	"b"	<i>n</i>
(decimal ASCII)	27	98	<i>n</i>
(hex ASCII)	1B	62	<i>n</i>
IBM mode	<ESC>	"b"	<i>n</i>
(decimal ASCII)	27	98	<i>n</i>
(hex ASCII)	1B	62	<i>n</i>
REMARKS:	This command causes the print head to advance <i>n</i> print positions to the right. It does not, however, change the current value of the horizontal tab positions. The value of <i>n</i> must be between 1 and 255.		
REFERENCE:	Chapter 7		
PURPOSE:	Move the print head back one print position (backspace).		
CODE:			
STAR mode	<BS>		
(decimal ASCII)	8		
(hex ASCII)	08		
IBM mode	<BS>		
(decimal ASCII)	8		
(hex ASCII)	08		
REMARKS:	This command shifts the print head one column to the left. If the print head is at the home position, the command is ignored. This command can be used to overstrike characters.		
REFERENCE:	Chapter 8		

DOWNLOAD CHARACTER COMMANDS

PURPOSE: Define download characters into RAM

CODE:

STAR mode	<ESC>	"*"	1	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}
(decimal ASCII)	27	42	1	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}
(hex ASCII)	1B	2A	01	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}
IBM mode	<ESC>	"&"	0	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}
(decimal ASCII)	27	38	0	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}
(hex ASCII)	1B	26	00	$n_1\ n_2\ m_0\ m_1\ m_2\dots$ m_{11}

REMARKS:

This command is used to set up one or more user-defined characters and store them into RAM for later use. RAM is cleared when the power is turned off. The values of n_1 and n_2 specify the range of positions in RAM that the characters are to occupy. Valid character positions are any number except the defined control codes. Following n_2 SG-10/15 expects twelve character data bytes for each character to be defined. The first byte, m_0 , is the attribute byte, for it specifies whether the character is a descender (if the first bit is 0), and the proportional width of the character (starting and ending dot columns are defined by the low order seven bits). m_1 through m_{11} determine which dots form the character.

NOTE: This command is ignored when the DIP switch 1-5 is set ON.

REFERENCE: Chapter 9

PURPOSE: Copy standard character ROM font into RAM

CODE:

STAR mode	<ESC>	“*”	0		
(decimal ASCII)	27	42	0		
(hex ASCII)	1B	2A	00		
IBM mode	<ESC>	“.”	0	0	0
(decimal ASCII)	27	58	0	0	0
(hex ASCII)	1B	3A	00	00	00

REMARKS: This command copies all the standard characters to the corresponding download character RAM area. This destroys any existing user-defined characters in that code range.

REFERENCE: Chapter 9

PURPOSE: Select download character set

CODE:

STAR mode	<ESC>	“\$”	1		
(decimal ASCII)	27	36	1		
(hex ASCII)	1B	24	01		
IBM mode	<ESC>	“%”	1	0	
(decimal ASCII)	27	37	1	0	
(hex ASCII)	1B	25	01	00	

REMARKS: This command causes the printer to select the download character set.

REFERENCE: Chapter 9

PURPOSE: Cancel download character set

CODE:

STAR mode	<ESC>	“\$”	0		
(decimal ASCII)	27	36	0		
(hex ASCII)	1B	24	00		
IBM mode	<ESC>	“%”	0	0	
(decimal ASCII)	27	37	0	0	
(hex ASCII)	1B	25	00	00	

REMARKS: This command cancels the download character set and selects the standard character set.

REFERENCE: Chapter 9

COMMANDS TO CONTROL GRAPHICS

PURPOSE: Print normal-density graphics.

CODE:

STAR mode (decimal ASCII)	<ESC>	"K"	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
	27	75	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
(hex ASCII)	1B	4B	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
IBM mode (decimal ASCII)	<ESC>	"K"	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
	27	75	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
(hex ASCII)	1B	4B	$n_1\ n_2\ m_1\ m_2\ m_3\dots$

REMARKS:

This command selects 60 dots-per-inch, column-scan, bit-image graphics mode. The values of n_1 and n_2 represent the number of graphics characters to be printed, where the total number of characters = n_2 times $256 + n_1$. The correct number of graphic data bytes (m_1 , m_2 , etc.) must follow n_2 . The ASCII value of these characters determine which pins are fired for each character.

REFERENCE:

Chapter 10

PURPOSE:

Print double-density graphics.

CODE:

STAR mode (decimal ASCII)	<ESC>	"L"	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
	27	76	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
(hex ASCII)	1B	4C	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
IBM mode (decimal ASCII)	<ESC>	"L"	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
	27	76	$n_1\ n_2\ m_1\ m_2\ m_3\dots$
(hex ASCII)	1B	4C	$n_1\ n_2\ m_1\ m_2\ m_3\dots$

REMARKS:

This command selects 120 dots-per-inch, column-scan, bit-image graphics mode. The values of n_1 and n_2 are the same as in normal density graphics. The correct number of graphic data bytes (m_1 , m_2 , etc.) must follow n_2 . The ASCII value of these characters determine which pins are fired for each character.

REFERENCE:

Chapter 10

PURPOSE:	Print double-density graphics with double-speed				
CODE:					
STAR mode	<ESC>	"y"	<i>n1 n2 m1 m2 m3...</i>		
(decimal ASCII)	27	121	<i>n1 n2 m1 m2 m3...</i>		
(hex ASCII)	1B	79	<i>n1 n2 m1 m2 m3...</i>		
IBM mode	<ESC>	"Y"	<i>n1 n2 m1 m2 m3...</i>		
(decimal ASCII)	27	89	<i>n1 n2 m1 m2 m3...</i>		
(hex ASCII)	1B	59	<i>n1 n2 m1 m2 m3...</i>		
REMARKS:	This command selects 120 dots-per-inch, column-scan, bit-image graphics mode with double-speed. The values of <i>n1</i> and <i>n2</i> are the same as in normal density graphics. The correct number of graphic data bytes (<i>m1</i> , <i>m2</i> , etc.) must follow <i>n2</i> . The ASCII value of these characters determine which pins are fired for each character.				
REFERENCE:	Chapter 10				
PURPOSE:	Print quadruple-density graphics.				
CODE:					
STAR mode	<ESC>	"z"	<i>n1 n2 m1 m2 m3...</i>		
(decimal ASCII)	27	122	<i>n1 n2 m1 m2 m3...</i>		
(hex ASCII)	1B	7A	<i>n1 n2 m1 m2 m3...</i>		
IBM mode	<ESC>	"Z"	<i>n1 n2 m1 m2 m3...</i>		
(decimal ASCII)	27	90	<i>n1 n2 m1 m2 m3...</i>		
(hex ASCII)	1B	5A	<i>n1 n2 m1 m2 m3...</i>		
REMARKS:	This command selects 240 dots-per-inch, column-scan, bit-image graphics mode. The values of <i>n1</i> and <i>n2</i> are the same as in normal density graphics. The correct number of graphic data bytes (<i>m1</i> , <i>m2</i> , etc.) must follow <i>n2</i> . The ASCII value of these characters determine which pins are fired for each character.				
REFERENCE:	Chapter 10				

PURPOSE:	Select graphics modes				
CODE:					
STAR mode	<ESC>	“g”	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
(decimal ASCII)	27	103	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
(hex ASCII)	1B	67	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
IBM mode	<ESC>	“*”	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
(decimal ASCII)	27	42	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
(hex ASCII)	1B	2A	<i>n</i> 0	<i>n</i> 1	<i>n</i> 2 <i>m</i> 1 <i>m</i> 2 <i>m</i> 3...
REMARKS:	This command selects one seven possible graphics modes, depending on the decimal or ASCII value of “ <i>n</i> 0”. The values of <i>n</i> 1 and <i>n</i> 2 are the same as in normal density graphics. The correct number of graphics data bytes (<i>m</i> 1, <i>m</i> 2, etc.) must follow <i>n</i> 2. The ASCII value of these characters determine which pins are fired for each character. The value of <i>n</i> 0 must be between 0 and 6. See the Dot Graphics Chart (Table 10-2) for <i>n</i> 0 modes.				
REFERENCE:	Chapter 10				

MACRO INSTRUCTION COMMANDS

PURPOSE:	Define macro instruction.						
CODE:							
STAR mode	<ESC>	“+”	...	<RS>			
(decimal ASCII)	27	43	...	30			
(hex ASCII)	1B	2B	...	1E			
IBM mode	<ESC>	“+”	...	<RS>			
(decimal ASCII)	27	43	...	30			
(hex ASCII)	1B	2B	...	1E			
REMARKS:	This command cancels any existing macro instruction, and replaces it with the instruction defined. The maximum number of characters allowed in the macro instruction is 16. The <RS> character marks the end of the macro definition. NOTE: This command is ignored when the DIP switch 1-5 is set ON.						
REFERENCE:	Chapter 8						

PURPOSE: Execute macro instruction.

CODE:

STAR mode	<ESC>	“!”
(decimal ASCII)	27	33
(hex ASCII)	1B	21
IBM mode	<ESC>	“?”
(decimal ASCII)	27	63
(hex ASCII)	1B	3F

REMARKS: This command executes a macro instruction that was previously defined.

REFERENCE: Chapter 8

OTHER COMMANDS

PURPOSE: Set the value of the eighth data bit to logical 1.

CODE:

STAR mode	<ESC>	“>”
(decimal ASCII)	27	62
(hex ASCII)	1B	3E
IBM mode	<ESC>	“>”
(decimal ASCII)	27	62
(hex ASCII)	1B	3E

REMARKS: This command forces the eighth data bit of each subsequent character sent to the printer to logical 1. This code allows users with a 7-bit interface to access those characters whose ASCII code is greater than 127. This code should not be used to transmit printer control codes.

REFERENCE: Chapter 8

PURPOSE: Set the value of the eighth data bit to logical 0.

CODE:

STAR mode	<ESC>	"="
(decimal ASCII)	27	61
(hex ASCII)	1B	3D
IBM mode	<ESC>	"="
(decimal ASCII)	27	61
(hex ASCII)	1B	3D

REMARKS:

This command forces the eighth data bit of each subsequent character sent to the printer to logical 0. This code should not be used to transmit printer control codes.

REFERENCE:

Chapter 8

PURPOSE: Accept the value of the eighth data bit as is.

CODE:

STAR mode	<ESC>	"#"
(decimal ASCII)	27	35
(hex ASCII)	1B	23
IBM mode	<ESC>	"#"
(decimal ASCII)	27	35
(hex ASCII)	1B	23

REMARKS:

This command cancels either setting of the eighth data bit. The printer will use the value of the eighth data bit that is sent from the computer. This code allows users with a 7-bit interface to resume normal functions after accessing those characters whose ASCII code is greater than 127.

REFERENCE:

Chapter 8

PURPOSE: Print “zero” with slash

CODE:

STAR mode	<ESC>	“\”	1
(decimal ASCII)	27	92	1
(hex ASCII)	1B	5C	01
IBM mode	<ESC>	“\”	1
(decimal ASCII)	27	92	1
(hex ASCII)	1B	5C	01

REMARKS:

This command causes to print “zero” with slash.

NOTE: The character “1” (decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.

REFERENCE: Chapter 8

PURPOSE: Print “zero” without slash

CODE:

STAR mode	<ESC>	“\”	0
(decimal ASCII)	27	92	0
(hex ASCII)	1B	5C	00
IBM mode	<ESC>	“\”	0
(decimal ASCII)	27	92	0
(hex ASCII)	1B	5C	00

REMARKS:

This command cancels to print the “slashed zero” and return to print the “normal zero”.
NOTE: The character “0” (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.

REFERENCE: Chapter 8

PURPOSE:	Delete the last character sent.
CODE:	
STAR mode	
(decimal ASCII)	127
(hex ASCII)	7F
IBM mode	
(decimal ASCII)	127
(hex ASCII)	7F
REMARKS:	This command deletes the last character received. This command is ignored if the last character received has already been printed, or if the last character received was all or part of a function code.
REFERENCE:	Chapter 8
PURPOSE:	Cancel line.
CODE:	
STAR mode	<CAN>
(decimal ASCII)	24
(hex ASCII)	18
IBM mode	<CAN>
(decimal ASCII)	24
(hex ASCII)	18
REMARKS:	This command deletes the last line in the print buffer at the time the command is used.
REFERENCE:	Chapter 8

PURPOSE:	Set printer off line.
CODE:	
STAR mode	< DC3 >
(decimal ASCII)	19
(hex ASCII)	13
IBM mode	< DC3 >
(decimal ASCII)	19
(hex ASCII)	13
REMARKS:	This command causes the printer to set itself off line, disregarding all subsequent characters and function codes, with the exception of <DC1>, which will return the printer to an on line state. This is not the same as pushing the ON-LINE button. When the ON-LINE light is out the printer will not respond to <DC1>.
REFERENCE:	Chapter 8
PURPOSE:	Set printer on line.
CODE:	
STAR mode	< DC1 >
(decimal ASCII)	17
(hex ASCII)	11
IBM mode	< DC1 >
(decimal ASCII)	17
(hex ASCII)	11
REMARKS:	This code resets the printer to an on line state, thus allowing it to receive and process all subsequent characters and function codes. This is not the same as pushing the ON-LINE button. When the ON-LINE light is out the printer will not respond to <DC1>.
REFERENCE:	Chapter 8

PURPOSE:	Sound printer bell.		
CODE:			
STAR mode	<BEL>		
(decimal ASCII)	7		
(hex ASCII)	07		
IBM mode	<BEL>		
(decimal ASCII)	7		
(hex ASCII)	07		
REMARKS:	This command causes the printer tone to sound for approximately one-fourth second.		
REFERENCE:	Chapter 8		
PURPOSE:	Disable the printer bell.		
CODE:			
STAR mode	<ESC>	“Y”	0
(decimal ASCII)	27	89	0
(hex ASCII)	1B	59	00
IBM mode	<ESC>	“y”	0
(decimal ASCII)	27	121	0
(hex ASCII)	1B	79	00
REMARKS:	This command causes the printer to ignore the <BEL> character. NOTE: The character “0” (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.		
REFERENCE:	Chapter 8		

PURPOSE:	Enable the printer bell.		
CODE:			
STAR mode (decimal ASCII)	<ESC>	"Y"	1
	27	89	1
(hex ASCII)	1B	59	01
IBM mode (decimal ASCII)	<ESC>	"y"	1
	27	121	1
(hex ASCII)	1B	79	01
REMARKS:	This command causes the printer to respond to the <BEL> character normally by sounding the printer bell. Note: The character "1" (decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.		
REFERENCE:	Chapter 8		
PURPOSE:	Disable paper-out detector.		
CODE:			
STAR mode (decimal ASCII)	<ESC>	"8"	
	27	56	
(hex ASCII)	1B	38	
IBM mode (decimal ASCII)	<ESC>	"8"	
	27	56	
(hex ASCII)	1B	38	
REMARKS:	This command causes the printer to disregard the signal sent by the paper-out detector. The paper-out signal normally sounds the printer bell and stops printing until paper is inserted and the printer is reset. DIP switch 2-1 can also be set to disable the paper-out detector.		
REFERENCE:	Chapter 8		

PURPOSE: Enable paper-out detector.

CODE:

STAR mode	<ESC>	"9"
(decimal ASCII)	27	57
(hex ASCII)	1B	39
IBM mode	<ESC>	"9"
(decimal ASCII)	27	57
(hex ASCII)	1B	39

REMARKS: This command restores the function of the paper-out detector.

REFERENCE: Chapter 8

PURPOSE: Select uni-directional printing.

CODE:

STAR mode	<ESC>	"U"	1
(decimal ASCII)	27	85	1
(hex ASCII)	1B	55	01
IBM mode	<ESC>	"U"	1
(decimal ASCII)	27	85	1
(hex ASCII)	1B	55	01

REMARKS: This command causes all subsequent lines to be printed in unidirectional printing. Unidirectional printing is useful in printing tables or charts, since it ensures that vertical columns of characters will be in alignment. NOTE: The character "1" (decimal code 49, hexadecimal code 31) can be used instead of ASCII 1.

REFERENCE: Chapter 8

PURPOSE: Cancel uni-directional printing.

CODE:

STAR mode	<ESC>	"U"	0
(decimal ASCII)	27	85	0
(hex ASCII)	1B	55	00
IBM mode	<ESC>	"U"	0
(decimal ASCII)	27	85	0
(hex ASCII)	1B	55	00

REMARKS: This command cancels unidirectional printing and returns to the standard bidirectional printing, which is considerably faster.

NOTE: The character "0" (decimal code 48, hexadecimal code 30) can be used instead of ASCII 0.

REFERENCE: Chapter 8

PURPOSE: Select one-line unidirectional printing.

CODE:

STAR mode	<ESC>	"<"
(decimal ASCII)	27	60
(hex ASCII)	1B	3C
IBM mode	<ESC>	"<"
(decimal ASCII)	27	60
(hex ASCII)	1B	3C

REMARKS: This command immediately returns the printhead to the left margin. The remainder of the line is printed from left to right. Normal (bidirectional) printing resumes following a carriage return.

REFERENCE: Chapter 8

PURPOSE: Initialize printer.

CODE:

STAR mode	< ESC >	"@"
(decimal ASCII)	27	64
(hex ASCII)	1B	40
IBM mode	< ESC >	"@"
(decimal ASCII)	27	64
(hex ASCII)	1B	40

REMARKS:

This command reinitializes the printer. The print buffer is cleared, and the form length, character pitch, character set, line feed pitch, and international character set are all reset to the values defined by their respective DIP switches.

The main difference between the < ESC > "@" command and turning the printer off and back on is that download character RAM and the macro instruction are preserved with this command.

APPENDIX E

COMMAND SUMMARY

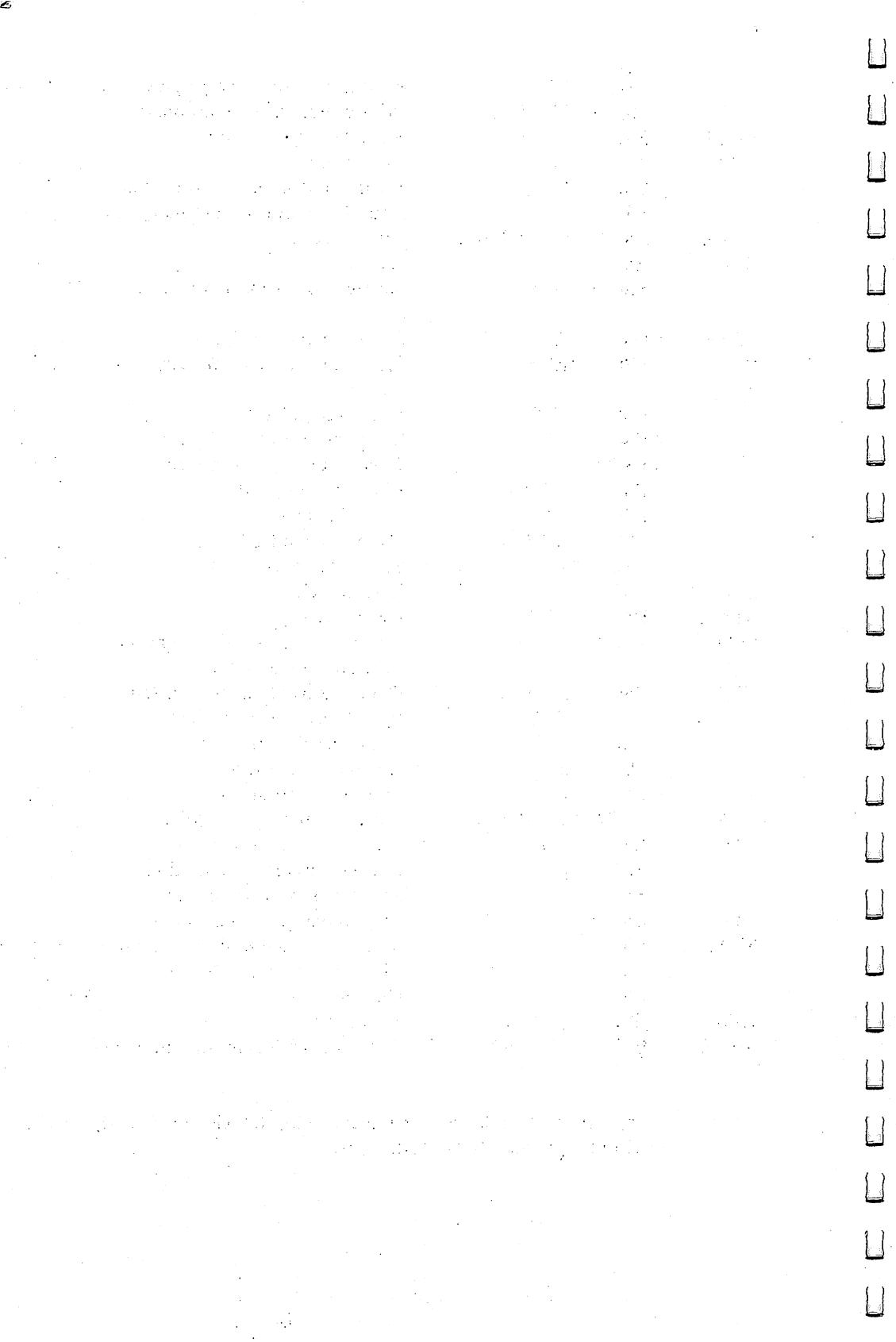
IN NUMERIC ORDER

Mode	Control code	Function
	CHR\$(0)	Ends tab settings
	CHR\$(7)	Sounds bell
	CHR\$(8)	Backspace
	CHR\$(9)	Horizontal tab
	CHR\$(10)	Line feed
	CHR\$(11)	Vertical tab
	CHR\$(12)	Form feed
	CHR\$(13)	Carriage return
	CHR\$(14)	One line expanded print
	CHR\$(15)	Condensed print
	CHR\$(17)	On line
	CHR\$(18)	Pica print
	CHR\$(19)	Off line
	CHR\$(20)	Cancels one line expanded print
	CHR\$(24)	Cancel text in print buffer
	CHR\$(27)	Escape (indicated as <ESC> below)
	CHR\$(30)	Ends macro instruction definition
	CHR\$(127)	Delete last character
	<ESC> CHR\$(14)	One line expanded print
	<ESC> CHR\$(15)	Condensed print
STAR	<ESC> "!"	Use macro
IBM	<ESC> "!" CHR\$(n)	Master print mode select
	<ESC> "#"	Accept eighth bit as is
STAR	<ESC> "\$" 0	Cancel download characters
STAR	<ESC> "\$" 1	Use download characters
IBM	<ESC> "%" 0 0	Cancel download characters
IBM	<ESC> "%" 1 0	Use download characters
IBM	<ESC> "&" CHR\$(0) n1 n2 m0 m1 m2m11	Define download character
STAR	<ESC> "*" 0	Copy ROM characters to download RAM
IBM	<ESC> "*" n0 n1 n2	Master graphics mode select

	<ESC> "+" ...CHR\$(30)	Define macro
	<ESC> "-" 0	Stop underlining
	<ESC> "-" 1	Start underlining
	<ESC> "0"	Set 1/8 inch line feed
	<ESC> "1"	Set 7/72 inch line feed
STAR,	<ESC> "2"	Set 1/6 inch line feed
IBM	<ESC> "2"	Use <ESC> "A" definition
STAR	<ESC> "3" n	Set n/144 inch line feed
IBM	<ESC> "3" n	Set n/216 inch line feed
STAR	<ESC> "4"	Italic print
IBM	<ESC> "4"	Select NLQ characters
STAR	<ESC> "5"	Cancel italic print
IBM	<ESC> "5"	Cancel NLQ characters
IBM	<ESC> "6"	Select character set #2
STAR	<ESC> "7" n	Select an international character set
IBM	<ESC> "7"	Select character set #1
	<ESC> "8"	Ignore paper-out detector
	<ESC> "9"	Enable paper-out detector
IBM	<ESC> ":" 0 0 0	Copy ROM characters to download RAM
	<ESC> "<"	One-line unidirectional print
	<ESC> "="	Set eighth bit to 0
	<ESC> ">"	Set eighth bit to 1
STAR	<ESC> "?" CHR\$(n)	Master print mode select
IBM	<ESC> "?"	Use macro
	<ESC> "@"	Reset the printer
STAR	<ESC> "A" n	Set n/72 inch line feed
IBM	<ESC> "A" n	Define n/72 inch line feed
STAR	<ESC> "B" CHR\$(1)	Pica print
STAR	<ESC> "B" CHR\$(2)	Elite print
STAR	<ESC> "B" CHR\$(3)	Condensed print
STAR	<ESC> "B" CHR\$(4)	Select NLQ characters
STAR	<ESC> "B" CHR\$(5)	Cancel NLQ characters
IBM	<ESC> "B" ...CHR\$(0)	Set vertical tabs
	<ESC> "C" n	Set page length to n lines
	<ESC> "C" CHR\$(0) n	Set page length to n inches
	<ESC> "D" ...CHR\$(0)	Set horizontal tabs
	<ESC> "E"	Select emphasized print
	<ESC> "F"	Cancel emphasized print
	<ESC> "G"	Select double-strike print
	<ESC> "H"	Cancel double-strike print
IBM	<ESC> "I" 0	Cancel italic print
IBM	<ESC> "I" 1	Italic print
STAR	<ESC> "J" n	Single line feed of n/144 inch
IBM	<ESC> "J" n	Single line feed of n/216 inch

		<ESC> "K" n1 n2	Print normal-density graphics
		<ESC> "L" n1 n2	Print double-density graphics
STAR		<ESC> "M" n	Set left margin at column n
IBM		<ESC> "M"	Elite print
		<ESC> "N" n	Set the bottom margin at n lines
		<ESC> "O"	Cancel top and bottom margins
STAR		<ESC> "P" ...CHR\$(0)	Set vertical tabs
IBM		<ESC> "P"	Pica print
		<ESC> "Q" n	Set right print margin at column n
STAR		<ESC> "R" n	Set top margin at line n
IBM		<ESC> "R" n	Select an international character set
		<ESC> "S" 0	Select superscripts
		<ESC> "S" 1	Select subscripts
		<ESC> "T"	Cancel super and subscripts
		<ESC> "U" 0	Bidirectional print
		<ESC> "U" 1	Unidirectional print
		<ESC> "W" 0	Cancel expanded print
		<ESC> "W" 1	Select expanded print
STAR		<ESC> "Y" 0	Disable bell
STAR		<ESC> "Y" 1	Enable bell
IBM		<ESC> "Y" n1 n2	Print double-density graphics with doublespeed
IBM		<ESC> "Z" n1 n2	Print quadruple-density graphics
		<ESC> "\ 0	Print "zero" without slash
		<ESC> "\ 1	Print "zero" with slash
		<ESC> "a" n	Advance n line feeds
		<ESC> "b" n	Tab over n columns
STAR		<ESC> "g" n0 n1 n2	Master graphic mode select
IBM		<ESC> "l" n	Set left margin at column n
		<ESC> "p" 0	Cancel proportional spacing
		<ESC> "p" 1	Select proportional spacing
IBM		<ESC> "r" n	Set top margin at line n
STAR		<ESC> "y" n1 n2	Print double-density graphics with double-speed
IBM		<ESC> "y" 0	Disable bell
IBM		<ESC> "y" 1	Enable bell
STAR		<ESC> "z" n1 n2	Print Quadruple-density graphics

NOTE: In the item of "Mode" STAR indicates the "STAR mode" and IBM indicates the "IBM mode" only.



APPENDIX F

ASCII CODE

CONVERSION CHART

Standard ASCII Codes				STAR	Character mode		IBM#2
Decimal	Hexadecimal	Binary	Control Character		IBM#1	IBM#1	
0	00	0000 0000	Ctrl-a	NUL	NUL	NUL	
1	01	0000 0001	Ctrl-A				
2	02	0000 0010	Ctrl-B				
3	03	0000 0011	Ctrl-C			♥	
4	04	0000 0100	Ctrl-D			♦	
5	05	0000 0101	Ctrl-E			♣	
6	06	0000 0110	Ctrl-F			♠	
7	07	0000 0111	Ctrl-G	BEL	BEL	BEL	
8	08	0000 1000	Ctrl-H	BS	BS	BS	
9	09	0000 1001	Ctrl-I	HT	HT	HT	
10	0A	0000 1010	Ctrl-J	LF	LF	LF	
11	0B	0000 1011	Ctrl-K	VT	VT	VT	
12	0C	0000 1100	Ctrl-L	FF	FF	FF	
13	0D	0000 1101	Ctrl-M	CR	CR	CR	
14	0E	0000 1110	Ctrl-N	SO	SO	SO	
15	0F	0000 1111	Ctrl-O	SI	SI	SI	
16	10	0001 0000	Ctrl-P				
17	11	0001 0001	Ctrl-Q	DC1	DC1	DC1	
18	12	0001 0010	Ctrl-R	DC2	DC2	DC2	
19	13	0001 0011	Ctrl-S	DC3	DC3	DC3	
20	14	0001 0100	Ctrl-T	DC4	DC4	DC4	
21	15	0001 0101	Ctrl-U			§	
22	16	0001 0110	Ctrl-V				
23	17	0001 0111	Ctrl-W				
24	18	0001 1000	Ctrl-X	CAN	CAN	CAN	
25	19	0001 1001	Ctrl-Y				
26	1A	0001 1010	Ctrl-Z				
27	1B	0001 1011		ESC	ESC	ESC	
28	1C	0001 1100					
29	1D	0001 1101					
30	1E	0001 1110		RS	RS	RS	
31	1F	0001 1111					

Standard ASCII Codes			Character mode		
Decimal	Hexadecimal	Binary	STAR	IBM#1	IBM#2
32	20	0010 0000	SP	SP	SP
33	21	0010 0001		-	-
34	22	0010 0010	"	"	"
35	23	0010 0011	#	#	#
36	24	0010 0100	\$	\$	\$
37	25	0010 0101	%	%	%
38	26	0010 0110	&	&	&
39	27	0010 0111	,	,	,
40	28	0010 1000	(((
41	29	0010 1001)))
42	2A	0010 1010	*	*	*
43	2B	0010 1011	+	+	+
44	2C	0010 1100	.	.	.
45	2D	0010 1101	-	-	-
46	2E	0010 1110	-	-	-
47	2F	0010 1111	/	/	/
48	30	0011 0000	0	0	0
49	31	0011 0001	1	1	1
50	32	0011 0010	2	2	2
51	33	0011 0011	3	3	3
52	34	0011 0100	4	4	4
53	35	0011 0101	5	5	5
54	36	0011 0110	6	6	6
55	37	0011 0111	7	7	7
56	38	0011 1000	8	8	8
57	39	0011 1001	9	9	9
58	3A	0011 1010	:	:	:
59	3B	0011 1011	:	:	:
60	3C	0011 1100	<	<	<
61	3D	0011 1101	=	=	=
62	3E	0011 1110	>	>	>
63	3F	0011 1111	?	?	?
64	40	0100 0000	@	@	@
65	41	0100 0001	A	A	A
66	42	0100 0010	B	B	B
67	43	0100 0011	C	C	C
68	44	0100 0100	D	D	D
69	45	0100 0101	E	E	E
70	46	0100 0110	F	F	F
71	47	0100 0111	G	G	G
72	48	0100 1000	H	H	H
73	49	0100 1001	I	I	I
74	4A	0100 1010	J	J	J
75	4B	0100 1011	K	K	K

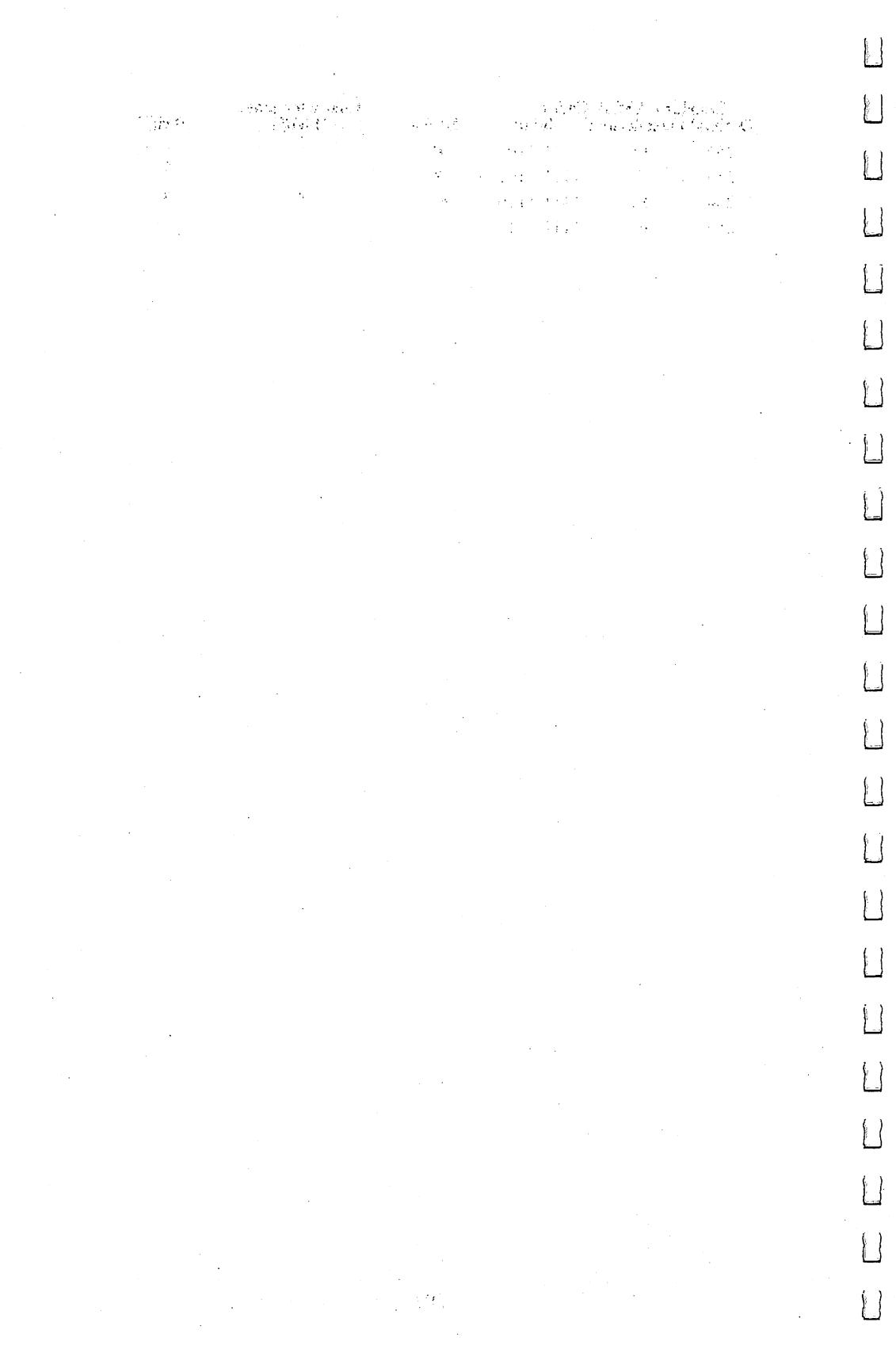
Standard ASCII Codes			STAR	Character mode	
Decimal	Hexadecimal	Binary		IBM#1	IBM#2
76	4C	0100 1100	L	L	L
77	4D	0100 1101	M	M	M
78	4E	0100 1110	N	N	N
79	4F	0100 1111	O	O	O
80	50	0101 0000	P	P	P
81	51	0101 0001	Q	Q	Q
82	52	0101 0010	R	R	R
83	53	0101 0011	S	S	S
84	54	0101 0100	T	T	T
85	55	0101 0101	U	U	U
86	56	0101 0110	V	V	V
87	57	0101 0111	W	W	W
88	58	0101 1000	X	X	X
89	59	0101 1001	Y	Y	Y
90	5A	0101 1010	Z	Z	Z
91	5B	0101 1011	\	\	\
92	5C	0101 1100	/	/	/
93	5D	0101 1101	0	0	0
94	5E	0101 1110	>	>	>
95	5F	0101 1111	-	-	-
96	60	0110 0000	a	a	a
97	61	0110 0001	b	b	b
98	62	0110 0010	c	c	c
99	63	0110 0011	d	d	d
100	64	0110 0100	e	e	e
101	65	0110 0101	f	f	f
102	66	0110 0110	g	g	g
103	67	0110 0111	h	h	h
104	68	0110 1000	i	i	i
105	69	0110 1001	j	j	j
106	6A	0110 1010	k	k	k
107	6B	0110 1011	l	l	l
108	6C	0110 1100	m	m	m
109	6D	0110 1101	n	n	n
110	6E	0110 1110	o	o	o
111	6F	0110 1111	p	p	p
112	70	0111 0000	q	q	q
113	71	0111 0001	r	r	r
114	72	0111 0010	s	s	s
115	73	0111 0011	t	t	t
116	74	0111 0100	u	u	u
117	75	0111 0101	v	v	v
118	76	0111 0110	w	w	w
119	77	0111 0111			

Standard ASCII Codes			STAR	Character mode		IBM#2
Decimal	Hexadecimal	Binary		IBM#1		
120	78	0111 1000	X	X		X
121	79	0111 1001	Y	Y		Y
122	7A	0111 1010	Z	Z		Z
123	7B	0111 1011	€	€		€
124	7C	0111 1100	†	†		†
125	7D	0111 1101	‡	‡		‡
126	7E	0111 1110	~	~		~
127	7F	0111 1111	DEL	DEL		DEL
128	80	1000 0000	NUL	NUL		Ø
129	81	1000 0001				Ù
130	82	1000 0010				�
131	83	1000 0011				�
132	84	1000 0100				�
133	85	1000 0101				�
134	86	1000 0110				�
135	87	1000 0111	BEL	BEL		�
136	88	1000 1000	BS	BS		�
137	89	1000 1001	HT	HT		�
138	8A	1000 1010	LF	LF		�
139	8B	1000 1011	VT	VT		�
140	8C	1000 1100	FF	FF		�
141	8D	1000 1101	CR	CR		�
142	8E	1000 1110	SO	SO		�
143	8F	1000 1111	SI	SI		�
144	90	1001 0000				�
145	91	1001 0001	DC1	DC1		�
146	92	1001 0010	DC2	DC2		�
147	93	1001 0011	DC3	DC3		�
148	94	1001 0100	DC4	DC4		�
149	95	1001 0101				�
150	96	1001 0110				�
151	97	1001 0111				�
152	98	1001 1000				�
153	99	1001 1001				�
154	9A	1001 1010				�
155	9B	1001 1011	ESC	ESC		�
156	9C	1001 1100				�
157	9D	1001 1101				�
158	9E	1001 1110	RS	RS		�
159	9F	1001 1111				�
160	A0	1010 0000	SP	�		�
161	A1	1010 0001	�	�		�
162	A2	1010 0010	�	�		�
163	A3	1010 0011	�	�		�

		Standard ASCII Codes		STAR	Character mode	IBM#1	IBM#2
Decimal	Hexadecimal	Binary					
164	A4	1010 0100		†		‡	§
165	A5	1010 0101		‡		‡	‡
166	A6	1010 0110		‡		‡	‡
167	A7	1010 0111		‡		‡	‡
168	A8	1010 1000		○	○	○	○
169	A9	1010 1001		○	○	○	○
170	AA	1010 1010		○	○	○	○
171	AB	1010 1011		○	○	○	○
172	AC	1010 1100		○	○	○	○
173	AD	1010 1101		○	○	○	○
174	AE	1010 1110		○	○	○	○
175	AF	1010 1111		○	○	○	○
176	B0	1011 0000		○	○	○	○
177	B1	1011 0001		○	○	○	○
178	B2	1011 0010		○	○	○	○
179	B3	1011 0011		○	○	○	○
180	B4	1011 0100		○	○	○	○
181	B5	1011 0101		○	○	○	○
182	B6	1011 0110		○	○	○	○
183	B7	1011 0111		○	○	○	○
184	B8	1011 1000		○	○	○	○
185	B9	1011 1001		○	○	○	○
186	BA	1011 1010		○	○	○	○
187	BB	1011 1011		○	○	○	○
188	BC	1011 1100		○	○	○	○
189	BD	1011 1101		○	○	○	○
190	BE	1011 1110		○	○	○	○
191	BF	1011 1111		○	○	○	○
192	C0	1100 0000		○	○	○	○
193	C1	1100 0001		○	○	○	○
194	C2	1100 0010		○	○	○	○
195	C3	1100 0011		○	○	○	○
196	C4	1100 0100		○	○	○	○
197	C5	1100 0101		○	○	○	○
198	C6	1100 0110		○	○	○	○
199	C7	1100 0111		○	○	○	○
200	C8	1100 1000		○	○	○	○
201	C9	1100 1001		○	○	○	○
202	CA	1100 1010		○	○	○	○
203	CB	1100 1011		○	○	○	○
204	CC	1100 1100		○	○	○	○
205	CD	1100 1101		○	○	○	○
206	CE	1100 1110		○	○	○	○
207	CF	1100 1111		○	○	○	○

Standard ASCII Codes				STAR	Character mode	
Decimal	Hexadecimal	Binary			IBM#1	IBM#2
208	D0	1101 0000	¥		+	+
209	D1	1101 0001	¤		+	+
210	D2	1101 0010	©		+	+
211	D3	1101 0011	®		+	+
212	D4	1101 0100	¢		+	+
213	D5	1101 0101	Œ		+	+
214	D6	1101 0110	œ		+	+
215	D7	1101 0111	Œ		+	+
216	D8	1101 1000	Œ		+	+
217	D9	1101 1001	Œ		+	+
218	DA	1101 1010	Œ		+	+
219	DB	1101 1011	Œ		+	+
220	DC	1101 1100	Œ		+	+
221	DD	1101 1101	Œ		+	+
222	DE	1101 1110	Œ		+	+
223	DF	1101 1111	Œ		+	+
224	E0	1110 0000	-		+	+
225	E1	1110 0001	-		+	+
226	E2	1110 0010	-		+	+
227	E3	1110 0011	-		+	+
228	E4	1110 0100	-		+	+
229	E5	1110 0101	-		+	+
230	E6	1110 0110	-		+	+
231	E7	1110 0111	-		+	+
232	E8	1110 1000	-		+	+
233	E9	1110 1001	-		+	+
234	EA	1110 1010	-		+	+
235	EB	1110 1011	-		+	+
236	EC	1110 1100	-		+	+
237	ED	1110 1101	-		+	+
238	EE	1110 1110	-		+	+
239	EF	1110 1111	-		+	+
240	F0	1111 0000	≡		+	+
241	F1	1111 0001	†		+	+
242	F2	1111 0010	‡		+	+
243	F3	1111 0011	‡		+	+
244	F4	1111 0100	‡		+	+
245	F5	1111 0101	‡		+	+
246	F6	1111 0110	‡		+	+
247	F7	1111 0111	‡		+	+
248	F8	1111 1000	‡		+	+
249	F9	1111 1001	‡		+	+
250	FA	1111 1010	‡		+	+
251	FB	1111 1011	‡		+	+

Standard ASCII Codes			STAR	Character mode	
Decimal	Hexadecimal	Binary		IBM#1	IBM#2
252	FC	1111 1100	◀	0	0
253	FD	1111 1101	▶	2	2
254	FE	1111 1110	▼	■	■
255	FF	1111 1111	▲	■	■



APPENDIX G

TECHNICAL

SPECIFICATIONS

Printing

Printing method	Serial impact dot matrix
Printing speed	120 characters per second in 10 CPI
Print buffer	2K bytes (SG-10 only) (Expandable to 6K bytes with optional buffer board)
Paper feed	16 K bytes (SG-15 only) 12 lines/second (at 1/6 inch line spacing) Sprocket or friction feed
Printing direction	Bidirectional, logic seeking Unidirectional in bit image and NLQ modes
Character set	96 standard ASCII characters 88 standard international characters 96 italic characters 88 italic international characters 96 near letter quality (NLQ) characters 88 NLQ international characters 64 STAR special characters 83 IBM special characters 32 STAR block graphics characters 50 IBM block graphics characters 240 user-defined characters
Character matrix	Standard characters : 9 dot x 11 dot STAR block graphics : 6 dot x 6 dot IBM block graphics : 12 dot x 11 dot User defined : 8 dot x 4 to 11 dot Near letter quality : 17 dot x 11 dot Bit image modes : 8 dot x 60 dots/in. 8 dot x 72 dots/in. 8 dot x 80 dots/in. 8 dot x 90 dots/in. 8 dot x 120 dots/in. 8 dot x 240 dots/in.

Line spacing	1/6, 1/8 inch or 7/72 inch standard <i>n</i> /72, <i>n</i> /144 or <i>n</i> /216 inch programmable	
Column width	SG-10	SG-15
Pica	80	136
Elite	96	163
Condensed	136	233
Pica expanded	40	68
Elite expanded	48	81
Condensed expanded	68	116
Special features	Near letter quality printing Short form tear-off Easy access format switches Self-test Hex dump Downloadable characters Macro instruction Continuous underlining Ultra hi resolution bit image graphics Vertical and horizontal tabs Skip over perforation 15.5" carriage (SG-15 only)	

Paper

Paper type	SG-10	SG-15
Single sheets	5.5-8.5 in. wide	5.5-14.5 in. wide
Continuous paper	4 -10 in. wide	4 -15.5 in. wide
Thickness		
One-part forms	0.07-0.10 mm	0.07-0.10 mm
Max. 3-part forms	0.28 mm max.	0.28 mm max.

Printer

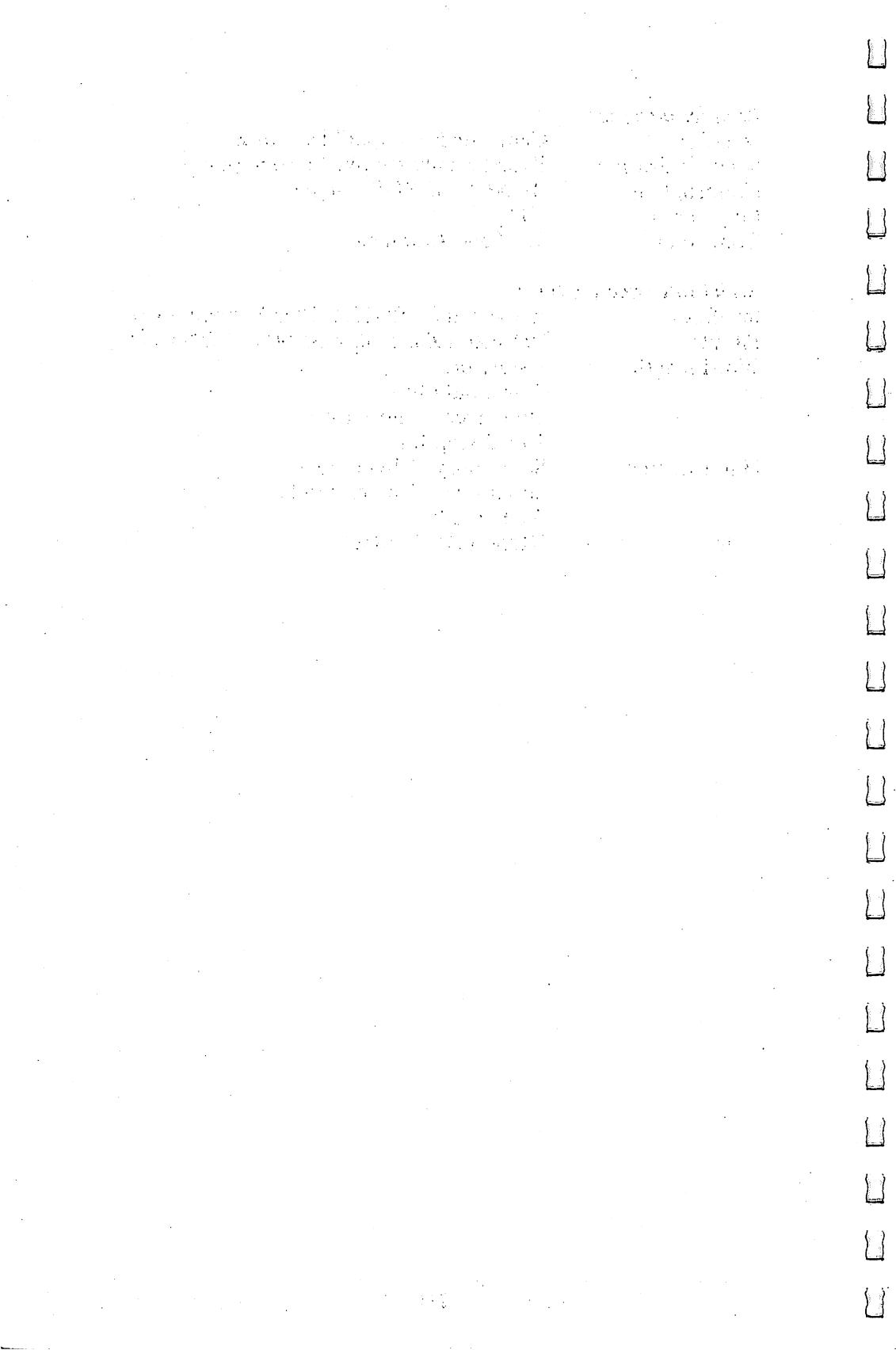
Dimension	SG-10	SG-15
Height	145 mm (5.7 in.)	145 mm (5.7 in.)
Width	392 mm (15.2 in.)	542 mm (21.3 in.)
Depth	315 mm (12.4 in.)	315 mm (12.4 in.)
Weight	7 kg (15.4 lb.)	10 kg (22 lb.)
Power	120 VAC \pm 10% 60Hz, approx. 100W 220 VAC \pm 10% 50/60Hz, approx. 100W 240 VAC \pm 10% 50/60Hz, approx. 100W	
Ribbon	Star Mfg. P/M SF-02B, or Underwood $\frac{1}{2}$ in. x 2 in. spools	

Parallel interface

Interface Centronocs-compatible, 7 or 8 bit
Synchronization By externally supplied strobe pulses
Handshaking By ACK or BUSY signals
Logic level TTL
Connector 57-30360 Amphenol

Serial interface (option)

Interface Asynchronous RS-232C/20 mA current loop
Bit rate 300, 600, 1200, 2400, 4800, 9600, 19200 baud
Word length 1 start bit
7 or 8 data bits
Odd, even or no parity
1 or 2 stop bits
Handshaking Serial busy, 1 byte mode
Serial busy, 1 block mode
ACK mode
XON/XOFF mode



APPENDIX H

THE PARALLEL INTERFACE

SG-10/15 has a parallel interface to communicate with the computer that it is connected to. The operating specifications of the parallel interface are as follows:

Data transfer rate:	1,000 to 6,000 characters per second
Synchronization:	Via externally supplied STROBE pulses
Handshaking:	ACK and BUSY signals
Logic level:	Compatible with TTL level

SG-10/15's parallel interface connects to the computer by a 36 pin connector on the back of the printer. This connector mates with an Amphenol 57-30360 connector. The functions of the various pins are summarized in Table H-1.

■ Functions of the Connector Signals

Communications between the computer and the SG-10/15 use many of the pins of the connector. To understand how the system of communications works we need to look at the functions of the various signals carried by the pins of the interface connector.

Pin 1 carries the STROBE pulse signal from the computer to the printer. This signal is normally held high by the computer. When the computer has data ready for the printer it sets this signal to a low value for at least 0.5 microseconds. When the printer sees this pulse on the strobe pin, it reads the data that the computer supplies on pins 2 through 9. Each of these lines carries one bit of information. A logical "1" is represented by a high signal level, and a logical "0" is represented by a low signal level. The computer must maintain these signals for a period beginning at least 0.5 microseconds before the strobe pulse starts and continuing for at least 0.5 microseconds after the strobe pulse ends.

When the SG-10/15 has successfully received the byte of data from the computer it sets pin 10 low for approximately 9 micro-

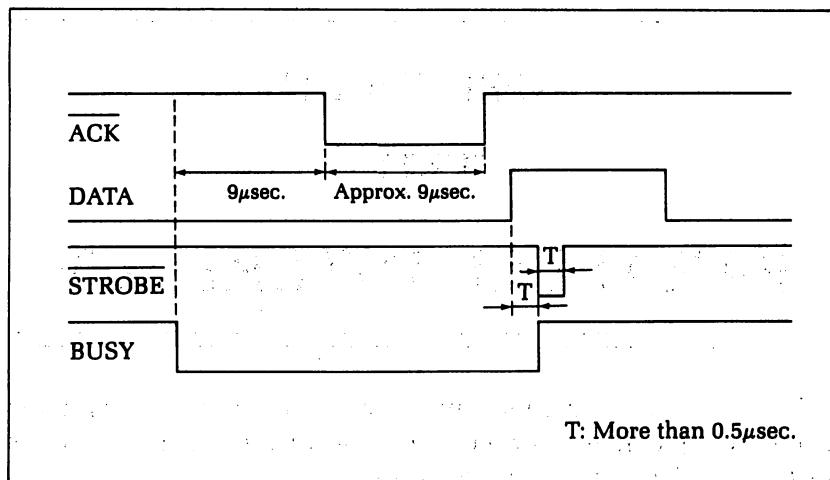


Figure H-1. SG-10/15 interface timing diagram.

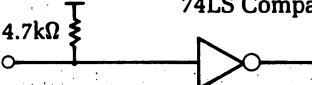
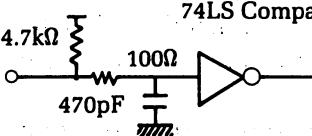
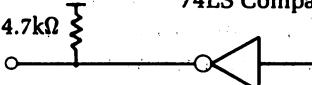
Signal Name	Circuit Example
DATA 1 - DATA 8 (To Printer)	74LS Compatible 
STROBE (To Printer)	74LS Compatible 
BUSY, ACK (From Printer)	74LS Compatible 

Figure H-2. Typical interface circuit.

seconds. This signal acknowledges the receipt of the data and so is called the ACK (for "acknowledge") signal.

Pin 11 reports when the SG-10/15 is not able to receive data. The signal is called BUSY. When this signal is high, SG-10/15 cannot receive data. This signal will be high during data transfer, when the printer is off-line and when an error condition exists.

SG-10/15 will report that it has run out of paper by making the PAPER OUT signal on pin 12 high. This pin can be held low by turning DIP switch 2-1 off. When the printer is in the on-line state pin 13 is held high. This signal (SELECTED) tells the computer that the printer is ready to receive data.

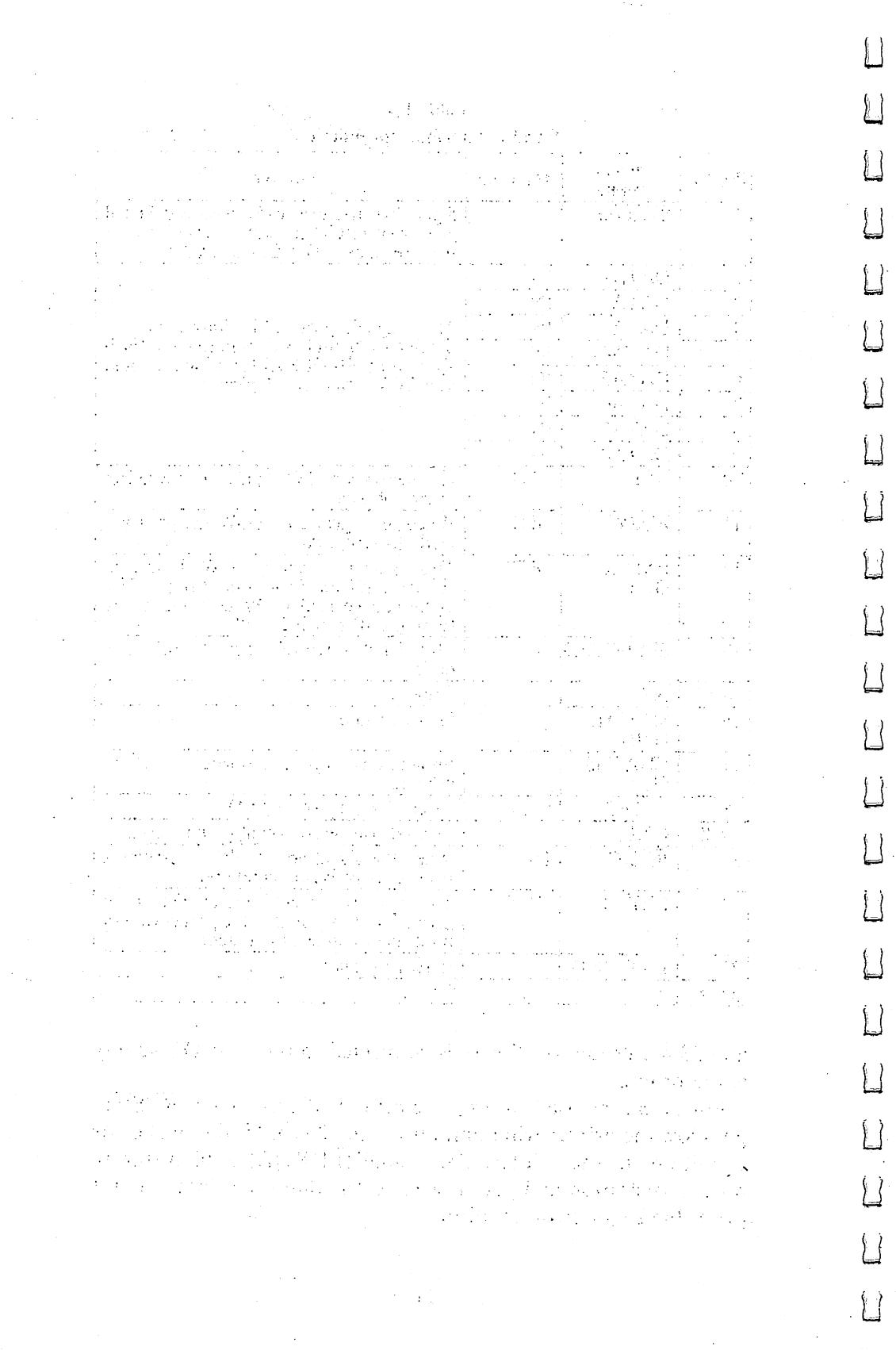
Pins 14, 15, and 34-36 are not used, while pins 16, 17, 19-30

Table H-1
Parallel interface pin functions

Pin No.	Signal Name	Direction	Function
1	<u>STROBE</u>		Signals when data is ready to be read. Signal goes from HIGH to LOW (for at least 0.5 microseconds) when data is available.
2	DATA1	IN	
3	DATA2	IN	
4	DATA3	IN	
5	DATA4	IN	
6	DATA5	IN	
7	DATA6	IN	
8	DATA7	IN	
9	DATA8	IN	
10	<u>ACK</u>	OUT	A 9 microsecond LOW pulse acknowledges receipt of data.
11	BUSY	OUT	When this signal goes LOW the printer is ready to accept data.
12	PAPER OUT	OUT	This signal is normally LOW. It will go HIGH if SG-10/15 runs out of paper. This signal can be held LOW permanently by turning DIP switch 2-1 off.
13	SELECTED	OUT	This signal is HIGH when the printer is on-line.
14-15	N/C		Unused
16	SIGNAL GND		Signal ground.
17	CHASSIS GND		Printer's chassis ground, isolated from logic ground.
18	+ 5VDC	OUT	External supply of + 5VDC.
19-30	GND		Twisted pair return signal ground level.
31	<u>RESET</u>	IN	When this signal goes LOW the printer is reset to its power-on condition.
32	<u>ERROR</u>	OUT	This signal is normally HIGH. This signal goes LOW to signal that the printer cannot print due to an error condition.
33	EXT GND		External ground.
34-36	N/C		Unused.

and 33 are grounded. Pin 18 is connected to the + 5VDC supply is the printer.

Pin 31 can be used to reset the printer. If this signal (RESET) goes low the printer will reinitialize. Pin 32 is used to report error conditions in the printer. This signal (ERROR) is high during normal operation and goes low to report that the printer cannot print due to an error condition.



APPENDIX I

SERIAL INTERFACE

SPECIFICATIONS

SG-10/15 provides a very flexible RS232C serial interface as an option. It can communicate at rates from 150 to 19,200 baud (bits per second) and supports four different kinds of *handshaking*. This interface can also function as a 20mA current loop interface. The operating specifications of the interface are as follows:

Data transfer rate:	150-19200
Word length:	1 start bit 7 or 8 data bits Odd, even or no parity 1 or 2 stop bits
Signal levels:	Mark or logical 1, -3 to -15 volts or current ON Space or logical 0, +3 to +15 volts or current OFF
Handshaking:	Serial busy, 1 byte mode Serial busy, 1 block mode ACK mode XON/XOFF mode

Note: 19200 baud can be used only with an RS232C interface; it cannot be used with a 20mA current loop interface.

SG-10/15 has a DB-25 female connector to connect to a computer. The functions of the pins are summarized in Table I-1

CONFIGURING THE SERIAL INTERFACE

DIP switch on the serial interface board controls the configuration of the serial interface. Table I-2 describes the functions of the individual switches in DIP switch.

Table I-1
Serial interface pin functions

Pin No	Signal Name	Direction	Function
1	GND	—	Printer's chassis ground.
2	TXD	OUT	This pin carries data from the printer.
3	RXD	IN	This pin carries data to the printer.
4	RTS	OUT	This is ON when the printer is ready to receive data.
5	CTS	IN	This pin is ON when the computer is ready to send data.
6	DSG	IN	This pin is ON when the computer is ready to send data. SG-10/15 does not check this pin.
7	GND	—	Signal ground.
8	DCD	IN	This pin is ON when the computer is ready to send data. SG-10/15 does not check this pin.
9	TTY TXDR	—	This pin is the return path for data transmitted from the printer on the 20mA current loop.
10	TTY TXD	OUT	This pin carries data from the printer on the 20mA current loop.
11	RCH	OUT	This is the signal line for the serial busy protocols. This pin goes OFF when SG-10/15's buffer fills, and ON when SG-10/15 is ready to receive data. In the busy protocols this line carries the same signal as pin 20.
12	N/C		Unused.
13	GND	—	Signal ground.
14-16	N/C		Unused.
17	TTY TXDR	—	This pin is the return path for data transmitted from the printer on the 20mA current loop.
18	TTY RXDR	—	This pin is the return path for data transmitted to the printer on the 20mA current loop.
19	TTY RXD	IN	This pin carries data to the printer on the 20mA current loop.
20	DTR	OUT	SG-10/15 turns this pin ON when it is ready to receive data.
21-22	N/C		Unused.
23	TTY RXDR	—	This pin is the return path for data transmitted to the printer on the 20mA current loop.
24	TTY TXD	OUT	This pin carries data from the printer on the 20mA current loop.
25	TTY RXD	IN	This pin carries data to the printer on the 20mA current loop.

Table I-2
DIP switch on the serial board

Switch	ON	OFF
1	7 data bits	8 data bits
2	Parity checked	No parity
3	Handshaking protocols—see Table I-3	
4		
5	Odd parity	Even parity
6		
7	Data transfer rate—see Table I-4	
8		

Table I-3
Handshaking protocols

Protocol	Switch 3	Switch 4
Serial busy, 1 byte mode	OFF	OFF
Serial busy 1 block mode	ON	OFF
ACK mode	OFF	ON
XON/XOFF mode	ON	ON

Table I-4
Data transfer rates

Baud rate	Switch 6	Switch 7	Switch 8
150	OFF	OFF	OFF
300	OFF	OFF	ON
600	OFF	ON	OFF
1200	OFF	ON	ON
2400	ON	OFF	OFF
4800	ON	OFF	ON
9600	ON	ON	OFF
19200	ON	ON	ON

SG-10/15'S SERIAL PROTOCOLS

SG-10/15 has four serial protocols selected by DIP switches 3-4 and 3-5. Figure I-1 shows a typical byte of serial data and Figure I-2 shows timing charts for the 4 protocols.

■ Serial busy protocols

In the serial busy protocols, SG-10/15 uses DTR (pin 20) and RCH (pin 11) to signal to the computer when it is able to accept

data. These two pins go ON when SG-10/15 is ready to accept data. In the 1 byte mode they go OFF after each character is received. In the 1 block mode they only go OFF when SG-10/15's buffer approaches capacity. In both cases they will stay OFF if the buffer is too full to accept more data.

■ XON/XOFF protocol

The XON/XOFF protocol uses the ASCII characters <DC1> and <DC3> (sometimes called XON and XOFF, respectively) to communicate with the computer. When SG-10/15's buffer approaches capacity SG-10/15 will send a DC3 (ASCII 19) on TXD (pin 2) to tell the computer that it must stop sending data. When SG-10/15 is able to receive more data it sends a DC1 (ASCII 17) on TXD. The computer can then send more data until SG-10/15 sends another DC3.

■ ACK protocol

In the ACK protocol, SG-10/15 sends an ACK (ASCII 6) on TXD (pin 2) each time that it is prepared to receive a byte of data.

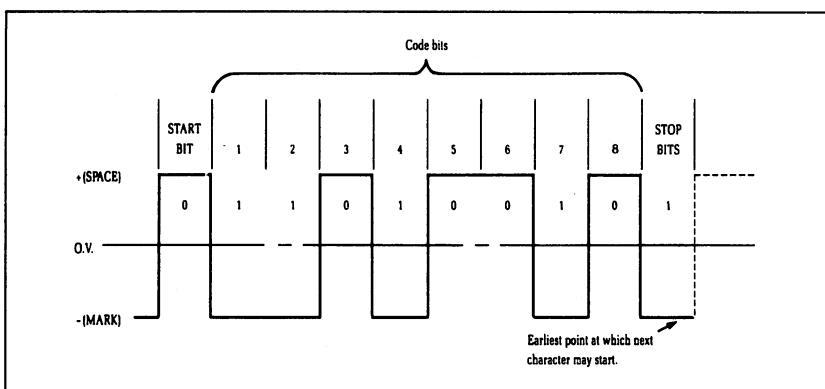
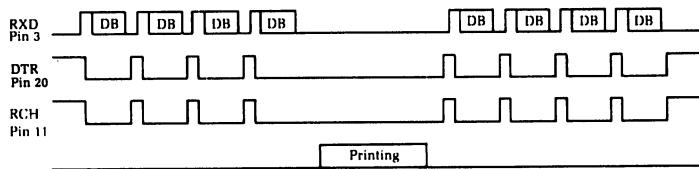
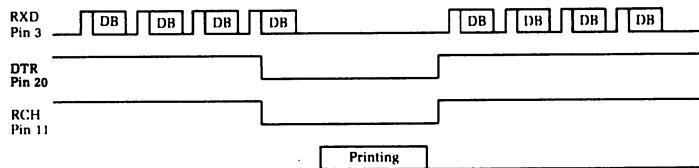


Figure I-1. Typical data byte on the serial interface.

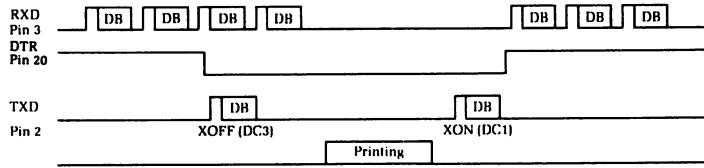
Serial busy protocol (1 byte) mode



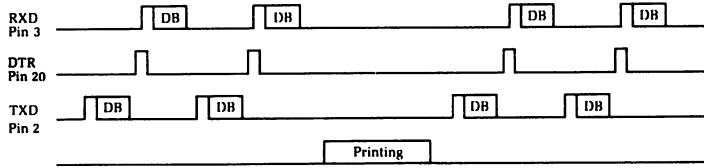
Serial busy protocol (1 block) mode



XON/XOFF protocol

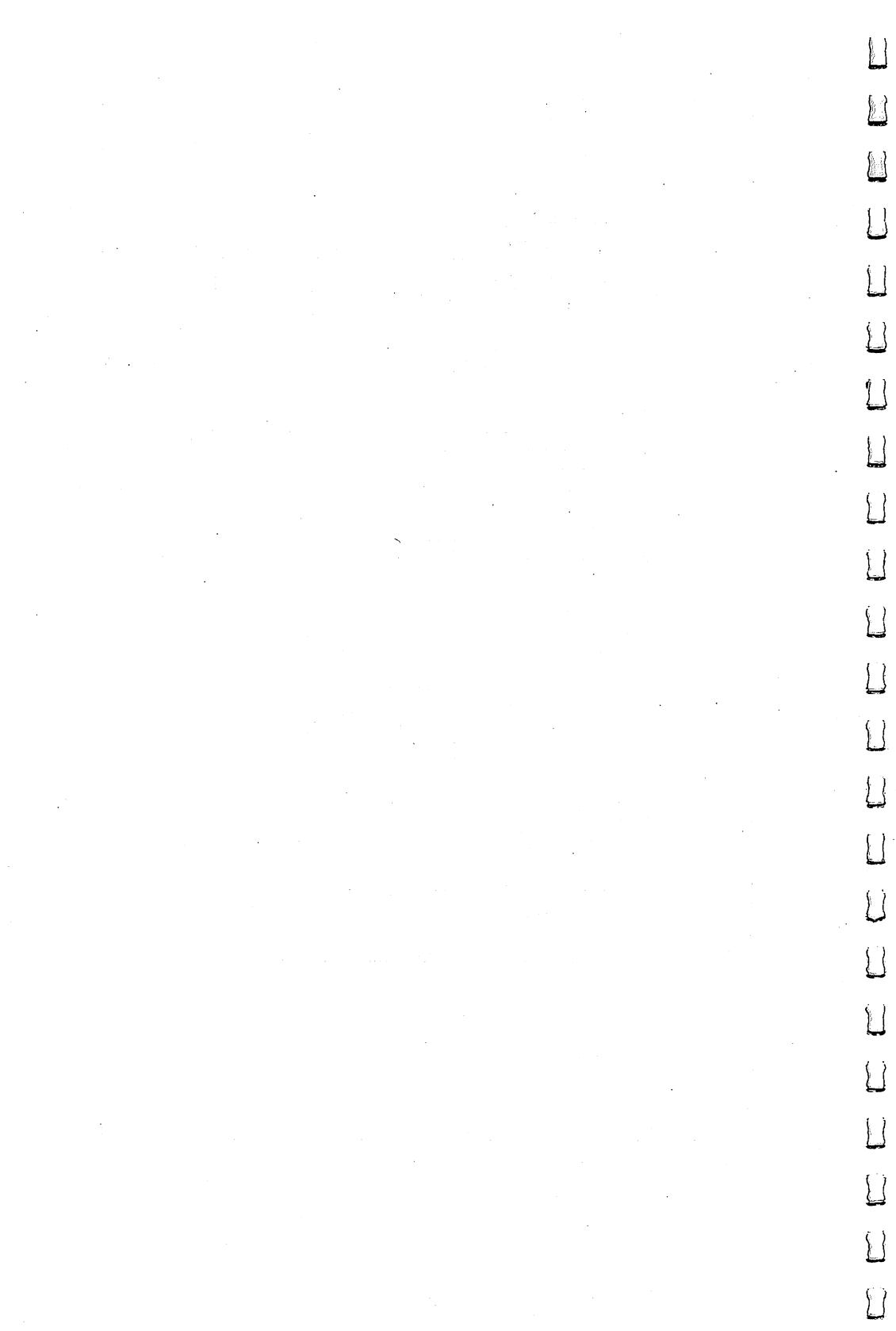


ACK protocol



DB = Data Byte

Figure I-2. Serial protocol timing charts.



APPENDIX J

CONNECTING WITH COMPUTER

In this appendix, we'll show you how to connect with various computers.

If you cannot find out the name of your computer, your Star dealer will give you advice on connecting SG-10/15 to your computer.

CONNECTING WITH IBM-PC AND COMPAQ

Both the IBM Personal Computer and the Compaq computer function the same when connected to SG-10/15. We will discuss the IBM-PC, knowing that all we say works just as well as for the Compaq.

You only need a cable to connect SG-10/15 to your IBM-PC. Your Star dealer can furnish this cable, or you can use a standard IBM-PC parallel printer cable for the parallel interface.

Table J-1
IBM-PC parallel cable

SG-10/15		IBM-PC Parallel	
Pin No.	Function	Pin No.	Function
1	STROBE	1	STROBE
2	D1	2	D0
3	D2	3	D1
4	D3	4	D2
5	D4	5	D3
6	D5	6	D4
7	D6	7	D5
8	D7	8	D6
9	D8	9	D7
10	ACK	10	ACK
11	BUSY	11	BUSY
12	PAPER END	12	PAPER END
13	SELECTED	13	SELECT
16	GROUND	18-25	GROUND
31	RESET	16	RESET
32	ERROR	15	ERROR

■ BASIC programming

All the programs in this manual are written in the BASIC used by the IBM-PC. That makes it easy to do the things that we show you. But when you start writing your own programs there are several things you should know.

IBM BASIC defaults to a printer width of 80. This means that it will automatically insert a carriage return and line feed after every 80 characters. If you want to print lines longer than 80 characters you will need to change the width of the printer. If you set the printer width to 255, then the IBM will *never* insert a line feed and carriage return, unless you start a new line. (This is what you want usually.) To set the width of the printer to 255, use this statement:

```
100 WIDTH "LPT1:", 255
```

IBM BASIC has one other little trick that will mess up your graphics if you let it. IBM BASIC is very insistent about adding a line feed to a carriage return. This is fine if you are printing text, but if an ASCII 13 pops up in the middle of your graphics printout, IBM BASIC will *still* add a line feed to it. This will put strange things in the middle of your graphics, and leave you with extra characters at the end of your line.

There is an easy way to avoid this problem. You just open the printer as a random file. The following program shows how this is done.

```
10 OPEN "LPT1:" AS #1           ' RANDOM ACCESS
20 WIDTH #1, 255                ' SET WIDTH TO 255
30 PRINT #1, "TESTING"          ' PRINT A LINE
40 PRINT #1, CHR$(10)            ' ADD YOUR OWN LF
```

■ Listing programs

To list programs on SG-10/15, make sure the program is in the IBM's memory and use the LLIST command. This directs the listing to the printer instead of the screen.

CONNECTING WITH APPLE II COMPUTERS

Apple II computers require an interface board (mounted inside the Apple II) and a cable to run SG-10/15. Star recommends that you use the **grafstar™** interface for the Apple II, II +, and IIe. It comes complete with a cable and is easily installed. A unique

feature of the **grafstar™** makes it possible to do some fancy dot graphics programming.

You can, of course, use many of the available parallel interface boards for the Apple II, and an appropriate cable.

Table J-2
Apple parallel cable

SG-10/15		Apple Board	
Pin No.	Function	Pin No.	Function
25	SIG GND	1	SIG GND
26	SIG GND	2	SIG GND
27	SIG GND	3	SIG GND
1	STROBE	4	STROBE
28	SIG GND	5	N/C
2	DATA1	6	DATA1
3	DATA2	7	DATA2
4	DATA3	8	DATA3
5	DATA4	9	DATA4
6	DATA5	10	DATA5
7	DATA6	11	DATA6
8	DATA7	12	DATA7
9	DATA8	13	DATA8
10	ACK	14	ACK
29	SIG GND	15	SIG GND

■ Applesoft BASIC

The Apple II computer, using Applesoft BASIC, does not have different types of PRINT statements for the screen and printer. You must add commands to your programs that direct the output of the PRINT statements to the printer. To direct output to the printer (with the interface board in slot #1) you must use the PR#1 command. Depending on the version of Applesoft BASIC that you are using this command can take various forms. It is usually one of the following:

```
10 PR#1  
or  
10 PRINT "<Ctrl-D>PR#1"  
or  
10 PRINT CHR$(4) "PR#1"
```

To return output to the screen, the command is PR#0, in the same form that works for PR#1.

To allow line length longer than the Apple II usually uses you must add the following statement to your programs:

```
20 PRINT CHR$(9) "255N"
```

This allows lines of any length to be sent to the printer and is especially important for dot graphics. (The number 255 in the BASIC statement above could be replaced by any number from 0 to 255 and would set the line length to that value.)

Two codes are a particular problem on the Apple II: CHR\$(7) and CHR\$(9). The computer will not send these codes to SG-10/15. Try to avoid using these in dot graphics programs.

The Apple II computer uses CHR\$(9) as a printer initialization code. It won't send it on to the printer. There is a way to bypass this problem, however. You can change the printer initialization code to a value other than CHR\$(9) like this:

```
PR#1  
PRINT CHR$(9); CHR$(1)
```

This makes CHR\$(1) the printer initialization code (and transfers the problems to *that* code) and allows you to use SG-10/15's tabs.

There is one more way to sneak problem codes past the Apple II's operating system and that's to poke the codes directly to the output port. To send ASCII code 9, for example, you could do this:

```
100 N = 9  
110 IF PEEK(49601)>127 THEN 110  
120 POKE 49296,N
```

Line 110 checks the printer's status, and when it's okay, line 120 pokes the code to the printer.

■ Listing programs

To make a listing of your BASIC programs on SG-10/15 from your Apple II computer you must take the following steps:

1. Be sure that the program that you wish to list is in the memory of the Apple II.
2. Direct the output to the printer by typing PR#1.
3. Type LIST to start the listing.
4. When the listing is finished, type PR#0 to redirect the output to the screen.

CONNECTING WITH TRS-80 COMPUTERS

All that's required to connect SG-10/15 to your TRS-80 is a cable. It is available at your Star dealer.

Table J-3
TRS-80 Model I parallel cable

SG-10/15		TRS-80 Model I	
Pin No.	Function	Pin No.	Function
1	STROBE	1	STROBE
2	D1	3	D1
3	D2	5	D2
4	D3	7	D3
5	D4	9	D4
6	D5	11	D5
7	D6	13	D6
8	D7	15	D7
9	D8	17	D8
11	BUSY	21	READY

Table J-4
TRS-80 Model II parallel cable

SG-10/15		TRS-80 Model II	
Pin No.	Function	Pin No.	Function
1	STROBE	1	STROBE
2	D1	3	D1
3	D2	5	D2
4	D3	7	D3
5	D4	9	D4
6	D5	11	D5
7	D6	13	D6
8	D7	15	D7
9	D8	17	D8
10	ACK	19	ACK
11	BUSY	21	BUSY

■ TRS-80 BASIC

You may have to initialize your Model II to direct LPRINT statements to the printer. Use the SYSTEM "FORMS" command to do it.

TRS-80 uses another version of Microsoft BASIC. Most of the programs in this book will work just as they are, but the TRS-80 does have a few unique "problem codes". They are 0, 10, 11, and 12. None of these are passed properly to the printer.

You can bypass the TRS-80's BASIC and send these codes directly to the printer with the following short routine. The

variable N must be set equal to the code that you wish to pass (in our example it's 0).

```
90 N = 0
100 IF PEEK(14312)<>63 THEN 100
110 POKE 14312,N
```

Or you can use this special printer driver that will solve all your problems. Just run this program first, and then any codes sent by a BASIC program will be sent directly to the printer. This program is for the TRS-80 Model III.

```
5 REM DRIVER FOR TRS-80 III
10 AD=16571
20 FOR I=0 TO 14
30 READ A:POKE AD+1,A
40 NEXT
50 POKE 16422,187
60 POKE 16423,64
70 DATA 33,232,55,203,126,32,252,33,17,
     0,57,126,211,251,201
80 END
```

And here is a version for the TRS-80 Model I.

```
5 REM DRIVER FOR TRS-80 I
10 AD=16571
20 FOR I=0 TO 15
30 READ A:POKE AD+1,A
40 NEXT I
50 POKE 16422,187
60 POKE 16423,64
70 DATA 33,232,55,203,126,32,252,33,17,
     0,57,126,50,232,55,201
80 END
```

■ Listing programs

To list a BASIC program that is in your TRS-80's memory on SG-10/15, type LLIST. This directs the listing to the printer instead of the screen.

CONNECTING WITH KAYPRO, OSBORNE, AND OTHER CP/M COMPUTERS

All that you need to connect SG-10/15 to an Osborne 1 or Kaypro computer is a cable. Your Star dealer can provide the cable that you need.

Table J-5
Kaypro parallel cable

SG-10/15		Kaypro	
Pin No.	Function	Pin No.	Function
1	STROBE	1	STROBE
2	DATA1	2	DATA1
3	DATA2	3	DATA2
4	DATA3	4	DATA3
5	DATA4	5	DATA4
6	DATA5	6	DATA5
7	DATA6	7	DATA6
8	DATA7	8	DATA7
9	DATA8	9	DATA8
11	BUSY	11	BUSY
16	SIG GND	16	SIG GND

Table J-6
Osborne 1 parallel cable

SG-10/15		Osborne 1	
Pin No.	Function	Pin No.	Function
2	DATA1	1	DATA0
6	DATA5	2	DATA4
3	DATA2	3	DATA1
7	DATA6	4	DATA5
4	DATA3	5	DATA2
8	DATA7	6	DATA6
5	DATA4	7	DATA3
9	DATA8	8	DATA7
1	STROBE	11	STROBE
11	BUSY	15	BUSY
16	SIG GND	16	SIG GND

■ Using MBASIC

Many CP/M computers use Microsoft BASIC (called MBASIC). If you have a CP/M-80 computer that uses Microsoft BASIC the program listing given here should work with your computer also.

MBASIC is a very close relative of the IBM-Microsoft BASIC used in this book. The only difference is that MBASIC "interprets" CHR\$(9) and substitutes a group of spaces to sim-

ulate a tab. You can send a horizontal tab to SG-10/15 by using CHR\$(137) instead of CHR\$(9).

Some versions of Microsoft BASIC will add a carriage return and line feed at the end of every 80 (or sometimes 132) characters. To print lines longer than 80 (or 132) characters (as when doing dot graphics) you must define a wider printer width. The following statement will prevent the computer from inserting unwanted codes.

```
10 WIDTH LPRINT 255
```

■ Listing programs

Microsoft BASIC uses the "L" prefix on several commands to direct them to the printer. To list programs on the printer, just type LLIST. To direct program output to the printer, use LPRINT in place of PRINT.

DIP Switch Quick Reference

DIP switch settings

Switch	ON	OFF	SETTING
DIP Switch 1			
1-1	11" page length	12" page length	
1-2	Normal (STAR mode) Character Set #1 (IBM mode)	Italic (STAR mode) Character Set #2 (IBM mode)	
1-3	10 CPI (pica pitch)	17 CPI (condensed pitch)	
1-4	Normal	NLQ	
1-5	Ignore download characters	Enable download characters	
1-6	International character set selection – see below		
1-7			
1-8			
DIP Switch 2			
2-1	Paper-out detector on	Ignore paper-out	
2-2	STAR mode	IBM mode	
2-3	LF must be from host	Auto LF with CR	
2-4	Standard buffer	Optional Buffer	

International character sets

Switch	USA	France	Germany	England	Denmark	Sweden	Italy	Spain
1-6	ON	OFF	ON	OFF	ON	OFF	ON	OFF
1-7	ON	ON	OFF	OFF	ON	ON	OFF	OFF
1-8	ON	ON	ON	ON	OFF	OFF	OFF	OFF

Use the "setting" column to record the way the switches are set in your printer.

FOR AMIGA: ALL DIPS ARE ON(UP).
 SET PRINTER PREF. TO;
 EPSON - TYPE
 WIDE TRACTOR
 10-PICA
 8 LPI
 LETTER

Command Quick Reference

■ For STAR mode

Commands to control print style

<ESC> "5"	Cancel italic print
<ESC> "4"	Italic print
<ESC> "7" n	Select international character set
<ESC> "B" CHR\$(4)	Select NLQ (Near Letter Quality) characters
<ESC> "B" CHR\$(5)	Cancel NLQ characters

Font pitch controls

<ESC> "B" CHR\$(1)	Pica print
<ESC> "B" CHR\$(2)	Elite print
<ESC> "B" CHR\$(3)	Condensed print
<ESC> "p" 1	Proportional print
<ESC> "p" 0	Cancel proportional print
CHR\$(18)	Pica print
CHR\$(15)	Condensed print
<ESC> CHR\$(15)	Condensed print
<ESC> "W" 1	Expanded printt
CHR\$(14)	One line expanded print
<ESC> CHR\$(14)	One line expanded print
<ESC> "W" 0	Cancel expanded print
CHR\$(20)	Cancel one line expanded print

Special print modes

<ESC> "G"	Double-strike print
<ESC> "H"	Cancel double-strike print
<ESC> "E"	Emphasized print
<ESC> "F"	Cancel emphasized print
<ESC> "_" 1	Start underlining
<ESC> "_" 0	Stop underlining
<ESC> "S" 0	Superscript on
<ESC> "S" 1	Subscript on
<ESC> "T"	Cancel super and subscripts
<ESC> "?" n	Master print mode select

Commands to control vertical position of the print head

CHR\$(10)	Line feed
<ESC> "0"	Set line feed to 1/8 inch
<ESC> "1"	Set line feed to 7/72 inch
<ESC> "2"	Set line feed to 1/6 inch
<ESC> "A" n	Set line feed to n/72 inch
<ESC> "3" n	Set line feed to n/144 inch
<ESC> "J" n	Single line feed of n/144 inches

Form feed controls

CHR\$(12)	Form feed
<ESC> "C" n	Set page length to n lines
<ESC> "C" CHR\$(0) n	Set page length to n inches
<ESC> "R" n	Set top margin at line n
<ESC> "N" n	Set bottom margin at n lines
<ESC> "O"	Cancel top and bottom margins

Vertical tabs

CHR\$(11)	Vertical tab
<ESC> "P" ... CHR\$(0)	Set vertical tabs
<ESC> "a" n	Advance n line feeds

Commands to control horizontal position of the print head

CHR\$(13)	Carriage return
<ESC> "M" n	Set left margin at column n
<ESC> "Q" n	Set right margin at column n
CHR\$(9)	Horizontal tab
<ESC> "D" ... CHR\$(0)	Set horizontal tabs
<ESC> "b" n	Tab over n columns
CHR\$(8)	Backspace

Download character commands

<ESC> "*" 1 n1 n2 m0 m1m11	Define download characters
<ESC> "*" 0	Copy standard ROM characters to download RAM
<ESC> "\$" 1	Use download characters
<ESC> "\$" 0	Cancel download characters

Commands to control graphics

<ESC> "K" n1 n2 m1 m2	Normal density graphics
<ESC> "L" n1 n2 m1 m2	Double density graphics
<ESC> "y" n1 n2 m1 m2	Double speed, double density graphics
<ESC> "z" n1 n2 m1 m2	Quadruple density graphics
<ESC> "g" n0 n1 n2 m1 m2	Master graphics select

Macro instruction commands

<ESC> "+" ... CHR\$(30)	Define macro
<ESC> "!"	Use macro

Other function codes

<ESC> ">"	Set eighth bit to 1
<ESC> "="	Set eighth bit to 0
<ESC> "#"	Accept eighth bit as is
CHR\$(127)	Delete last character
CHR\$(24)	Cancel line
CHR\$(19)	Off line
CHR\$(17)	On line
CHR\$(7)	Sounds bell
<ESC> "Y" 0	Disable bell
<ESC> "Y" 1	Enable bell
<ESC> "\\" 1	Print "zero" with slash
<ESC> "\\" 0	Print "zero" without slash
<ESC> "8"	Ignore paper-out signal
<ESC> "9"	Enable paper-out signal
<ESC> "U" 1	Unidirectional print
<ESC> "U" 0	Bidirectional print
<ESC> "<"	One line unidirectional print
<ESC> "@"	Reset the printer

■ For IBM mode

Commands to control print style

<ESC> "7"	Select character set #1
<ESC> "6"	Select character set #2
<ESC> "I" 1	Italic print
<ESC> "I" 0	Cancel italic print
<ESC> "R" n	Select interantional character set
<ESC> "4"	Select NLQ (Near Letter Quality) characters
<ESC> "5"	Cancel NLQ characters

Font pitch controls

<ESC> "P"	Pica pitch
<ESC> "M"	Elite pitch
<ESC> "p" 1	Proportional print
<ESC> "p" 0	Cancel proportional print
CHR\$(18)	Pica pitch
CHR\$(15)	Condensed pitch
<ESC> CHR\$(15)	Condensed pitch
<ESC> "W" 1	Expanded print
CHR\$(14)	One line expanded print
<ESC> CHR\$(14)	One line expanded print
<ESC> "W" 0	Cancel expanded print
CHR\$(20)	Cancel one line expanded print

Special print mode

<ESC> "G"	Double-strike print
<ESC> "H"	Cancel double-strike print
<ESC> "E"	Emphasized print
<ESC> "F"	Cancel emphasized print
<ESC> "," 1	Start underlining
<ESC> "," 0	Stop underlining
<ESC> "S" 0	Superscript on
<ESC> "S" 1	Subscript on
<ESC> "T"	Cancel super and subscripts
<ESC> "!" n	Master print mode select

Commands to control vertical position of the print head

CHR\$(10)	Line feed
<ESC> "0"	Set line feed to 1/8 inch
<ESC> "1"	Set line feed to 7/72 inch
<ESC> "A" n	Define line feed to n/72 inch
<ESC> "2"	Change to line spacing defined by <ESC> "A"
<ESC> "3" n	Set line feed to n/216 inch
<ESC> "J" n	Single line feed of n/216 inches

Form feed controls

CHR\$(12)	Form feed
<ESC> "C" n	Set page length to n lines
<ESC> "C" CHR\$(0) n	Set page length to n inches
<ESC> "r" n	Set top margin at line n
<ESC> "N" n	Set bottom margin at n lines
<ESC> "O"	Cancel top and bottom margins

Vertical tabs	
CHR\$(11)	Vertical tab
<ESC> "B" ... CHR\$(0)	Set vertical tabs
<ESC> "a" n	Advance n line feeds
Commands to control horizontal position of the print head	
CHR\$(13)	Carriage return
<ESC> "1" n	Set left margin at column n
<ESC> "Q" n	Set right margin at column n
CHR\$(9)	Horizontal tab
<ESC> "D" ... CHR\$(0)	Set horizontal tabs
<ESC> "b" n	Tab over n columns
CHR\$(8)	Backspace
Download character commands	
<ESC> "&" CHR\$(0) n1 n2 m0 m1m11	Define download characters
<ESC> ":" 0 0	Copy standard ROM characters to download RAM
<ESC> "%" 1 0	Use download characters
<ESC> "%" 0 0	Cancel download characters
Commands to control graphics	
<ESC> "K" n1 n2 m1 m2	Normal density graphics
<ESC> "L" n1 n2 m1 m2	Double density graphics
<ESC> "Y" n1 n2 m1 m2	Double speed, double density graphics
<ESC> "Z" n1 n2 m1 m2	Quadruple density graphics
<ESC> "*" n0 n1 n2 m1 m2	Master graphics select
Macro instruction commands	
<ESC> "+" ... CHR\$(30)	Define macro
<ESC> "?"	Use macro
Other function codes	
<ESC> ">"	Set eighth bit to 1
<ESC> "="	Set eighth bit to 0
<ESC> "#"	Accept eighth bit as is
CHR\$(127)	Delete last character
CHR\$(24)	Cancel line
CHR\$(19)	Off line
CHR\$(17)	On line
CHR\$(7)	Sounds bell
<ESC> "y" 0	Disable bell
<ESC> "y" 1	Enable bell
<ESC> "\\" 1	Print "zero" with slash
<ESC> "\\" 0	Print "zero" without slash
<ESC> "8"	Ignore paper-out signal
<ESC> "9"	Enable paper-out signal
<ESC> "U" 1	Unidirectional print
<ESC> "U" 0	Bidirectional print
<ESC> "<"	One line unidirectional print
<ESC> "@"	Reset the printer

Consumer Response

Star Micronics, Inc. invites your suggestions and comments on this publication and the printer that it was written for. Please address your correspondence to:

Star Micronics, Inc.
#3 Oldfield
Irvine, CA 92714

Attn: Product Manager

Star Micronics, Inc.

Regional Technical Services

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Suite 645
Itasca, ILL 60143
(312) 773-3717

WARRANTY

STAR MICRONICS, INC., warrants this product to be free from defects in material and/or workmanship for a period of one year (if purchased after July 1, 1984) from the original date of purchase by the buyer other than for the purpose of resale. This warranty shall apply only if such original purchase by the buyer was made in the United States of America, or Canada.

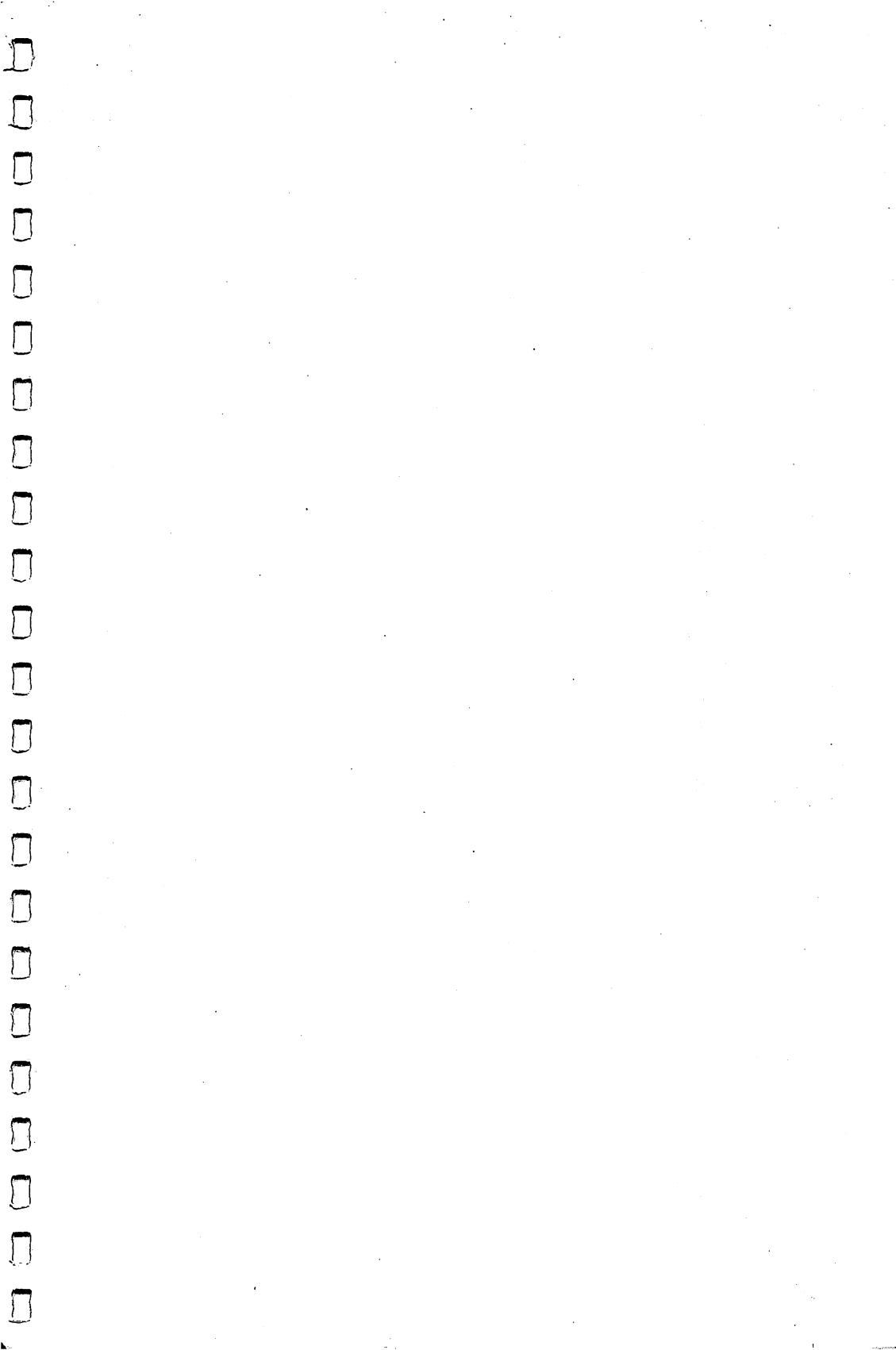
This warranty shall apply only if the product fails to function properly under normal use. Should this product fail to be in good working order anytime during the one year warranty period, Star Micronics, Inc., will, at its sole option, repair or replace this product at no additional charge except as set forth below. The forgoing is STAR MICRONICS, INC., sole responsibility under this warranty, and any liability for incidental or consequential damages, is expressly disclaimed. Repair parts and replacement products shall be furnished on an exchange basis and shall be either new or reconditioned. All replaced parts and products shall become the property of STAR MICRONICS, INC.

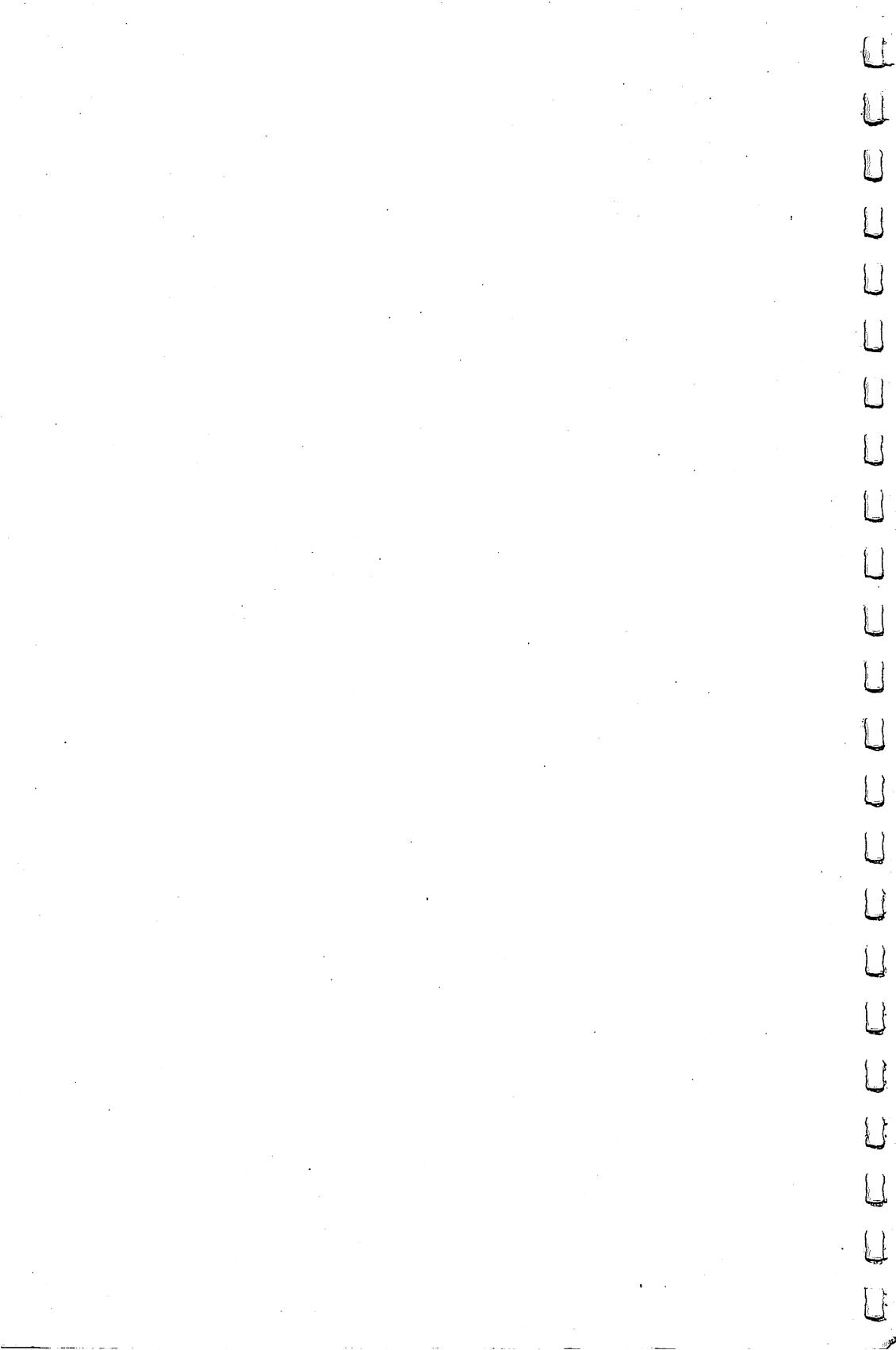
Warranty coverage will not be granted if, in the sole opinion of STAR MICRONICS, INC., the defect or malfunction was caused by accident, abuse or misuse, neglect, improper packing or improper modifications, service by other than an authorized STAR service center, or where the serial number or rating label has been removed, defaced or altered.

Requests for warranty service shall include the buyer's purchase receipt or other valid proof of date of original consumer purchase, including the serial number of the product when a request for warranty service is made. The buyer is responsible for returning the STAR product, properly packaged in its original container, or an equivalent, to the nearest authorized STAR service center or to the dealer from whom the product was purchased. Any postage, insurance or shipping costs incurred in presenting or sending the product for service is the sole responsibility of the buyer.

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